



**International Cotton Advisory Committee**



## CSITC Global - Round Trial 2016 - 3 General Evaluation

### **Section One: Result Distribution**

Section Two: Instrument Evaluation

Section Three: Within Limits Evaluation

#### Section One: Result Distribution

Content:

Mandatory Parameters

- Summary Table
- Distribution Graphs

Optional Parameters

- Summary Table
- Distribution Graphs

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*

USDA-AMS, Memphis, TN, USA

System Provided by:

Generation 10 Limited



This report is an outcome of the Project CFC/ICAC/33 – CSITC,  
which benefitted from support from the Common Fund for Commodities  
and the European Union, partners in Commodity Development.



\* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

## Global - Round Trial 2016 - 3

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

Micronaire							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			5.081	4.347	4.622	4.143	
<b>Reference Values for Evaluation</b>			5.081	4.347	4.622	4.143	
<b>Number Of Instruments</b>			148	148	148	148	<b>148</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	0.046	0.057	0.049	0.054	<b>0.051</b>
		CV %	0.9	1.3	1.1	1.3	<b>1.1</b>
	based on 6 tests	SD	0.051	0.065	0.056	0.061	<b>0.058</b>
		CV %	1.0	1.5	1.2	1.5	<b>1.3</b>
<b>Typical within-instrument Variation (Median)</b>	based on single tests	SD	0.064	0.075	0.066	0.072	<b>0.069</b>
		CV %	1.3	1.7	1.4	1.7	<b>1.5</b>
	between different days with each 6 tests	SD	0.019	0.025	0.023	0.025	<b>0.023</b>
		CV %	0.4	0.6	0.5	0.6	<b>0.5</b>
	between single tests on one day	SD	0.036	0.037	0.033	0.036	<b>0.036</b>
		CV %	0.7	0.9	0.7	0.9	<b>0.8</b>
	between all tests on different days	SD	0.042	0.045	0.041	0.047	<b>0.044</b>
		CV %	0.8	1.0	0.9	1.1	<b>1.0</b>

Strength							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			25.807	34.214	30.928	23.327	
<b>Reference Values for Evaluation</b>			25.807	34.214	30.928	23.327	
<b>Number Of Instruments</b>			147	147	147	147	<b>147</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	0.572	0.955	0.663	0.640	<b>0.707</b>
		CV %	2.2	2.8	2.1	2.7	<b>2.5</b>
	based on 6 tests	SD	0.646	1.064	1.029	0.709	<b>0.862</b>
		CV %	2.5	3.1	3.3	3.0	<b>3.0</b>
<b>Typical within-instrument Variation (Median)</b>	based on single tests	SD	0.801	1.220	1.103	0.840	<b>0.991</b>
		CV %	3.1	3.6	3.6	3.6	<b>3.5</b>
	between different days with each 6 tests	SD	0.265	0.322	0.307	0.233	<b>0.281</b>
		CV %	1.0	0.9	1.0	1.0	<b>1.0</b>
	between single tests on one day	SD	0.459	0.572	0.487	0.462	<b>0.495</b>
		CV %	1.8	1.7	1.6	2.0	<b>1.8</b>
	between all tests on different days	SD	0.540	0.659	0.568	0.522	<b>0.572</b>
		CV %	2.1	1.9	1.8	2.2	<b>2.0</b>

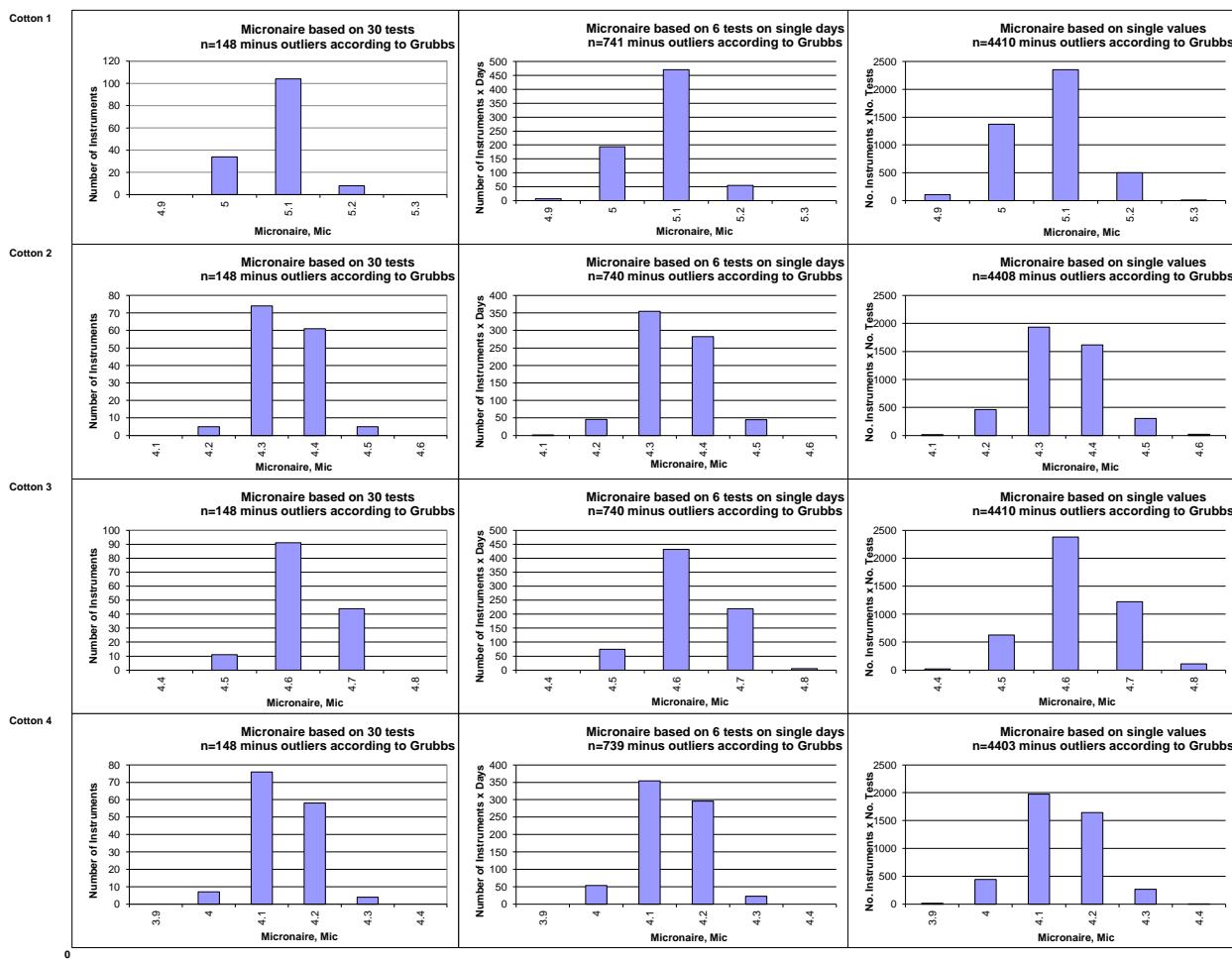
Length							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			1.0259	1.1909	1.1673	0.9887	
<b>Reference Values for Evaluation</b>			1.0259	1.1909	1.1673	0.9887	
<b>Number Of Instruments</b>			148	148	148	148	<b>148</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	0.0109	0.0102	0.0112	0.0109	<b>0.0108</b>
		CV %	1.1	0.9	1.0	1.1	<b>1.0</b>
	based on 6 tests	SD	0.0122	0.0119	0.0129	0.0123	<b>0.0123</b>
		CV %	1.2	1.0	1.1	1.2	<b>1.1</b>
<b>Typical within-instrument Variation (Median)</b>	based on single tests	SD	0.0165	0.0158	0.0169	0.0161	<b>0.0163</b>
		CV %	1.6	1.3	1.4	1.6	<b>1.5</b>
	between different days with each 6 tests	SD	0.0058	0.0060	0.0055	0.0054	<b>0.0057</b>
		CV %	0.6	0.5	0.5	0.6	<b>0.5</b>
	between single tests on one day	SD	0.0102	0.0103	0.0097	0.0100	<b>0.0100</b>
		CV %	1.0	0.9	0.8	1.0	<b>0.9</b>
	between all tests on different days	SD	0.0112	0.0127	0.0108	0.0113	<b>0.0115</b>
		CV %	1.1	1.1	0.9	1.1	<b>1.1</b>

