



**International Cotton Advisory Committee**



**CSITC**  
**Global - Round Trial 2016 - 4**  
**General Evaluation**

**Section One: Result Distribution**

Section Two: Instrument Evaluation

Section Three: Within Limits Evaluation

Section One: Result Distribution

Content:

Mandatory Parameters

- Summary Table
- Distribution Graphs

Optional Parameters

- Summary Table
- Distribution Graphs

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*  
USDA-AMS, Memphis, TN, USA

System Provided by:

Generation 10 Limited



This report is an outcome of the Project CFC/ICAC/33 – CSITC, which benefitted from support from the Common Fund for Commodities and the European Union, partners in Commodity Development.



\* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

Global - Round Trial 2016 - 4

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

Micronaire							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			3.263	3.698	4.272	4.418	
Reference Values for Evaluation			3.263	3.698	4.272	4.418	
Number Of Instruments			140	140	140	140	<b>140</b>
Inter-Instrument Variation	based on 30 tests	SD	0.059	0.062	0.060	0.063	<b>0.061</b>
		CV %	1.8	1.7	1.4	1.4	<b>1.6</b>
		SD	0.063	0.066	0.065	0.065	<b>0.065</b>
	based on 6 tests	CV %	1.9	1.8	1.5	1.5	<b>1.7</b>
		SD	0.070	0.074	0.071	0.073	<b>0.072</b>
		CV %	2.2	2.0	1.7	1.7	<b>1.9</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.023	0.024	0.023	0.027	<b>0.024</b>
		CV %	0.7	0.7	0.5	0.6	<b>0.6</b>
	between single tests on one day	SD	0.030	0.031	0.034	0.035	<b>0.032</b>
		CV %	0.9	0.8	0.8	0.8	<b>0.8</b>
	between all tests on different days	SD	0.040	0.040	0.041	0.045	<b>0.041</b>
		CV %	1.2	1.1	1.0	1.0	<b>1.1</b>

Strength							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			31.219	33.720	27.585	24.836	
Reference Values for Evaluation			31.219	33.720	27.585	24.836	
Number Of Instruments			139	139	139	139	<b>139</b>
Inter-Instrument Variation	based on 30 tests	SD	0.999	0.910	0.792	0.513	<b>0.804</b>
		CV %	3.2	2.7	2.9	2.1	<b>2.7</b>
		SD	1.099	0.992	0.879	0.660	<b>0.908</b>
	based on 6 tests	CV %	3.5	2.9	3.2	2.7	<b>3.1</b>
		SD	1.230	1.128	0.993	0.846	<b>1.049</b>
		CV %	3.9	3.3	3.6	3.4	<b>3.6</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.338	0.354	0.286	0.270	<b>0.312</b>
		CV %	1.1	1.0	1.0	1.1	<b>1.1</b>
	between single tests on one day	SD	0.562	0.526	0.494	0.448	<b>0.508</b>
		CV %	1.8	1.6	1.8	1.8	<b>1.7</b>
	between all tests on different days	SD	0.666	0.651	0.590	0.530	<b>0.609</b>
		CV %	2.1	1.9	2.1	2.1	<b>2.1</b>

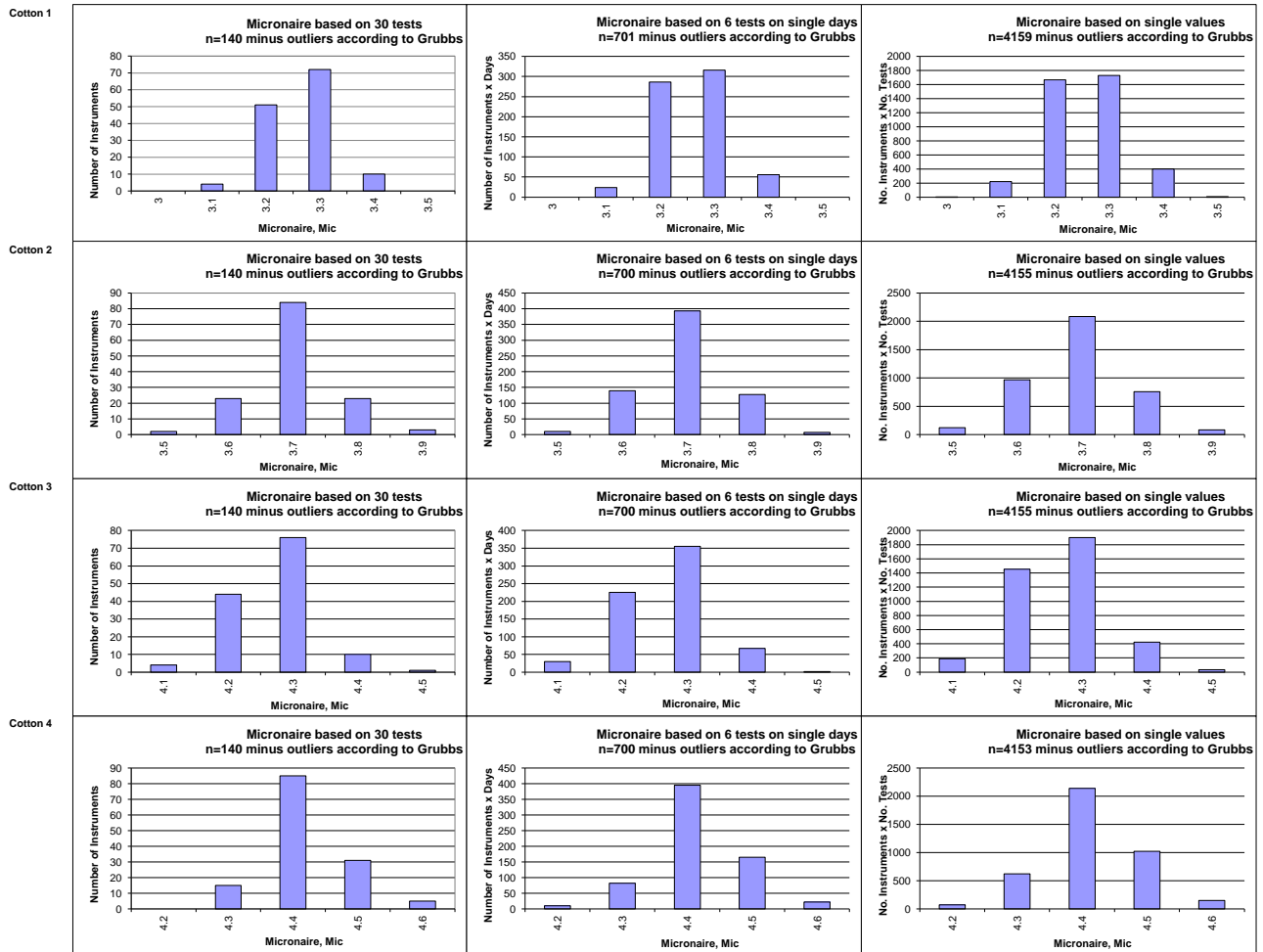
Length							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			1.0635	1.1862	1.0240	1.0042	
Reference Values for Evaluation			1.0635	1.1862	1.0240	1.0042	
Number Of Instruments			140	140	140	140	<b>140</b>
Inter-Instrument Variation	based on 30 tests	SD	0.0087	0.0092	0.0101	0.0105	<b>0.0096</b>
		CV %	0.8	0.8	1.0	1.1	<b>0.9</b>
		SD	0.0120	0.0108	0.0121	0.0118	<b>0.0117</b>
	based on 6 tests	CV %	1.1	0.9	1.2	1.2	<b>1.1</b>
		SD	0.0160	0.0148	0.0161	0.0151	<b>0.0155</b>
		CV %	1.5	1.2	1.6	1.5	<b>1.5</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.0056	0.0058	0.0058	0.0056	<b>0.0057</b>
		CV %	0.5	0.5	0.6	0.6	<b>0.5</b>
	between single tests on one day	SD	0.0099	0.0097	0.0102	0.0090	<b>0.0097</b>
		CV %	0.9	0.8	1.0	0.9	<b>0.9</b>
	between all tests on different days	SD	0.0113	0.0112	0.0118	0.0107	<b>0.0112</b>
		CV %	1.1	0.9	1.1	1.1	<b>1.1</b>

Uniformity							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			80.228	83.722	79.182	79.620	
Reference Values for Evaluation			80.228	83.722	79.182	79.620	
Number Of Instruments			139	139	139	139	<b>139</b>
Inter-Instrument Variation	based on 30 tests	SD	0.390	0.399	0.460	0.506	<b>0.439</b>
		CV %	0.5	0.5	0.6	0.6	<b>0.5</b>
	based on 6 tests	SD	0.475	0.490	0.577	0.593	<b>0.534</b>
		CV %	0.6	0.6	0.7	0.7	<b>0.7</b>
	based on single tests	SD	0.685	0.695	0.769	0.826	<b>0.744</b>
		CV %	0.9	0.8	1.0	1.0	<b>0.9</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.252	0.252	0.275	0.297	<b>0.269</b>
		CV %	0.3	0.3	0.3	0.4	<b>0.3</b>
	between single tests on one day	SD	0.512	0.459	0.522	0.535	<b>0.507</b>
		CV %	0.6	0.5	0.7	0.7	<b>0.6</b>
	between all tests on different days	SD	0.559	0.524	0.587	0.594	<b>0.566</b>
		CV %	0.7	0.6	0.7	0.7	<b>0.7</b>

Color Rd							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			77.227	75.371	80.026	77.795	
Reference Values for Evaluation			77.227	75.371	80.026	77.795	
Number Of Instruments			134	134	134	134	<b>134</b>
Inter-Instrument Variation	based on 30 tests	SD	0.600	0.755	0.590	0.649	<b>0.649</b>
		CV %	0.8	1.0	0.7	0.8	<b>0.8</b>
	based on 6 tests	SD	0.660	0.755	0.555	0.684	<b>0.664</b>
		CV %	0.9	1.0	0.7	0.9	<b>0.9</b>
	based on single tests	SD	0.700	0.794	0.572	0.705	<b>0.693</b>
		CV %	0.9	1.1	0.7	0.9	<b>0.9</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.155	0.148	0.124	0.132	<b>0.140</b>
		CV %	0.2	0.2	0.2	0.2	<b>0.2</b>
	between single tests on one day	SD	0.189	0.159	0.144	0.159	<b>0.163</b>
		CV %	0.2	0.2	0.2	0.2	<b>0.2</b>
	between all tests on different days	SD	0.260	0.227	0.207	0.225	<b>0.230</b>
		CV %	0.3	0.3	0.3	0.3	<b>0.3</b>

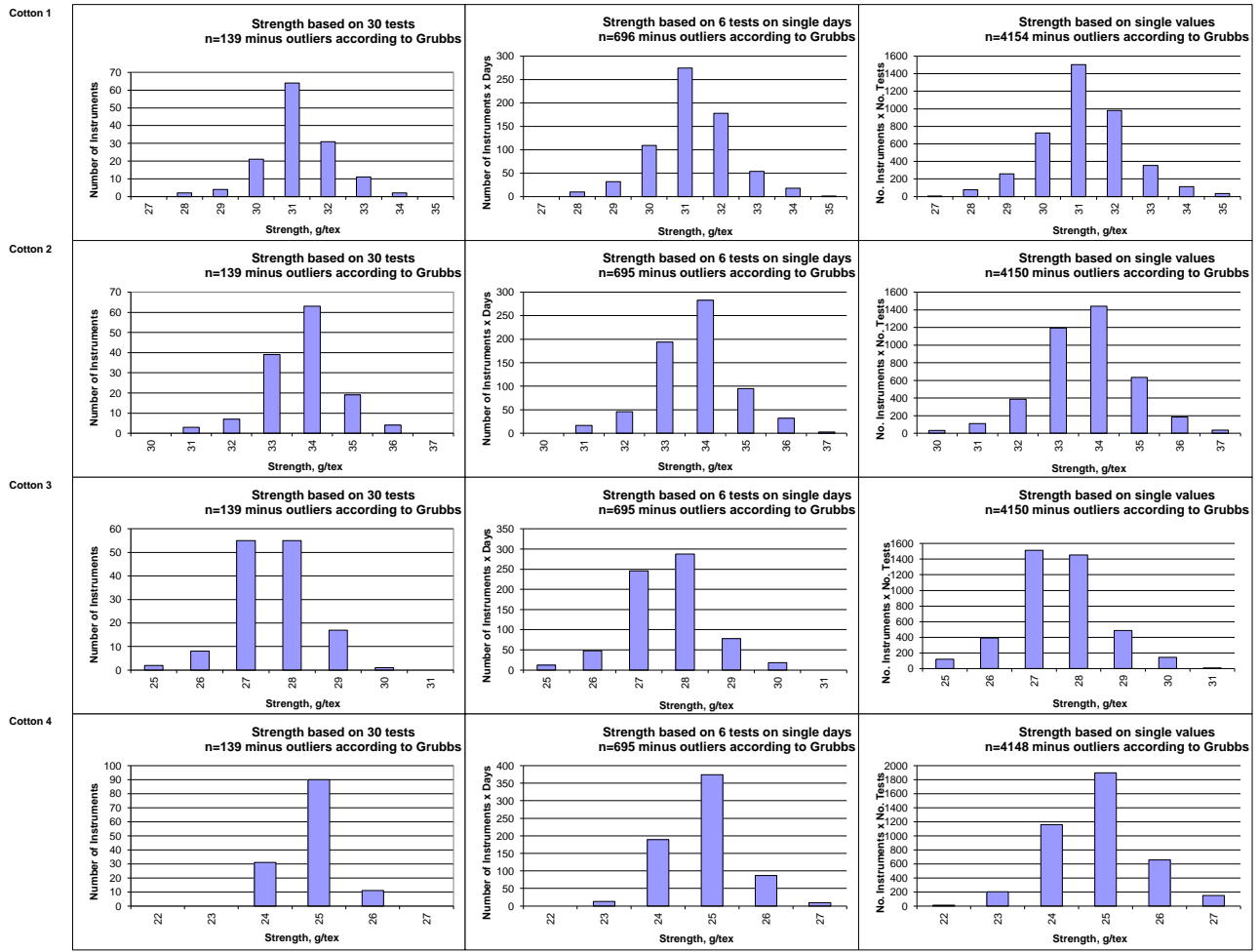
Color +b							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			12.302	13.138	10.365	12.509	
Reference Values for Evaluation			12.302	13.138	10.365	12.509	
Number Of Instruments			134	134	134	134	<b>134</b>
Inter-Instrument Variation	based on 30 tests	SD	0.242	0.296	0.242	0.304	<b>0.271</b>
		CV %	2.0	2.3	2.3	2.4	<b>2.2</b>
	based on 6 tests	SD	0.283	0.321	0.259	0.336	<b>0.300</b>
		CV %	2.3	2.4	2.5	2.7	<b>2.5</b>
	based on single tests	SD	0.308	0.341	0.288	0.378	<b>0.329</b>
		CV %	2.5	2.6	2.8	3.0	<b>2.7</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.103	0.101	0.089	0.093	<b>0.097</b>
		CV %	0.8	0.8	0.9	0.7	<b>0.8</b>
	between single tests on one day	SD	0.093	0.087	0.087	0.099	<b>0.092</b>
		CV %	0.8	0.7	0.8	0.8	<b>0.8</b>
	between all tests on different days	SD	0.152	0.161	0.121	0.139	<b>0.143</b>
		CV %	1.2	1.2	1.2	1.1	<b>1.2</b>

Test Result Distributions  
Micronaire



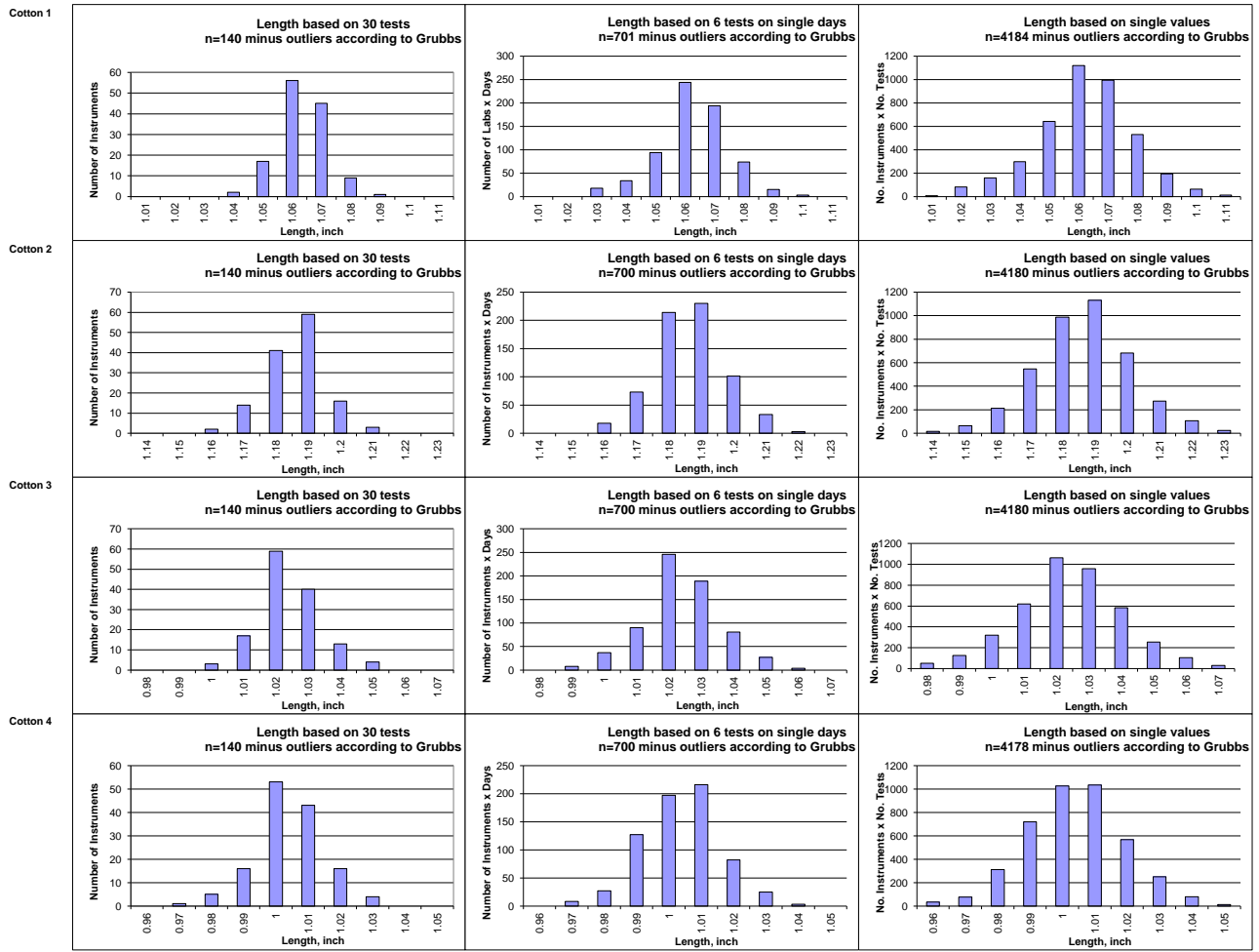
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Strength