Uniformity							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			79.843	83.585	82.926	78.397	
Reference Values for Evaluation			79.843	83.585	82.926	78.397	
Number Of Instruments			147	147	147	147	<b>147</b>
Inter-Instrument Variation	based on 30 tests	SD	0.420	0.343	0.478	0.522	<b>0.441</b>
		CV %	0.5	0.4	0.6	0.7	<b>0.5</b>
	based on 6 tests	SD	0.513	0.445	0.557	0.570	<b>0.522</b>
		CV %	0.6	0.5	0.7	0.7	<b>0.6</b>
Typical within-instrument Variation (Median)	based on single tests	SD	0.753	0.661	0.739	0.767	<b>0.730</b>
		CV %	0.9	0.8	0.9	1.0	<b>0.9</b>
	between different days with each 6 tests	SD	0.278	0.243	0.255	0.273	<b>0.262</b>
		CV %	0.3	0.3	0.3	0.3	<b>0.3</b>
	between single tests on one day	SD	0.535	0.503	0.476	0.539	<b>0.513</b>
		CV %	0.7	0.6	0.6	0.7	<b>0.6</b>
	between all tests on different days	SD	0.617	0.552	0.520	0.612	<b>0.575</b>
		CV %	0.8	0.7	0.6	0.8	<b>0.7</b>

Color Rd							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			73.986	76.222	79.034	75.960	
Reference Values for Evaluation			73.986	76.222	79.034	75.960	
Number Of Instruments			145	145	145	145	<b>145</b>
Inter-Instrument Variation	based on 30 tests	SD	0.586	0.573	0.576	0.541	<b>0.569</b>
		CV %	0.8	0.8	0.7	0.7	<b>0.7</b>
	based on 6 tests	SD	0.618	0.586	0.637	0.563	<b>0.601</b>
		CV %	0.8	0.8	0.8	0.7	<b>0.8</b>
Typical within-instrument Variation (Median)	based on single tests	SD	0.666	0.616	0.682	0.598	<b>0.640</b>
		CV %	0.9	0.8	0.9	0.8	<b>0.8</b>
	between different days with each 6 tests	SD	0.164	0.137	0.162	0.122	<b>0.146</b>
		CV %	0.2	0.2	0.2	0.2	<b>0.2</b>
	between single tests on one day	SD	0.188	0.167	0.162	0.147	<b>0.166</b>
		CV %	0.3	0.2	0.2	0.2	<b>0.2</b>
	between all tests on different days	SD	0.280	0.256	0.278	0.224	<b>0.259</b>
		CV %	0.4	0.3	0.4	0.3	<b>0.3</b>

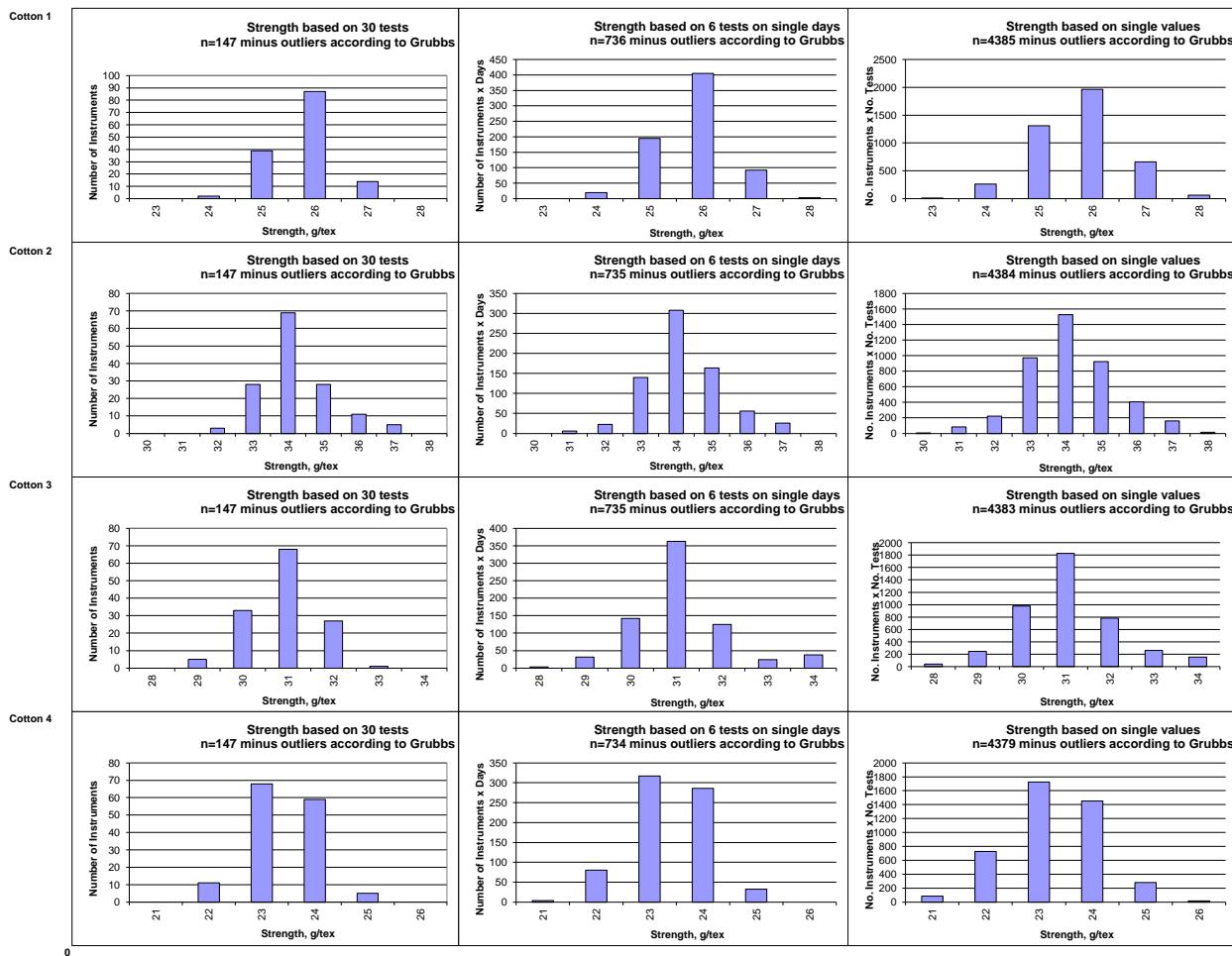
Color +b							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			8.250	13.686	9.873	11.821	
Reference Values for Evaluation			8.250	13.686	9.873	11.821	
Number Of Instruments			145	145	145	145	<b>145</b>
Inter-Instrument Variation	based on 30 tests	SD	0.171	0.368	0.217	0.262	<b>0.254</b>
		CV %	2.1	2.7	2.2	2.2	<b>2.3</b>
	based on 6 tests	SD	0.191	0.400	0.240	0.277	<b>0.277</b>
		CV %	2.3	2.9	2.4	2.3	<b>2.5</b>
Typical within-instrument Variation (Median)	based on single tests	SD	0.218	0.429	0.263	0.291	<b>0.300</b>
		CV %	2.6	3.1	2.7	2.5	<b>2.7</b>
	between different days with each 6 tests	SD	0.079	0.093	0.077	0.079	<b>0.082</b>
		CV %	1.0	0.7	0.8	0.7	<b>0.8</b>
	between single tests on one day	SD	0.084	0.095	0.088	0.083	<b>0.088</b>
		CV %	1.0	0.7	0.9	0.7	<b>0.8</b>
	between all tests on different days	SD	0.121	0.148	0.125	0.122	<b>0.129</b>
		CV %	1.5	1.1	1.3	1.0	<b>1.2</b>