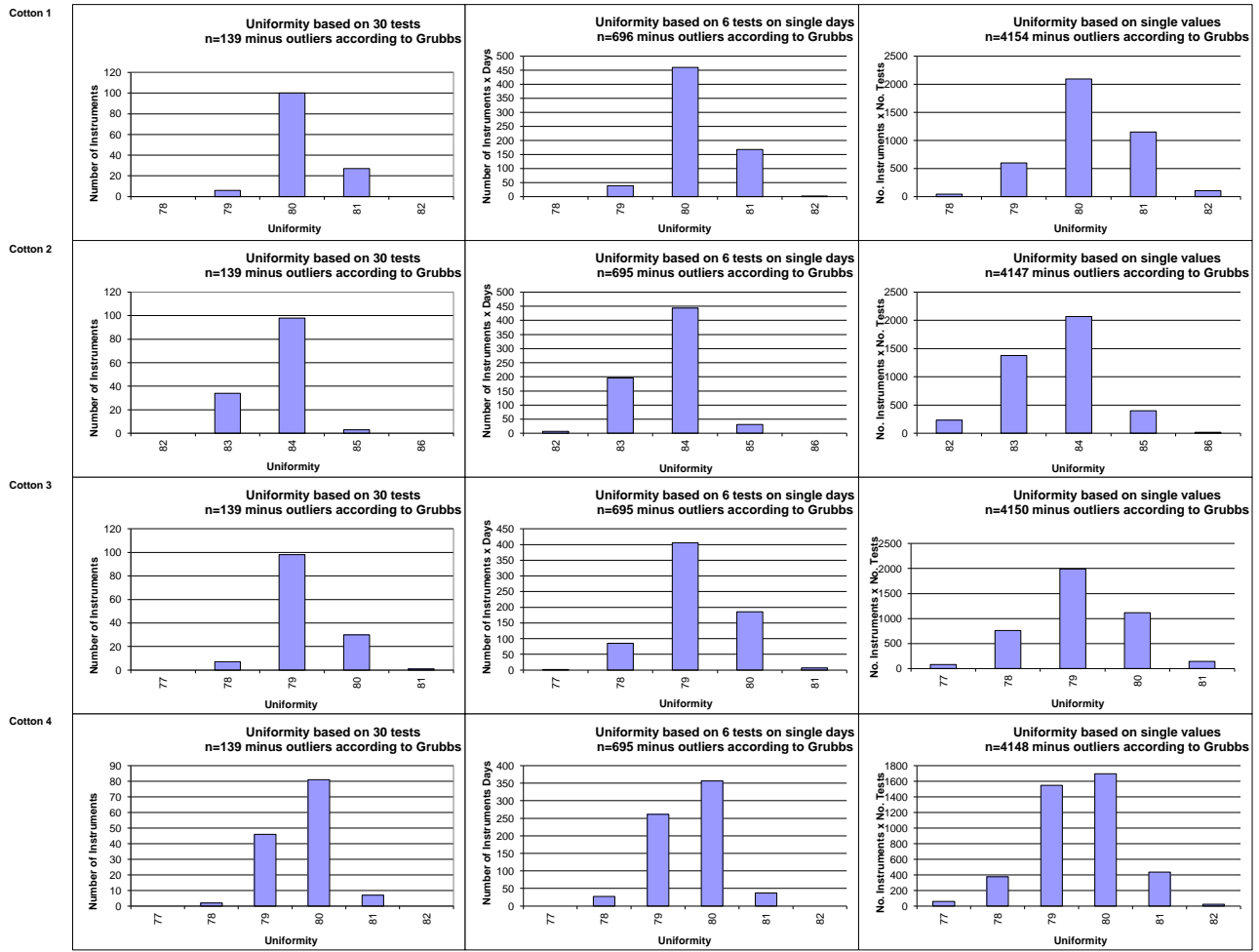
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method) (classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Length



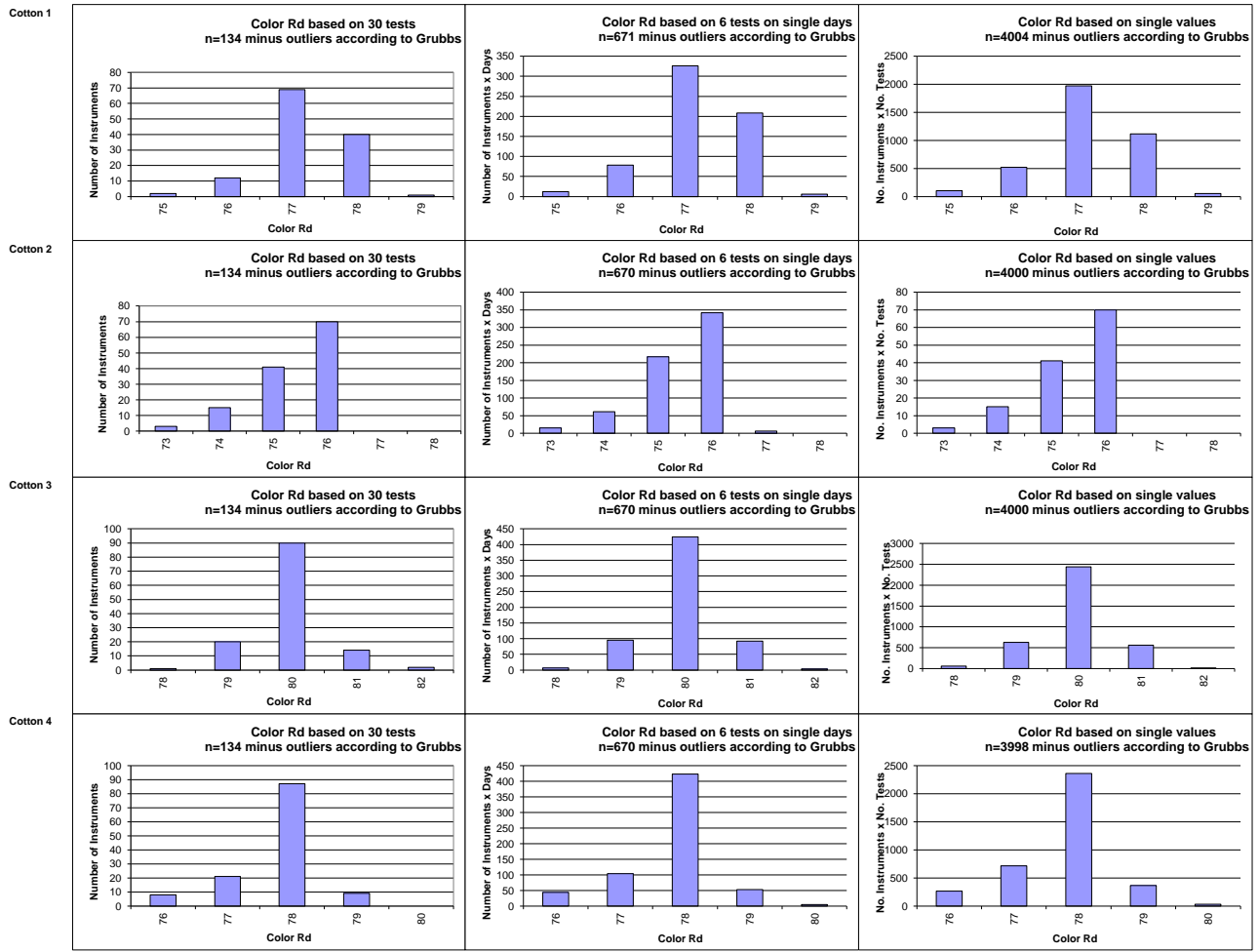
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method) (classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Uniformity



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

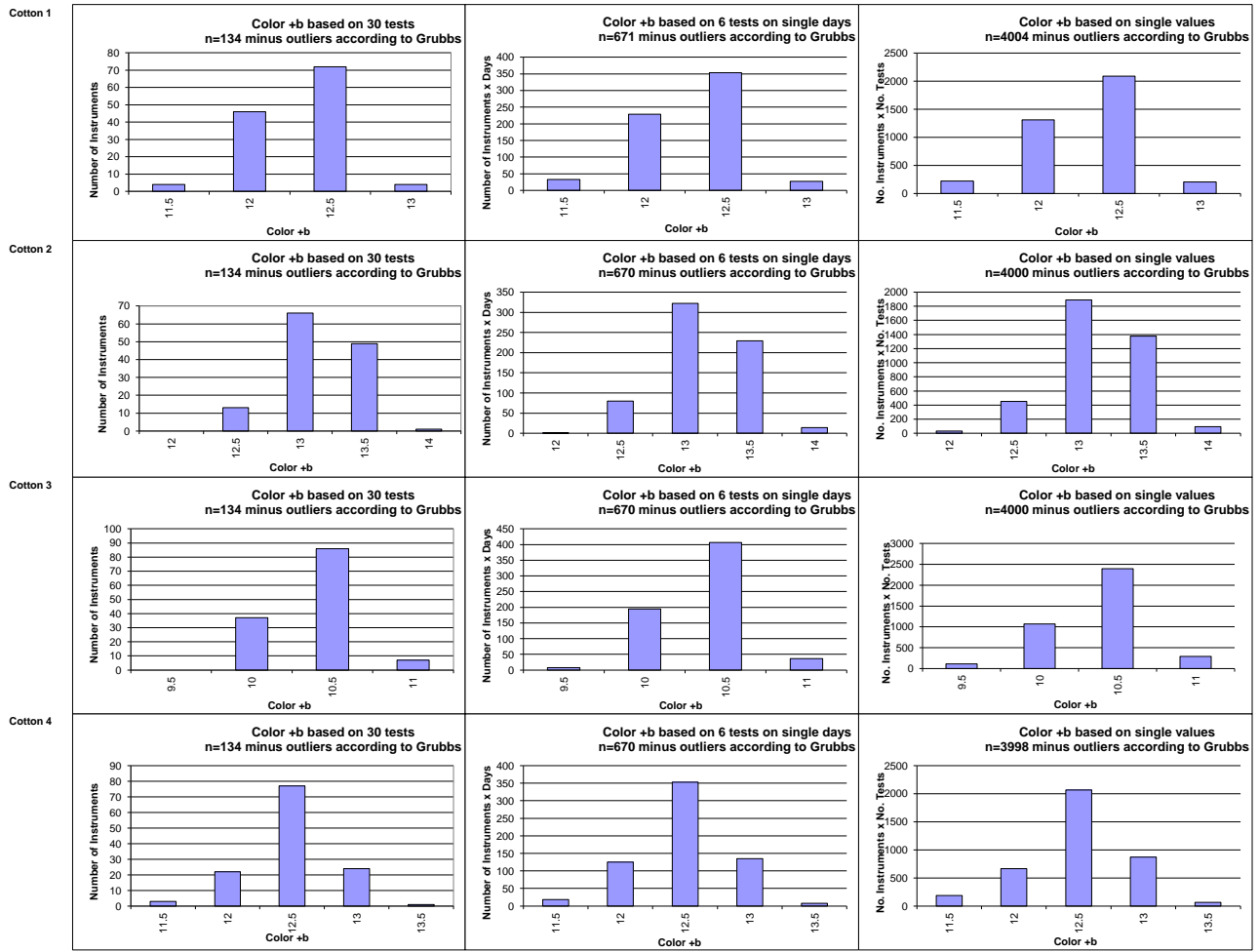
Test Result Distributions  
Color Rd



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method) (classes are defined as > lower limit and <= upper limit)



Test Result Distributions  
Color +b



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Optional Parameters

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

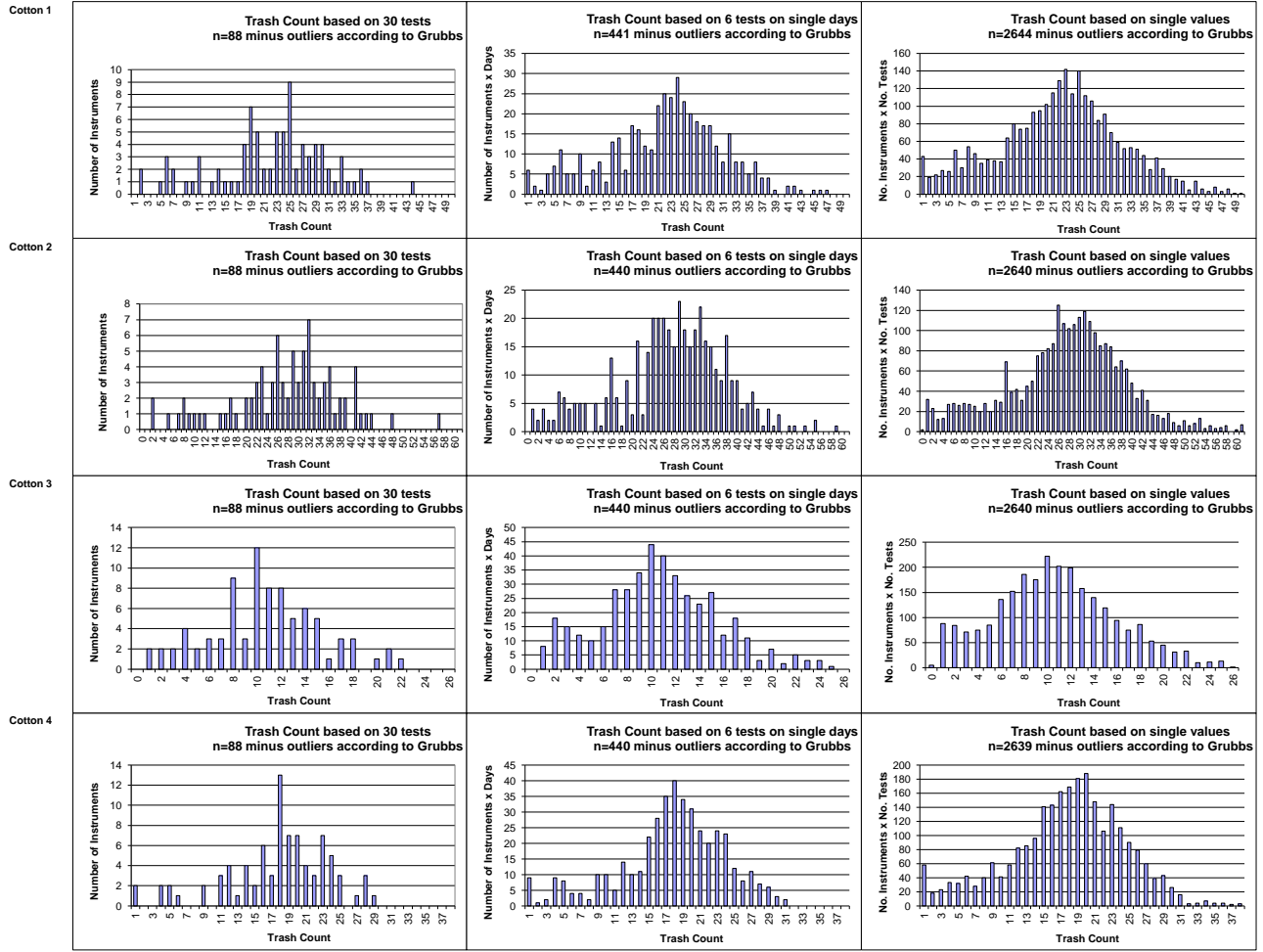
Trash Count							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			22.13	27.70	10.73	17.81	
Reference Values for Evaluation			22.13	27.70	10.73	17.81	
Number Of Instruments			88	88	88	88	<b>88</b>
Inter-Instrument Variation	based on 30 tests	SD	8.60	10.46	4.63	6.07	<b>7.44</b>
		CV %	38.9	37.8	43.1	34.1	<b>38.5</b>
		SD	8.92	10.58	4.92	6.29	<b>7.68</b>
	based on 6 tests	CV %	40.3	38.2	45.9	35.3	<b>39.9</b>
		SD	9.47	11.19	5.21	6.83	<b>8.18</b>
		CV %	42.8	40.4	48.6	38.3	<b>42.5</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	1.91	2.12	1.31	1.59	<b>1.73</b>
		CV %	8.6	7.7	12.2	8.9	<b>9.4</b>
	between single tests on one day	SD	2.40	2.52	1.62	2.19	<b>2.18</b>
		CV %	10.9	9.1	15.1	12.3	<b>11.8</b>
	between all tests on different days	SD	3.21	3.67	2.18	2.96	<b>3.01</b>
		CV %	14.5	13.3	20.3	16.6	<b>16.2</b>

Trash Area							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			0.189	0.215	0.098	0.170	
Reference Values for Evaluation			0.189	0.215	0.098	0.170	
Number Of Instruments			88	88	88	88	<b>88</b>
Inter-Instrument Variation	based on 30 tests	SD	0.061	0.069	0.029	0.048	<b>0.052</b>
		CV %	32.5	32.2	29.2	28.2	<b>30.5</b>
		SD	0.061	0.067	0.032	0.052	<b>0.053</b>
	based on 6 tests	CV %	32.1	31.2	33.0	30.3	<b>31.6</b>
		SD	0.067	0.073	0.037	0.061	<b>0.059</b>
		CV %	35.5	33.8	37.6	35.9	<b>35.7</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.020	0.022	0.014	0.020	<b>0.019</b>
		CV %	10.8	10.4	14.7	11.9	<b>12.0</b>
	between single tests on one day	SD	0.026	0.027	0.015	0.025	<b>0.023</b>
		CV %	13.7	12.3	15.8	14.6	<b>14.1</b>
	between all tests on different days	SD	0.037	0.039	0.024	0.040	<b>0.035</b>
		CV %	19.7	18.2	25.0	23.8	<b>21.7</b>

Maturity							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			83.01	84.57	84.32	85.42	
Reference Values for Evaluation			83.01	84.57	84.32	85.42	
Number Of Instruments			91	91	91	91	<b>91</b>
Inter-Instrument Variation	based on 30 tests	SD	1.18	1.14	1.65	1.80	<b>1.44</b>
		CV %	1.4	1.4	2.0	2.1	<b>1.7</b>
		SD	1.21	1.18	1.62	1.81	<b>1.45</b>
	based on 6 tests	CV %	1.5	1.4	1.9	2.1	<b>1.7</b>
		SD	1.15	1.24	1.61	1.84	<b>1.46</b>
		CV %	1.4	1.5	1.9	2.2	<b>1.7</b>
Typical within-instrument Variation (Median)	between different days with each 6 tests	SD	0.17	0.19	0.19	0.18	<b>0.18</b>
		CV %	0.2	0.2	0.2	0.2	<b>0.2</b>
	between single tests on one day	SD	0.24	0.24	0.29	0.28	<b>0.26</b>
		CV %	0.3	0.3	0.3	0.3	<b>0.3</b>
	between all tests on different days	SD	0.38	0.40	0.45	0.43	<b>0.42</b>
		CV %	0.5	0.5	0.5	0.5	<b>0.5</b>