Test Result Distributions  
Micronaire



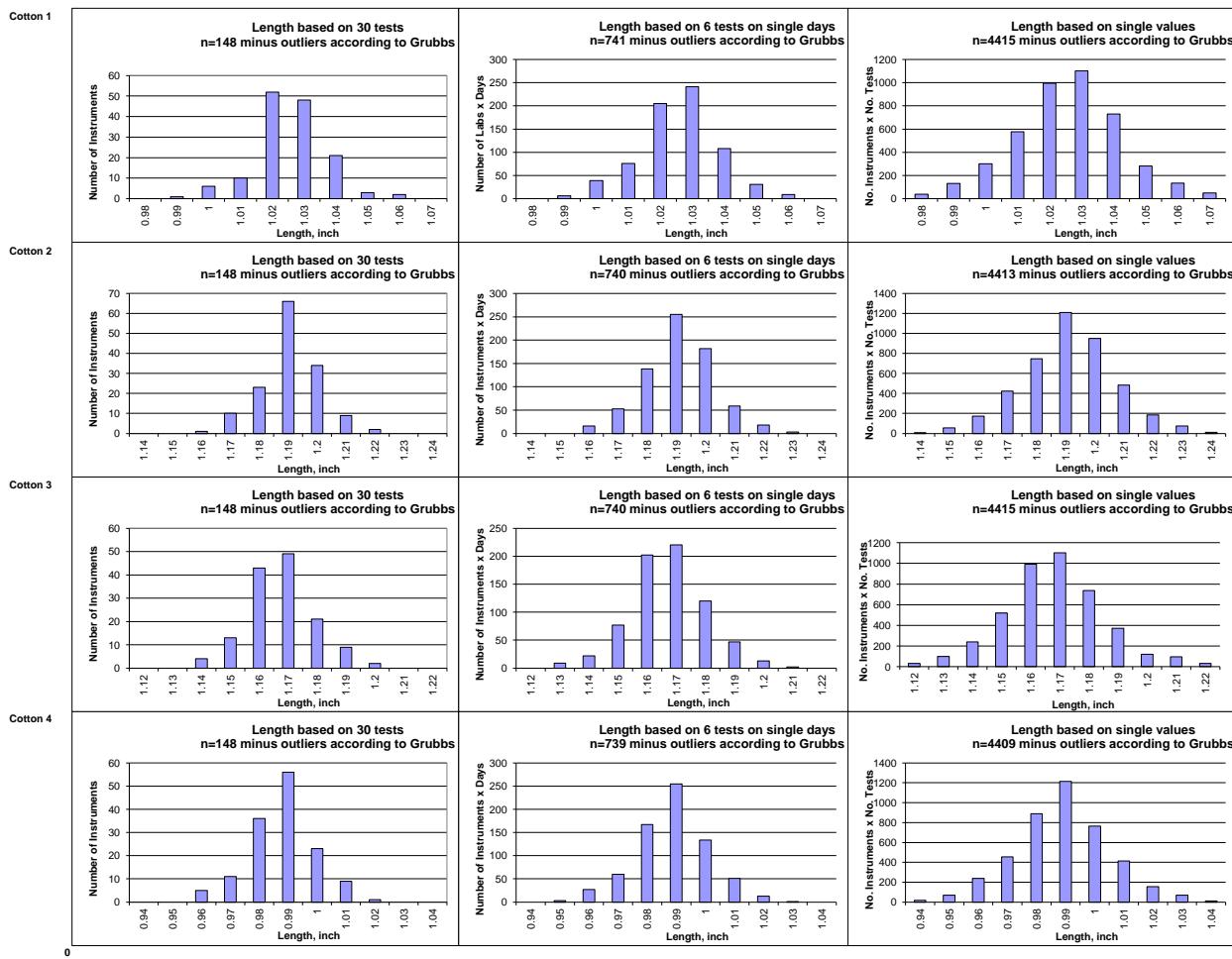
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Strength

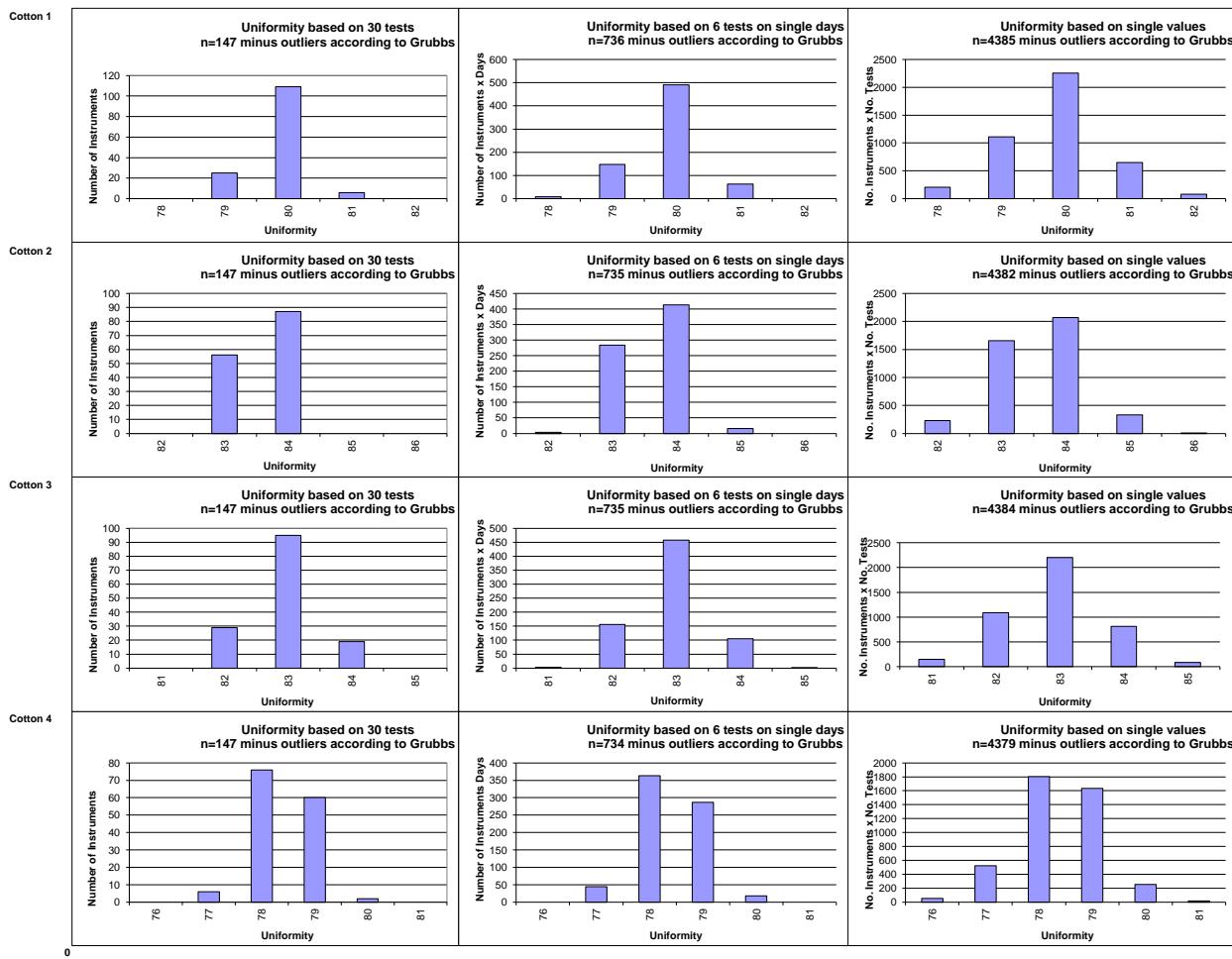


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(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Length