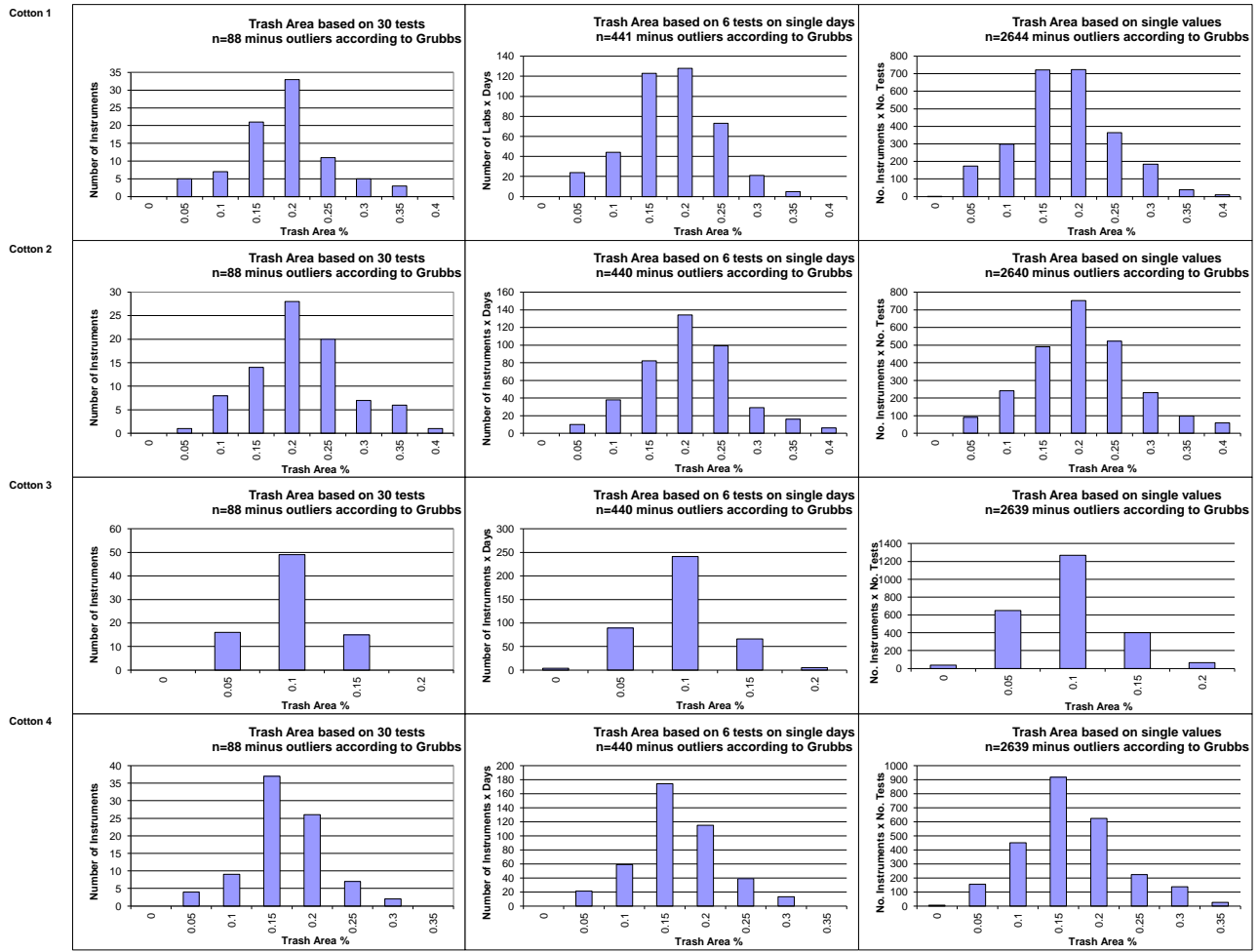
SFI							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			11.27	7.51	12.47	12.61	
<b>Reference Values for Evaluation</b>			11.27	7.51	12.47	12.61	
<b>Number Of Instruments</b>			102	102	101	102	<b>102</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	1.09	0.51	1.18	1.18	<b>0.99</b>
		CV %	9.7	6.8	9.5	9.3	<b>8.8</b>
	based on 6 tests	SD	1.18	0.57	1.24	1.26	<b>1.06</b>
		CV %	10.4	7.6	10.0	10.0	<b>9.5</b>
	based on single tests	SD	1.27	0.65	1.40	1.38	<b>1.17</b>
		CV %	11.2	8.7	11.2	11.0	<b>10.5</b>
<b>Typical within-instrument Variation (Median)</b>	between different days	SD	0.38	0.19	0.37	0.35	<b>0.32</b>
		CV %	3.3	2.6	3.0	2.8	<b>2.9</b>
	between single tests	SD	0.59	0.31	0.61	0.61	<b>0.53</b>
		CV %	5.3	4.1	4.9	4.9	<b>4.8</b>
	on one day	SD	0.68	0.37	0.68	0.68	<b>0.60</b>
		CV %	6.1	5.0	5.4	5.4	<b>5.5</b>

Test Result Distributions  
Trash Count



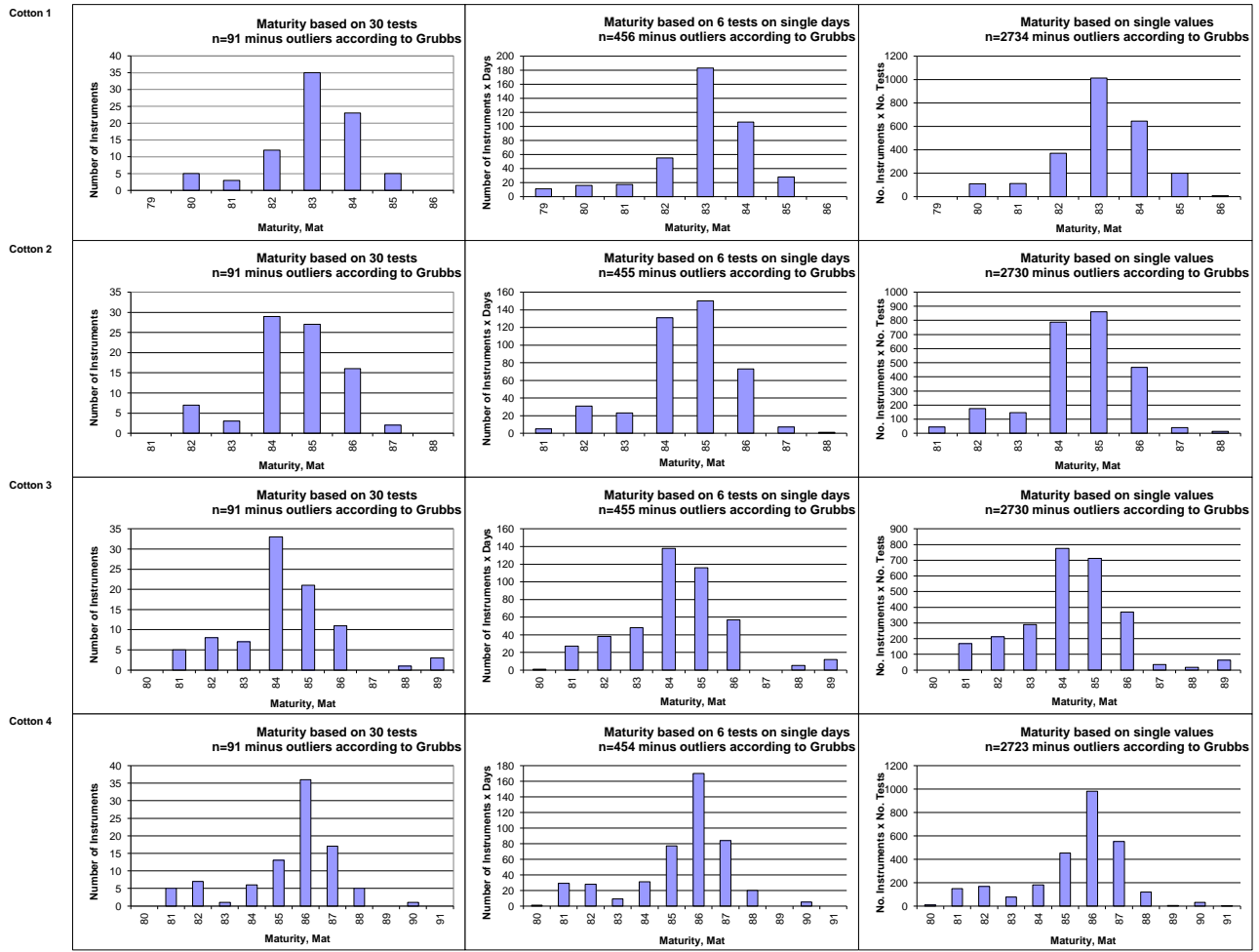
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Trash Area



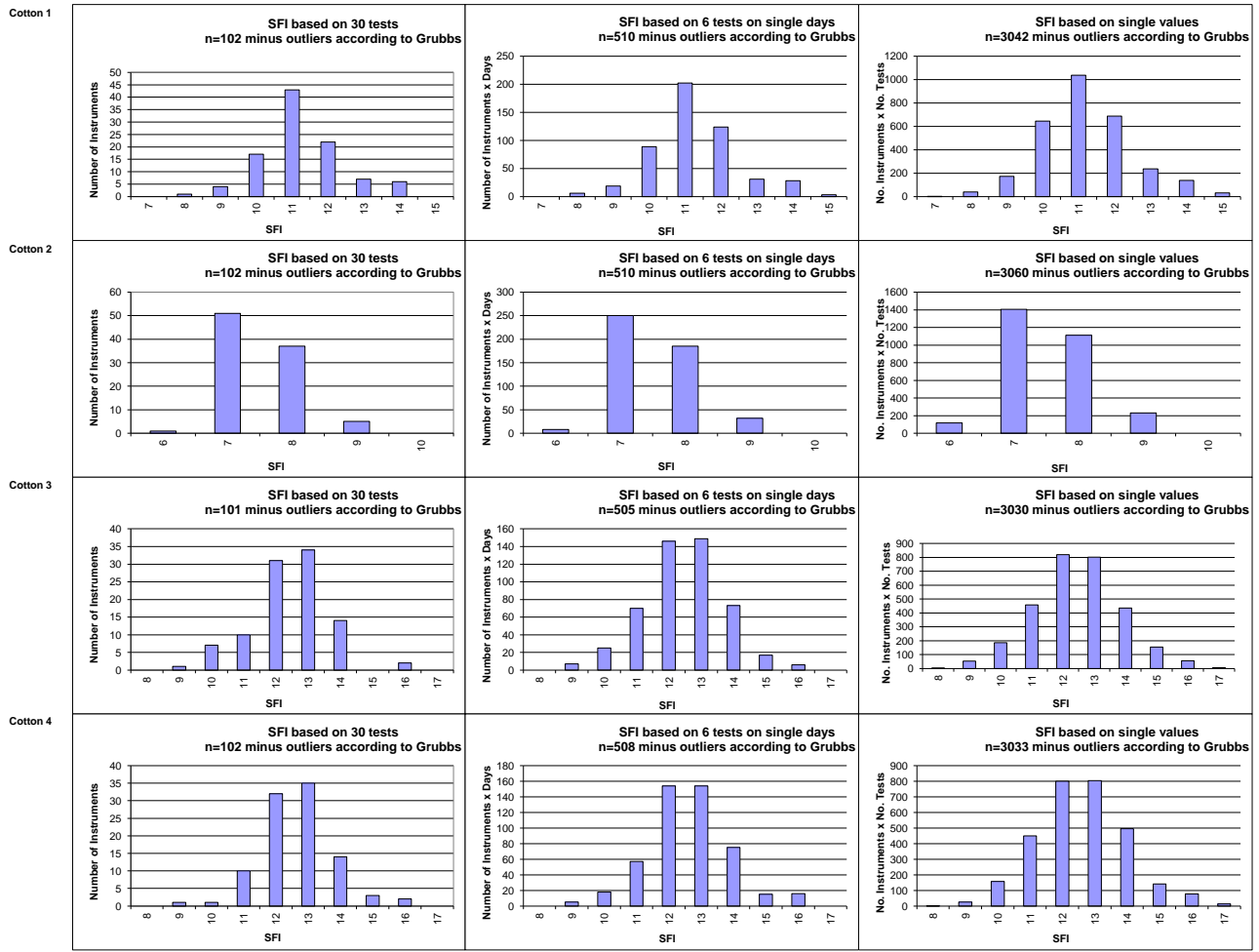
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method) (classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Maturity



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
SFI



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)



International Cotton Advisory Committee



CSITC  
Global - Round Trial 2016 - 4  
General Evaluation

Section One: Result Distribution

**Section Two: Instrument Evaluation**

Section Three: Within Limits Evaluation

Section Two: Instrument Evaluation

Content:

- Evaluation of Combined Parameters
- Evaluation of Single Parameters

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*  
USDA-AMS, Memphis, TN, USA

System Provided by:  
Generation 10 Limited



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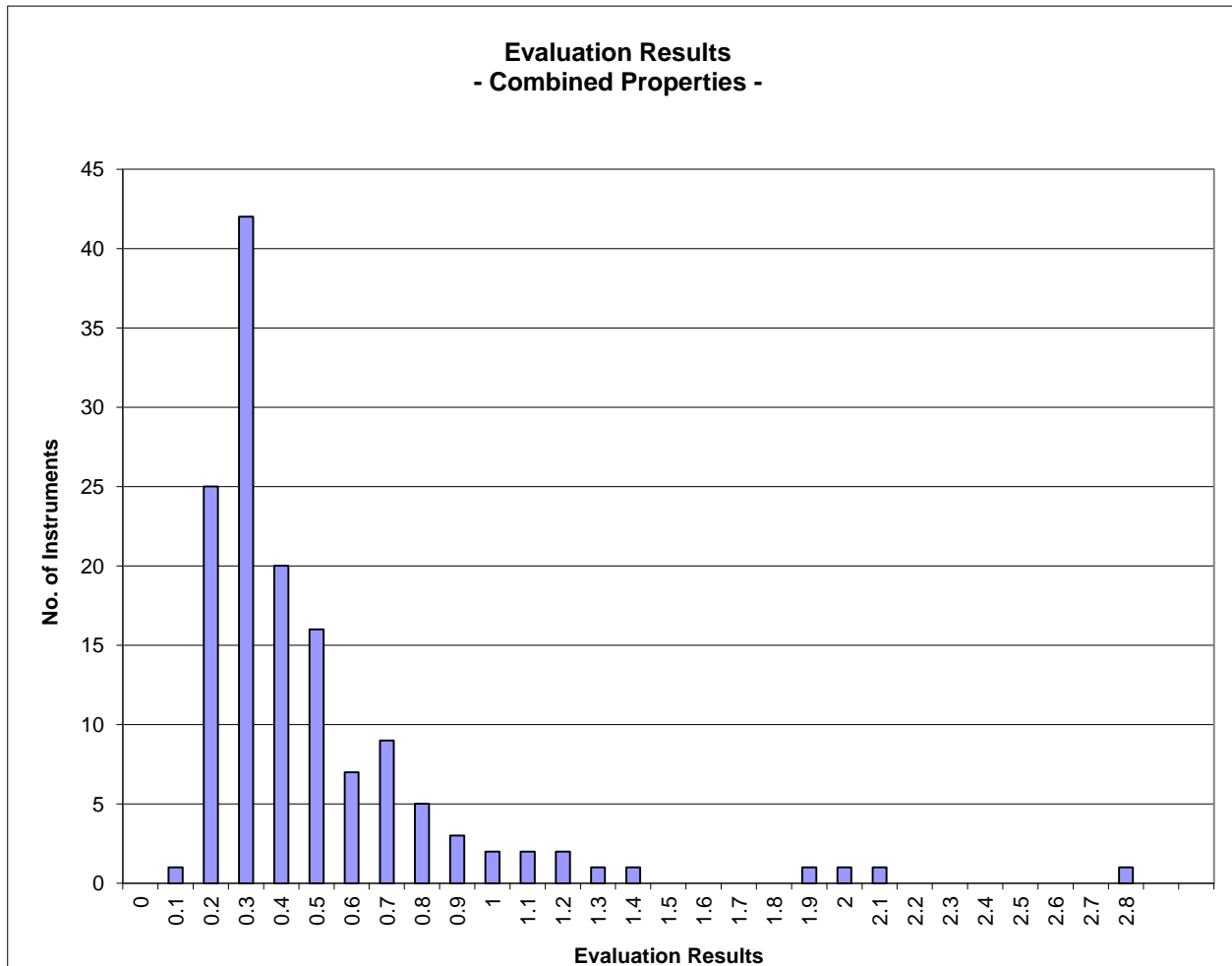
Instrument Evaluation

- Graph of Combined Properties -

According to ICAC CSITC Task Force Recommendations

Global - Round Trial 2016 - 4

		<b>Evaluation Combined Prop.</b>
<b>Statistics</b>	Average	0.49
	Median	0.35
	Best Instrument	0.15
	Worst Instrument	2.78