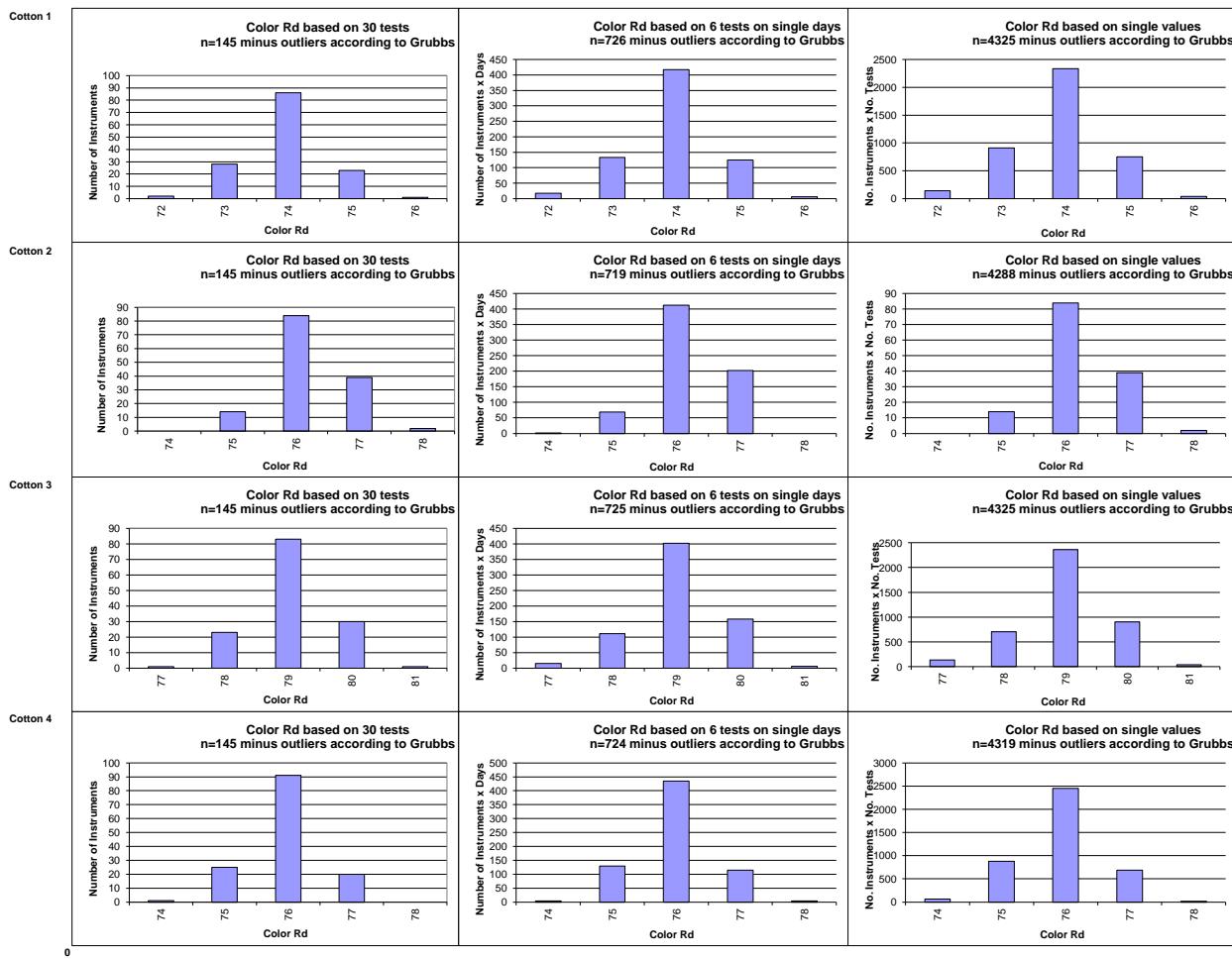


Test Result Distributions  
Uniformity

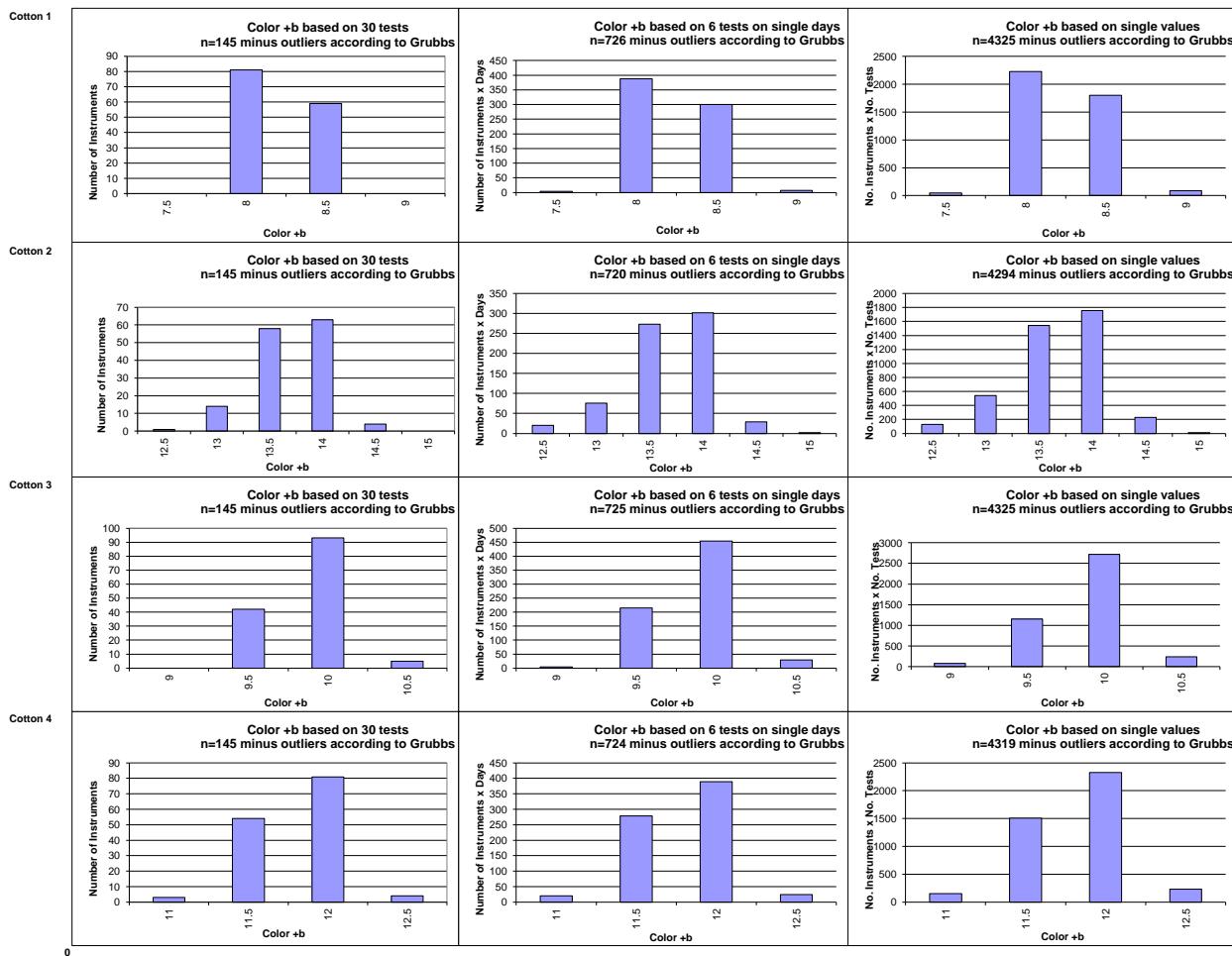


(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Color Rd



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Color +b(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