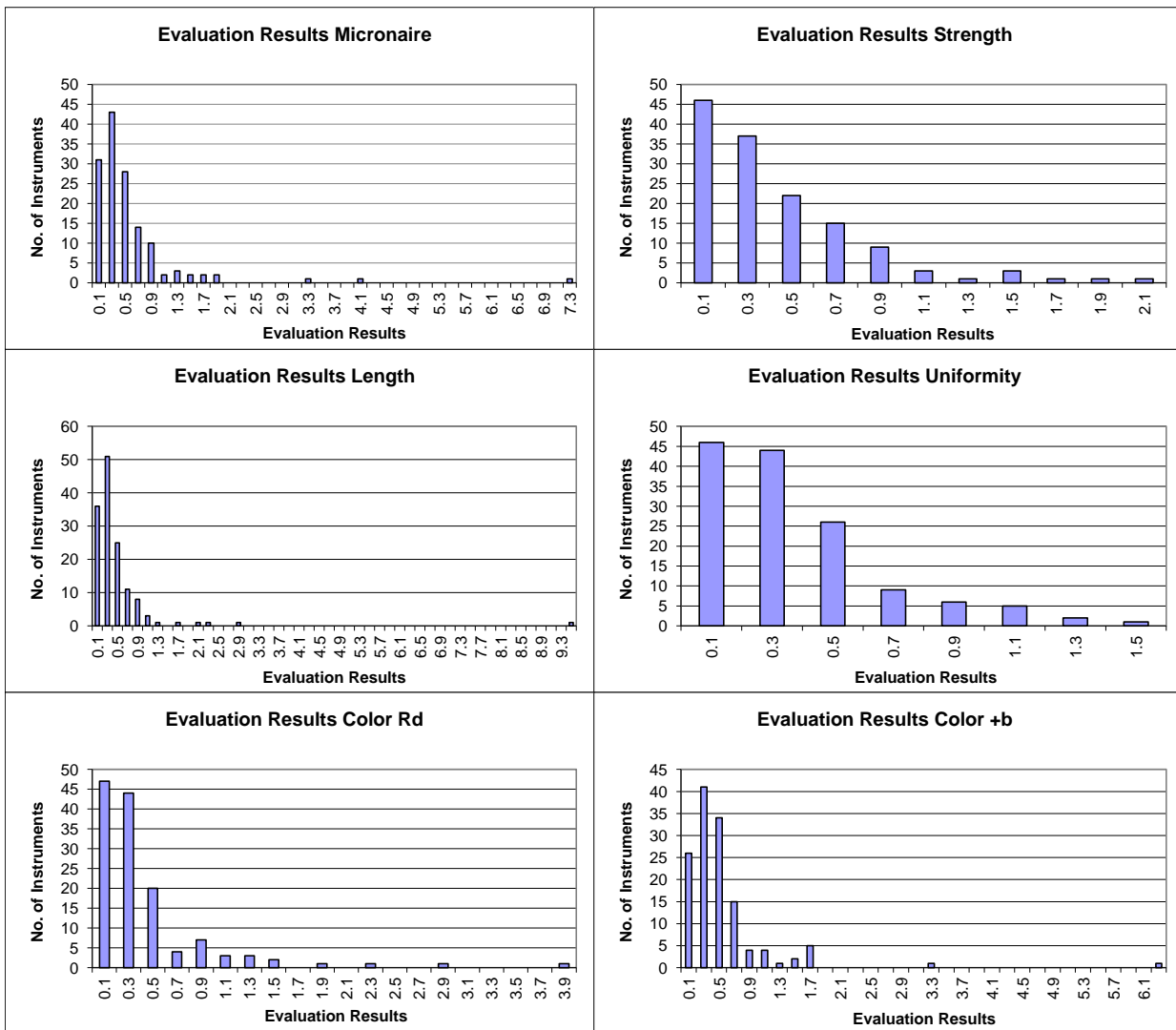


x-Axis shows midpoints of classes

The evaluation results are entered based on the unrounded values  
(classes are defined as > lower limit and <= upper limit)

Instrument Evaluation  
 - Graph of Single Properties -  
 According to ICAC CSITC Task Force Recommendations  
 Global - Round Trial 2016 - 4

	Evaluation Micronaire	Evaluation Strength	Evaluation Length	Evaluation Uniformity	Evaluation Color Rd	Evaluation Color +b
<b>Statistics</b>	<b>Average</b>	0.57	0.45	0.51	0.38	0.43
	<b>Median</b>	0.37	0.33	0.32	0.29	0.27
	<b>Best Instr.</b>	0.04	0.07	0.07	0.06	0.04
	<b>Worst Instr.</b>	7.35	2.02	9.42	1.60	3.84



x-Axis shows midpoints of classes  
 The evaluation results are entered based on the unrounded values



International Cotton Advisory Committee



CSITC  
Global - Round Trial 2016 - 4  
General Evaluation

Section One: Result Distribution  
Section Two: Instrument Evaluation  
**Section Three: Within Limits Evaluation**

Section Three: Within Limits Evaluation

Content:

- Based on Average of 30 Test Results
- Based on Single Test Results

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USDA-AMS, Memphis, TN, USA

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## Within Limits Evaluation

Based on average of 30 test results for each sample

	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
Limits	0.20	2.0	0.030	2.0	1.5	0.5
	units	g/tex	inch	%	units	units
Average % Results within Limits	97.1	95.0	96.1	98.7	89.6	87.9
Completely within limits	95.0	90.6	90.7	95.7	82.8	76.9
% of Instruments $\geq 75\%$ within limits	97.1	93.5	95.7	99.3	88.8	87.3
% of Instruments $\geq 50\%$ within limits	97.9	95.7	98.6	100.0	91.8	90.3

Percentage of Results Within Limits						
<b>Instrument</b>	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
GL164-001-01	100	100	100	100	100	100
GL164-001-02	100	100	100	100	100	100
GL164-002-01	100	100	100	100	100	100
GL164-004-20	100	100	100	100	100	100
GL164-004-21	100	100	100	100	100	100
GL164-006-01	100	75	100	100	50	100
GL164-007-31	100	100	100	100	100	100
GL164-007-32	100	100	100	100	100	100
GL164-009-03	75	25	100	100	0	50
GL164-010-01	100	100	100	100	100	100
GL164-011-17	100	100	100	100	100	100
GL164-011-18	100	100	100	100	100	100
GL164-012-02	100	100	100	100	100	100
GL164-013-01	100	75	75	100	0	100
GL164-014-01	100	100	100	100	100	100
GL164-016-01	100	100	100	100	0	25
GL164-016-02	100	100	100	100	100	100
GL164-016-03	100	50	100	100	0	100
GL164-016-04	100	25	50	100	100	75
GL164-017-01	100	100	100	100		
GL164-018-01	100	100	100	100	100	100
GL164-019-01	100	100	100	100	100	25
GL164-019-02	100	100	100	100	100	50
GL164-019-03	100	100	100	100	100	100
GL164-019-04	100	100	100	100	75	75
GL164-020-03	100	100	100	100	100	100
GL164-021-01	100	100	100	100	100	100
GL164-021-06	100	100	100	100	100	100
GL164-021-07	100	100	100	100	100	100
GL164-022-01	100	100	100	100	100	100
GL164-022-02	100	100	100	100	100	100
GL164-023-18	100	100	100	100	100	100
GL164-023-19	100	100	100	100	75	75
GL164-024-33	100	50	100	100	100	100

GL164-024-34	100	100	100	100	100	100
GL164-025-01	75	100	100	100		
GL164-025-02	100	100	100	100		
GL164-026-01	50	100	75	100	25	0
GL164-027-01	100	100	100	100	100	100
GL164-028-01	100	100	75	100	100	100
GL164-030-01	100	100	100	100	100	100
GL164-030-02	100	100	100	100	100	25
GL164-031-01	100	100	100	100	100	100
GL164-031-04	100	100	100	100	100	100
GL164-031-05	100	100	100	100	100	100
GL164-032-01	100	100	100	100	100	75
GL164-032-02	100	100	100	100	100	100
GL164-033-01	100	100	100	100	100	100
GL164-033-02	100	100	100	100	100	75
GL164-033-05	100	100	100	100	100	100
GL164-033-07	100	100	100	100	100	100
GL164-034-03	100	100	100	100	100	100
GL164-035-01	100	75	25	75	100	100
GL164-036-01	100	100	100	100	100	75
GL164-037-01	100	50	0	100	100	100
GL164-038-01	100	100	100	100	25	75
GL164-040-01	100	100	100	100	100	100
GL164-041-03	100	100	100	100	100	100
GL164-042-01	100	100	100	100	100	100
GL164-042-02	100	100	100	100	100	100
GL164-043-01	100	25	100	100	100	75
GL164-044-01	100	100	100	100	100	75
GL164-045-01	100	100	100	100	100	100
GL164-046-01	100	100	100	100	25	100
GL164-046-02	100	100	100	100	25	100
GL164-048-01	100	100	100	100	0	25
GL164-048-02	100	100	100	100	0	25
GL164-048-03	100	100	100	100	100	75
GL164-048-04	100	100	100	100	100	75
GL164-049-04	100	100	100	100	100	100
GL164-050-04	100	100	100	100	100	100
GL164-051-01	100	100	100	100	100	100
GL164-051-03	100	100	100	100	100	100
GL164-052-04	100	100	100	100	100	75
GL164-052-05	100	100	100	100	100	100
GL164-053-01	100	100	100	100	100	0
GL164-054-01	100	100	100	100	100	100
GL164-056-04	100	100	100	100	100	100
GL164-058-01	100	100	100	100	100	100
GL164-058-02	100	100	100	100	100	100
GL164-058-04	100	100	100	100	100	25
GL164-060-24	100	100	100	100	100	100
GL164-060-62	100	100	100	100	100	100
GL164-062-01	100	100	100	100	100	100
GL164-066-01	100	100	75	75	75	25
GL164-066-06	100	100	75	75	75	25
GL164-067-01	100	100	100	100	100	100
GL164-069-01	100	100	100	100	100	100
GL164-070-01	100	100	100	100	100	100