### Optional Parameters

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

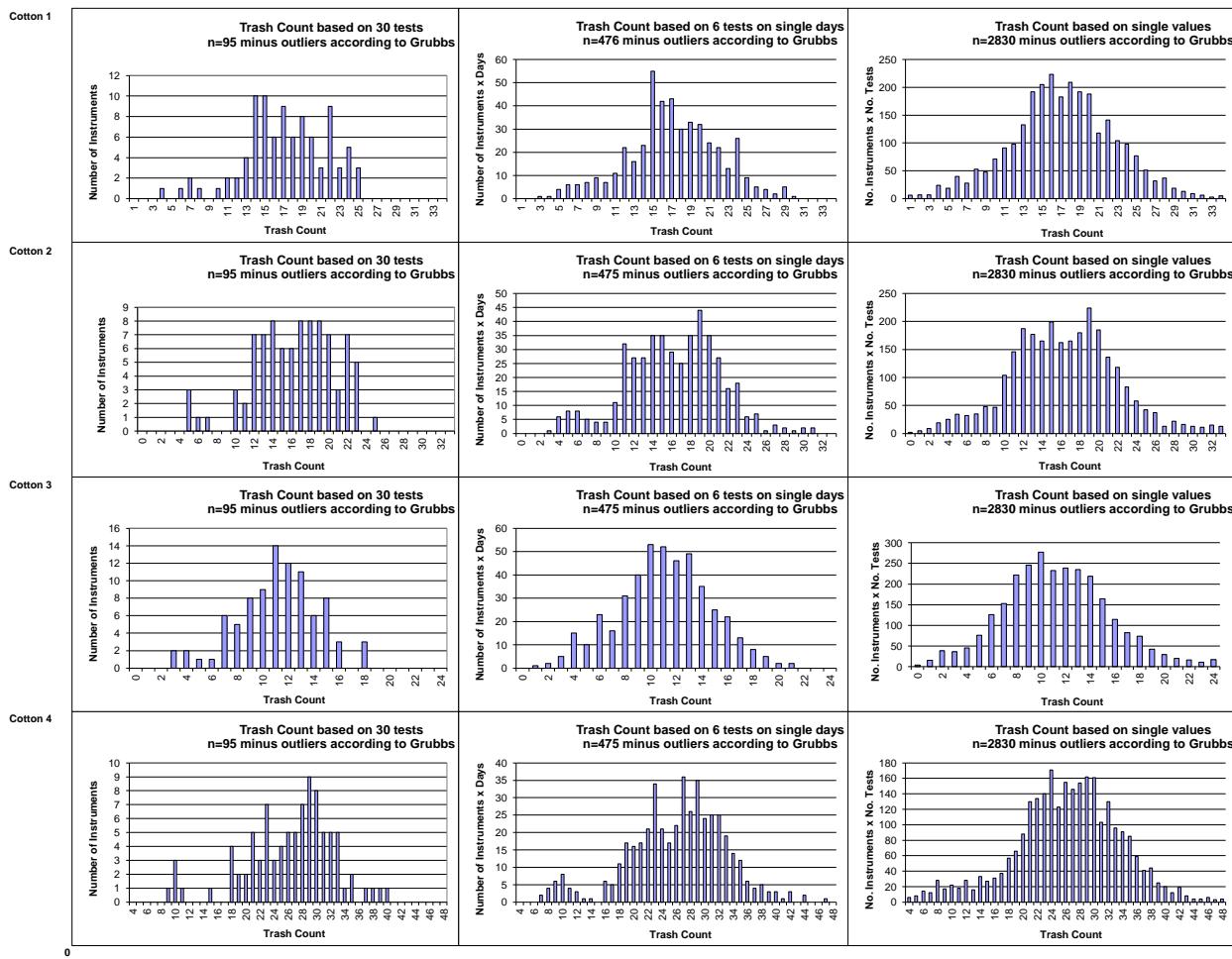
Trash Count							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			17.26	16.27	11.16	26.26	
<b>Reference Values for Evaluation</b>			17.26	16.27	11.16	26.26	
<b>Number Of Instruments</b>			95	95	95	95	<b>95</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	4.51	4.49	3.22	6.40	<b>4.66</b>
		CV %	26.1	27.6	28.8	24.4	<b>26.7</b>
	based on 6 tests	SD	4.91	5.03	3.63	6.91	<b>5.12</b>
		CV %	28.4	30.9	32.5	26.3	<b>29.6</b>
<b>Typical within-instrument Variation (Median)</b>	based on single tests	SD	5.55	5.64	4.26	7.47	<b>5.73</b>
		CV %	32.1	34.7	38.2	28.5	<b>33.4</b>
	between different days with each 6 tests	SD	1.64	1.79	1.38	2.12	<b>1.73</b>
		CV %	9.5	11.0	12.3	8.1	<b>10.2</b>
	between single tests on one day	SD	2.49	2.21	1.91	2.79	<b>2.35</b>
		CV %	14.4	13.6	17.1	10.6	<b>13.9</b>
	between all tests on different days	SD	3.06	2.86	2.28	3.83	<b>3.01</b>
		CV %	17.7	17.6	20.5	14.6	<b>17.6</b>

Trash Area							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			0.201	0.147	0.120	0.272	
<b>Reference Values for Evaluation</b>			0.201	0.147	0.120	0.272	
<b>Number Of Instruments</b>			95	95	95	95	<b>95</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	0.048	0.047	0.035	0.070	<b>0.050</b>
		CV %	23.8	31.9	29.4	25.9	<b>27.8</b>
	based on 6 tests	SD	0.059	0.047	0.037	0.070	<b>0.053</b>
		CV %	29.5	31.9	30.9	25.8	<b>29.5</b>
<b>Typical within-instrument Variation (Median)</b>	based on single tests	SD	0.072	0.051	0.041	0.083	<b>0.062</b>
		CV %	35.7	34.8	34.0	30.6	<b>33.8</b>
	between different days with each 6 tests	SD	0.028	0.019	0.018	0.032	<b>0.024</b>
		CV %	13.8	13.2	14.8	11.9	<b>13.4</b>
	between single tests on one day	SD	0.041	0.023	0.022	0.040	<b>0.031</b>
		CV %	20.4	15.9	17.9	14.8	<b>17.2</b>
	between all tests on different days	SD	0.054	0.031	0.031	0.053	<b>0.042</b>
		CV %	26.7	21.3	25.4	19.6	<b>23.3</b>

Maturity							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
<b>Average of Instruments (Grubbs)</b>			88.22	85.55	86.85	84.95	
<b>Reference Values for Evaluation</b>			88.22	85.55	86.85	84.95	
<b>Number Of Instruments</b>			98	98	98	98	<b>98</b>
<b>Inter-Instrument Variation</b>	based on 30 tests	SD	0.89	1.56	1.34	0.95	<b>1.18</b>
		CV %	1.0	1.8	1.5	1.1	<b>1.4</b>
	based on 6 tests	SD	0.93	1.60	1.35	0.96	<b>1.21</b>
		CV %	1.1	1.9	1.5	1.1	<b>1.4</b>
<b>Typical within-instrument Variation (Median)</b>	based on single tests	SD	0.97	1.60	1.39	1.55	<b>1.38</b>
		CV %	1.1	1.9	1.6	1.8	<b>1.6</b>
	between different days with each 6 tests	SD	0.17	0.22	0.11	0.18	<b>0.17</b>
		CV %	0.2	0.3	0.1	0.2	<b>0.2</b>
	between single tests on one day	SD	0.27	0.31	0.17	0.24	<b>0.25</b>
		CV %	0.3	0.4	0.2	0.3	<b>0.3</b>
	between all tests on different days	SD	0.41	0.46	0.31	0.38	<b>0.39</b>
		CV %	0.5	0.5	0.4	0.4	<b>0.4</b>

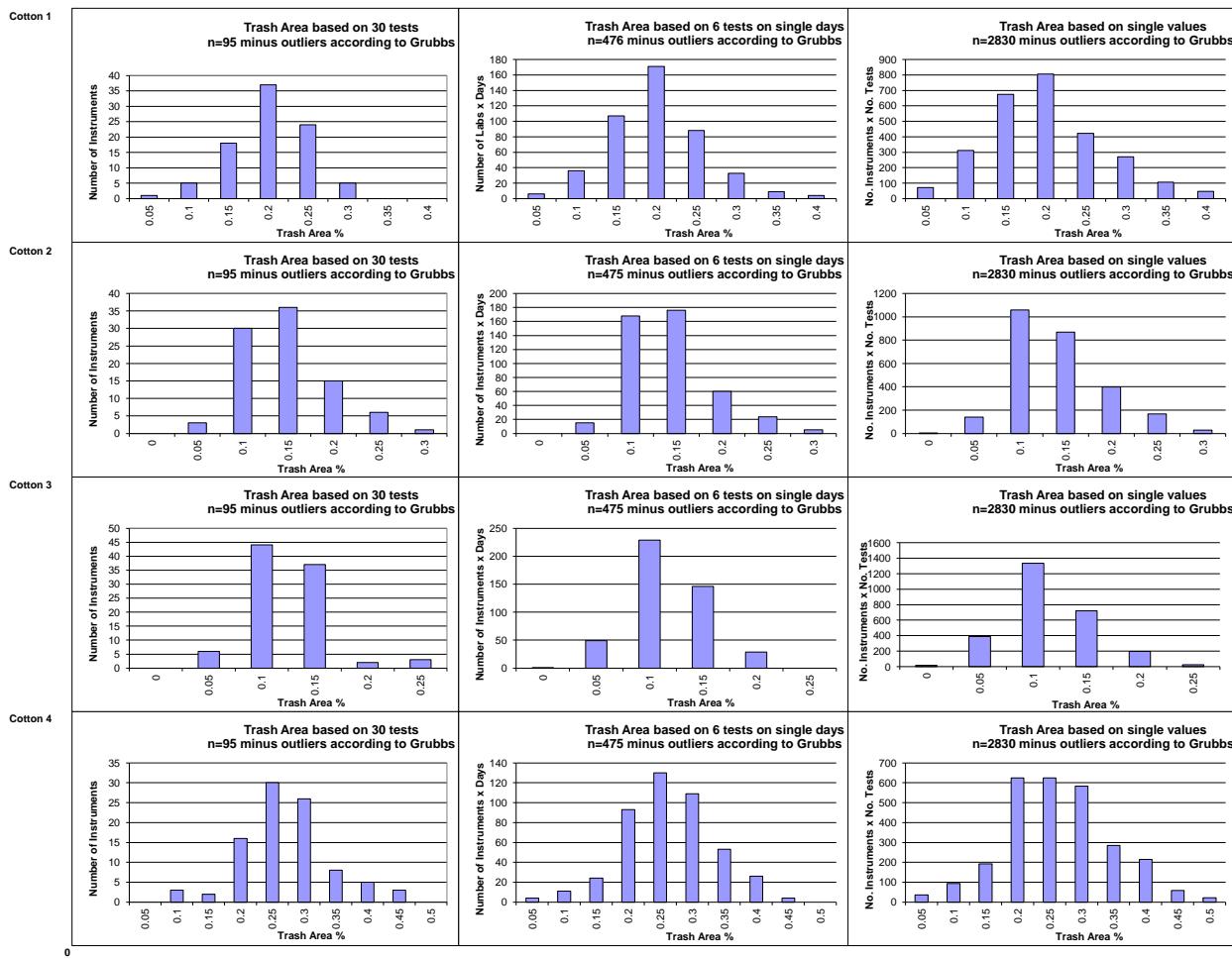
SFI							
			Cotton 1	Cotton 2	Cotton 3	Cotton 4	Average
Average of Instruments (Grubbs)			12.04	7.45	8.29	14.37	
Reference Values for Evaluation			12.04	7.45	8.29	14.37	
Number Of Instruments			109	109	109	109	<b>109</b>
Inter-Instrument Variation	based on 30 tests	SD	1.11	0.49	0.58	1.47	<b>0.91</b>
		CV %	9.2	6.6	6.9	10.2	<b>8.2</b>
	based on 6 tests	SD	1.16	0.55	0.58	1.55	<b>0.96</b>
		CV %	9.6	7.3	7.0	10.8	<b>8.7</b>
Typical within-instrument Variation (Median)	based on single tests	SD	1.29	0.64	0.66	1.69	<b>1.07</b>
		CV %	10.7	8.6	8.0	11.8	<b>9.8</b>
	between different days with each 6 tests	SD	0.32	0.17	0.18	0.33	<b>0.25</b>
		CV %	2.6	2.3	2.1	2.3	<b>2.3</b>
	between single tests on one day	SD	0.60	0.29	0.34	0.69	<b>0.48</b>
		CV %	5.0	3.9	4.1	4.8	<b>4.4</b>
	between all tests on different days	SD	0.68	0.33	0.37	0.76	<b>0.53</b>
		CV %	5.6	4.5	4.4	5.3	<b>4.9</b>

Test Result Distributions  
Trash Count



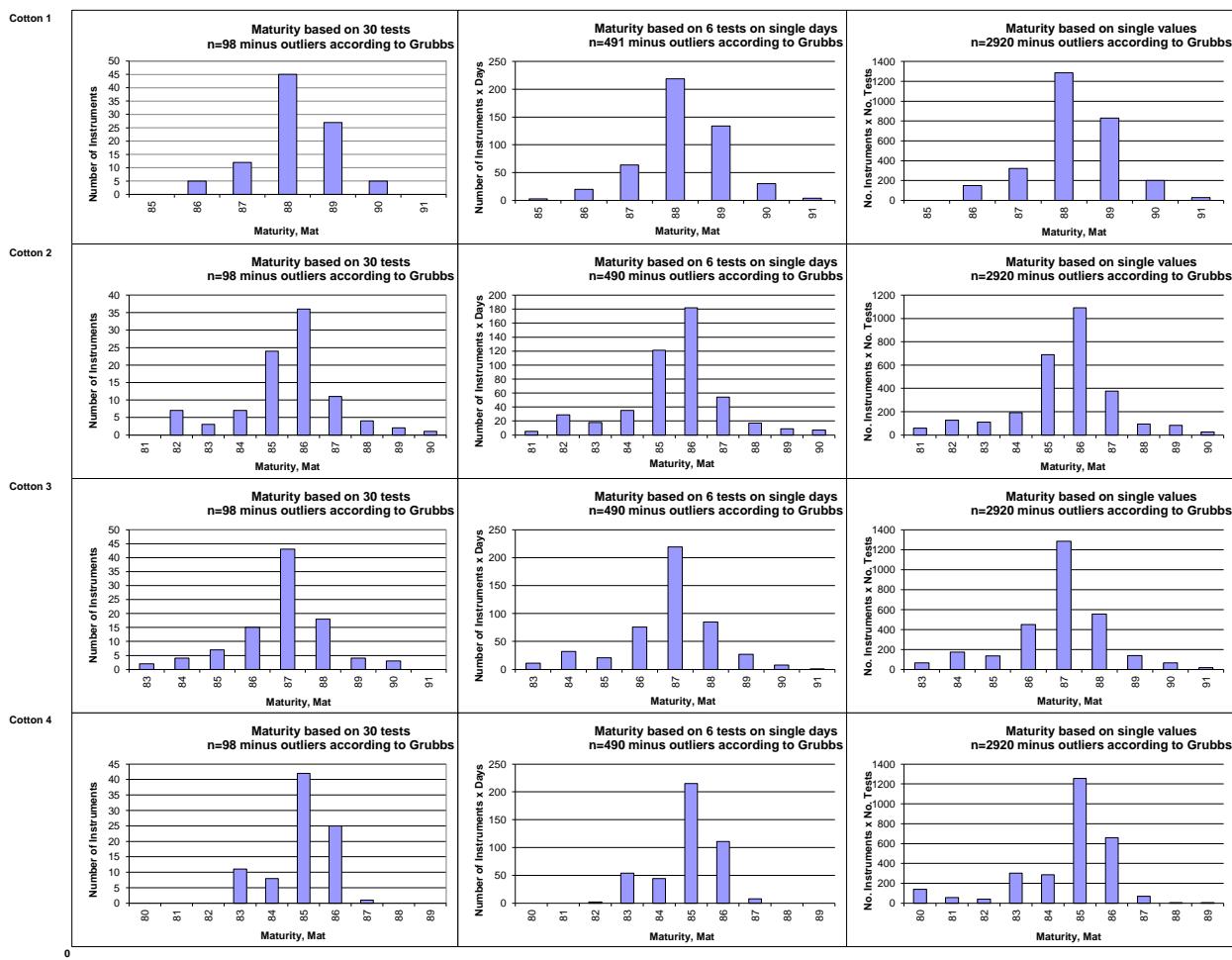
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
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Test Result Distributions  
Trash Area