GL164-071-01	100	100	100	100	100	100
GL164-072-06	100	100	100	100	100	100
GL164-074-01	100	100	100	100	100	100
GL164-075-01	100	100	100	100	100	100
GL164-076-02	100	100	100	100	100	100
GL164-077-01	100	100	100	100	100	100
GL164-078-01	0	100	50	100	75	100
GL164-080-01	100	100	100	100	100	100
GL164-080-03	100	100	100	100	100	100
GL164-081-02	100	100	100	100	100	100
GL164-081-03	100	100	100	100	100	100
GL164-081-05	100	100	100	100	100	100
GL164-081-06	100	100	100	100	100	100
GL164-082-30	100	100	100	100	100	100
GL164-082-33	100	100	100	100	100	100
GL164-083-09	100	100	75	50	50	100
GL164-083-11	100	100	75	75	50	75
GL164-084-01	100	100	100	100	100	100
GL164-085-01	100	100	100	100	100	100
GL164-086-02	100	100	100	100	100	100
GL164-086-03	100	100	100	100	75	0
GL164-086-04	100	25	100	100	0	50
GL164-086-06	100	25	100	100	75	0
GL164-086-07	100	100	100	100	100	100
GL164-086-08	100	100	100	100	100	100
GL164-087-29	100	100	100	100	100	100
GL164-091-01	100	100	100	100	100	100
GL164-092-01	100	100	100	100	100	100
GL164-093-01	100	100	100	100	100	100
GL164-094-02	25	100	100	100		
GL164-094-03	100	100	100	100	100	100
GL164-095-01	100	100	100	100	100	100
GL164-096-01	100	75	100	100		
GL164-099-03	100	100	100	100	100	100
GL164-100-01	100	100	100	100	50	50
GL164-101-01	0	25	50	75	75	25
GL164-102-01	100	100	100	100	100	100
GL164-102-02	100	100	100	100	100	100
GL164-103-03	100	100	100	100	100	100
GL164-103-06	100	100	100	100	100	100
GL164-104-01	100	100	100	100	100	100
GL164-104-02	100	100	100	100	100	100
GL164-105-01	100	100	100	100	100	100
GL164-106-03	100	100	100	100	100	100
GL164-106-13	100	100	100	100	100	100
GL164-106-14	100	100	100	100	100	100
GL164-107-01	100	100	100	100	100	100
GL164-108-01	100	100	100	100	100	75
GL164-109-01	100	100	100	100	100	100
GL164-109-02	100	100	100	100	100	100
GL164-110-05	75		50			

## Within Limits Evaluation

Based on Single Test Results

	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
Limits	0.20	2.0	0.030	2.0	1.5	0.5
	units	g/tex	inch	%	units	units
Average % Results within Limits	96.1	90.5	93.9	97.1	89.3	85.3
% of Instruments 100% within limits	68.6	32.4	30.0	48.9	60.4	34.3
% of Instruments ≥95% within limits	86.4	62.6	71.4	89.2	76.9	55.2
% of Instruments ≥75% within limits	96.4	86.3	95.0	96.4	85.1	78.4
% of Instruments ≥65% within limits	96.4	93.5	96.4	98.6	87.3	86.6
% of Instruments ≥50% within limits	98.6	95.0	98.6	100.0	91.8	89.6

Percentage of Results Within Limits						
<b>Instrument</b>	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
GL164-001-01	100	100	100	100	98	71
GL164-001-02	95	99	93	100	95	85
GL164-002-01	100	100	100	100	100	100
GL164-004-20	100	85	99	100	100	96
GL164-004-21	100	75	100	100	100	100
GL164-006-01	100	68	98	100	67	87
GL164-007-31	100	99	97	98	100	100
GL164-007-32	100	98	100	100	100	100
GL164-009-03	58	39	98	99	0	66
GL164-010-01	100	100	93	100	98	73
GL164-011-17	100	89	100	100	100	100
GL164-011-18	100	86	100	100	100	100
GL164-012-02	100	100	100	100	89	93
GL164-013-01	95	69	71	85	0	97
GL164-014-01	99	93	98	100	98	79
GL164-016-01	84	83	88	94	0	24
GL164-016-02	100	98	99	100	98	99
GL164-016-03	91	42	88	98	2	90
GL164-016-04	99	33	55	91	83	80
GL164-017-01	100	73	88	98		
GL164-018-01	99	99	98	100	100	98
GL164-019-01	83	94	88	100	100	39
GL164-019-02	92	99	89	99	95	50
GL164-019-03	98	97	94	100	96	100
GL164-019-04	83	99	95	89	75	75
GL164-020-03	100	99	99	98	100	100
GL164-021-01	100	100	100	100	100	100
GL164-021-06	100	100	100	100	100	100
GL164-021-07	100	100	100	100	100	95
GL164-022-01	100	96	100	100	100	100

GL164-022-02	100	100	100	100	100	100
GL164-023-18	100	98	100	100	100	93
GL164-023-19	96	85	95	100	80	80
GL164-024-33	100	60	93	98	100	100
GL164-024-34	100	73	94	100	99	99
GL164-025-01	82	93	93	99		
GL164-025-02	91	74	95	99		
GL164-026-01	56	71	85	84	38	0
GL164-027-01	100	100	100	96	98	90
GL164-028-01	100	100	78	97	100	100
GL164-030-01	100	95	97	99	98	79
GL164-030-02	98	98	95	98	77	22
GL164-031-01	100	100	100	100	100	100
GL164-031-04	100	100	100	100	100	93
GL164-031-05	100	100	100	100	100	98
GL164-032-01	92	98	97	98	93	57
GL164-032-02	93	98	95	98	91	63
GL164-033-01	100	98	99	100	100	99
GL164-033-02	100	100	100	100	99	83
GL164-033-05	100	98	99	100	100	100
GL164-033-07	100	100	100	100	100	96
GL164-034-03	100	98	98	100	100	100
GL164-035-01	100	68	54	67	98	89
GL164-036-01	100	95	85	98	96	73
GL164-037-01	95	50	0	90	100	85
GL164-038-01	100	90	93	96	48	74
GL164-040-01	99	96	100	100	100	100
GL164-041-03	95	92	98	100	100	93
GL164-042-01	100	91	100	99	100	99
GL164-042-02	100	67	98	99	100	95
GL164-043-01	100	31	100	98	93	79
GL164-044-01	100	100	99	99	98	78
GL164-045-01	100	100	100	98	99	99
GL164-046-01	98	74	82	96	57	97
GL164-046-02	98	74	82	96	57	97
GL164-048-01	98	94	98	95	13	28
GL164-048-02	98	94	98	95	13	28
GL164-048-03	98	98	99	100	100	65
GL164-048-04	100	99	95	100	100	86
GL164-049-04	100	98	89	99	100	99
GL164-050-04	100	100	100	99	100	100
GL164-051-01	92	87	94	99	100	93
GL164-051-03	98	90	97	94	100	97
GL164-052-04	100	90	98	98	100	81
GL164-052-05	100	88	99	100	100	91
GL164-053-01	100	97	98	99	98	12
GL164-054-01	100	100	100	100	100	100
GL164-056-04	100	97	98	99	100	100
GL164-058-01	100	91	91	98	100	88
GL164-058-02	100	99	99	100	100	100
GL164-058-04	100	96	100	100	100	40
GL164-060-24	100	100	99	100	100	100
GL164-060-62	100	96	99	100	100	99
GL164-062-01	100	100	100	100	100	100
GL164-066-01	100	95	97	73	63	25



GL164-066-06	100	98	87	72	71	38
GL164-067-01	100	80	98	100	98	94
GL164-069-01	100	97	93	80	100	99
GL164-070-01	100	100	100	99	100	100
GL164-071-01	100	89	100	100	99	98
GL164-072-06	100	100	98	100	98	71
GL164-074-01	100	100	100	100	100	93
GL164-075-01	100	99	98	100	100	93
GL164-076-02	98	98	98	99	96	98
GL164-077-01	100	94	99	99	100	100
GL164-078-01	0	83	61	97	84	100
GL164-080-01	100	100	96	98	100	100
GL164-080-03	100	100	99	96	100	100
GL164-081-02	100	100	96	100	100	100
GL164-081-03	100	95	94	98	100	100
GL164-081-05	99	100	98	100	100	100
GL164-081-06	100	100	93	100	100	100
GL164-082-30	100	96	100	100	100	100
GL164-082-33	100	93	97	98	100	100
GL164-083-09	100	100	86	59	59	91
GL164-083-11	100	100	90	60	37	69
GL164-084-01	100	100	98	100	100	99
GL164-085-01	100	100	100	100	100	93
GL164-086-02	98	93	98	100	98	98
GL164-086-03	99	75	82	97	73	45
GL164-086-04	96	39	86	97	14	58
GL164-086-06	100	48	84	97	57	47
GL164-086-07	100	81	98	100	93	100
GL164-086-08	93	89	96	96	100	96
GL164-087-29	100	100	93	100	100	73
GL164-091-01	100	100	98	99	100	100
GL164-092-01	100	100	93	100	100	100
GL164-093-01	99	97	93	100	96	73
GL164-094-02	50	84	99	99		
GL164-094-03	100	93	100	100	100	96
GL164-095-01	100	98	98	98	100	75
GL164-096-01	99	75	98	100		
GL164-099-03	100	100	98	100	90	97
GL164-100-01	93	98	98	100	48	37
GL164-101-01	3	35	72	75	63	22
GL164-102-01	100	100	99	98	100	100
GL164-102-02	100	98	99	99	100	100
GL164-103-03	100	100	100	100	100	100
GL164-103-06	100	100	100	100	100	100
GL164-104-01	100	93	98	99	100	98
GL164-104-02	100	76	98	100	100	90
GL164-105-01	93	100	100	99	100	100
GL164-106-03	100	99	100	99	100	100
GL164-106-13	100	100	100	99	100	100
GL164-106-14	100	100	100	99	100	100
GL164-107-01	100	98	100	99	100	95
GL164-108-01	98	97	85	93	100	74
GL164-109-01	100	100	100	100	100	93
GL164-109-02	100	100	100	100	100	98
GL164-110-05	88		36			