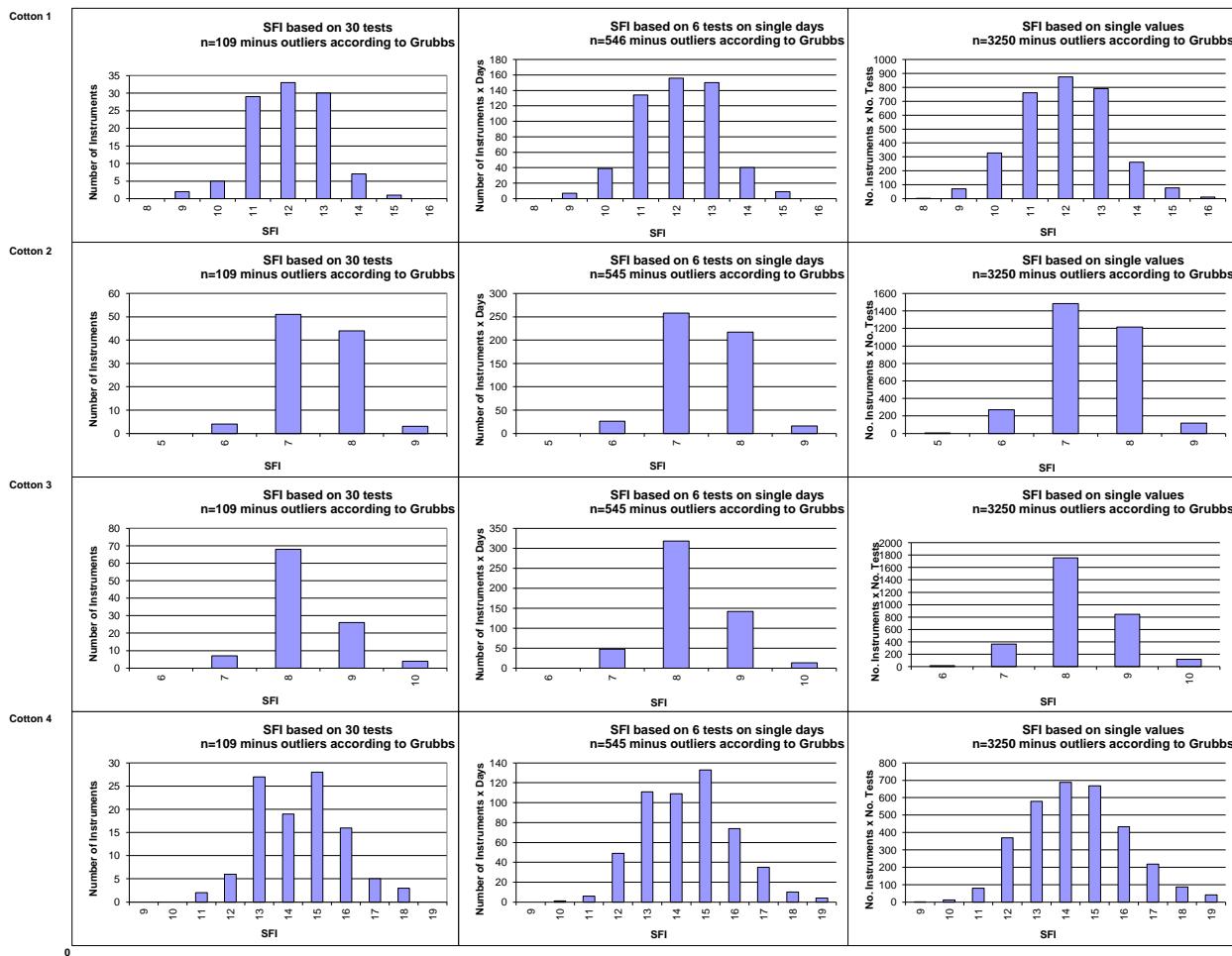


(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
Maturity



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)  
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions  
SFI

(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)  
(classes are defined as > lower limit and <= upper limit)



**International Cotton Advisory Committee**



## CSITC Global - Round Trial 2016 - 3 General Evaluation

Section One: Result Distribution  
**Section Two: Instrument Evaluation**  
 Section Three: Within Limits Evaluation

### Section Two: Instrument Evaluation

Content:

- Evaluation of Combined Parameters
- Evaluation of Single Parameters

Executed By:  
 Faserinstitut Bremen e.V., Bremen, Germany\*  
 USDA-AMS, Memphis, TN, USA

System Provided by:  
 Generation 10 Limited



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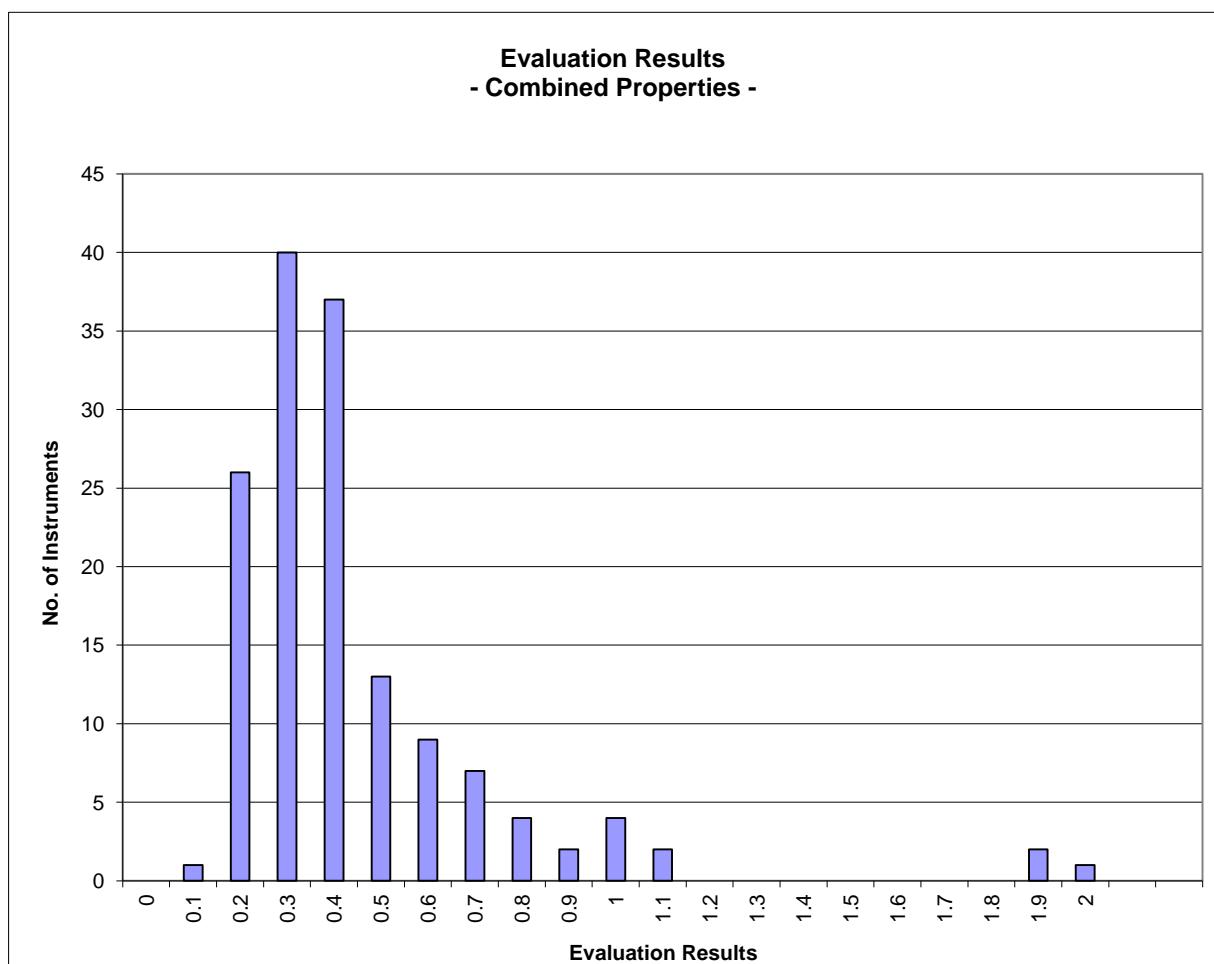
\* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

**Instrument Evaluation****- Graph of Combined Properties -**

According to ICAC CSITC Task Force Recommendations

Global - Round Trial 2016 - 3

		Evaluation Combined Prop.
Statistics	Average	0.45
	Median	0.36
	Best Instrument	0.15
	Worst Instrument	2.03



x-Axis shows midpoints of classes

The evaluation results are entered based on the unrounded values  
(classes are defined as > lower limit and <= upper limit)

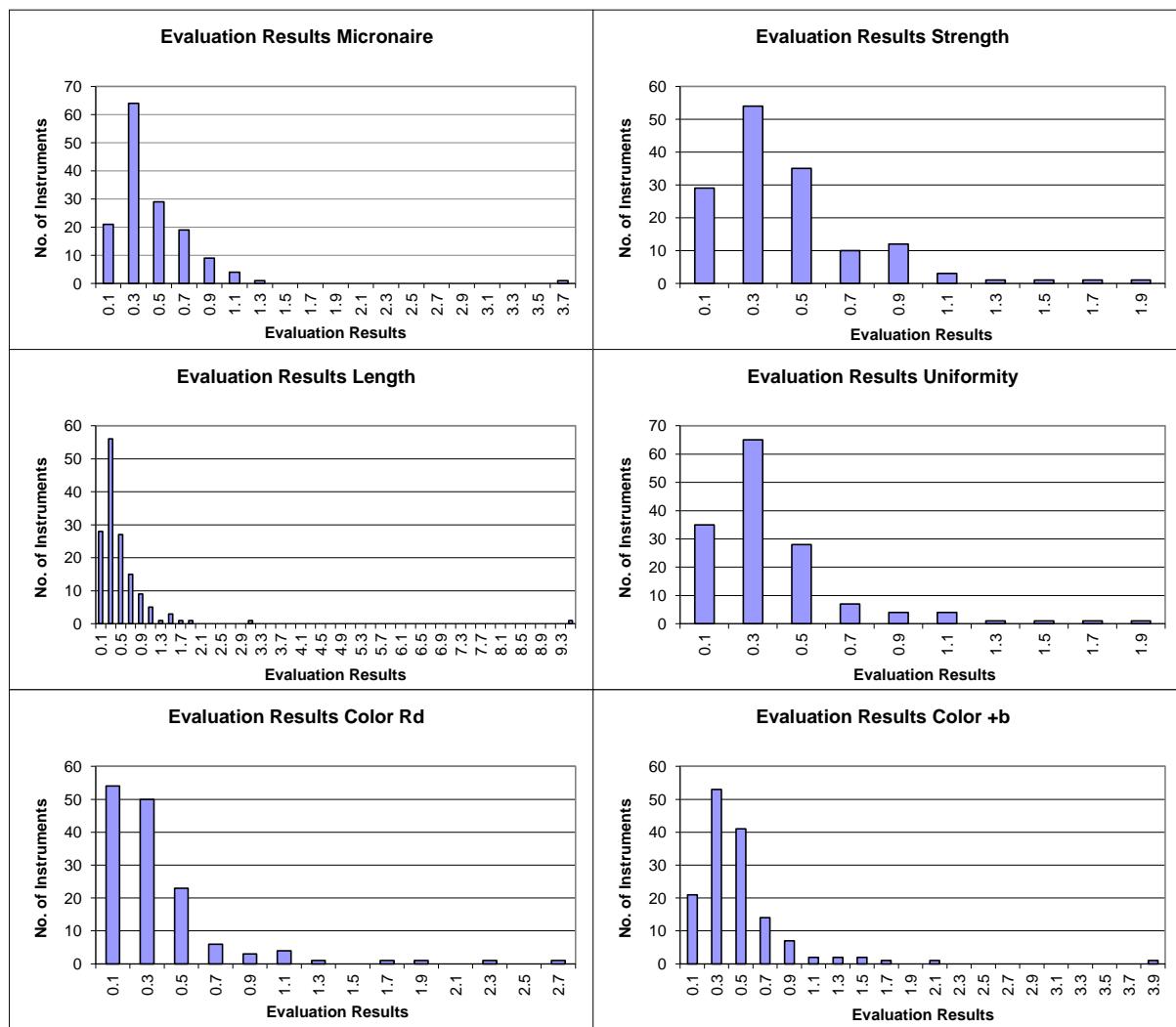
## Instrument Evaluation

## - Graph of Single Properties -

According to ICAC CSITC Task Force Recommendations

Global - Round Trial 2016 - 3

		Evaluation Micronaire	Evaluation Strength	Evaluation Length	Evaluation Uniformity	Evaluation Color Rd	Evaluation Color +b
Statistics	Average	0.44	0.43	0.54	0.39	0.37	0.48
	Median	0.34	0.35	0.35	0.31	0.26	0.38
	Best Instr.	0.04	0.05	0.06	0.03	0.04	0.07
	Worst Instr.	3.60	2.00	9.55	1.86	2.61	3.85



x-Axis shows midpoints of classes

The evaluation results are entered based on the unrounded values



**International Cotton Advisory Committee**



## CSITC Global - Round Trial 2016 - 3 General Evaluation

Section One: Result Distribution  
Section Two: Instrument Evaluation  
**Section Three: Within Limits Evaluation**

### Section Three: Within Limits Evaluation

Content:

- Based on Average of 30 Test Results
- Based on Single Test Results

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany\*  
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## Within Limits Evaluation

Based on average of 30 test results for each sample

	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
Limits	0.20	2.0	0.030	2.0	1.5	0.5
	units	g/tex	inch	%	units	units
Average % Results within Limits	99.3	94.4	95.1	99.3	94.1	91.2
Completely within limits	99.3	83.7	88.5	98.0	89.0	77.2
% of Instruments ≥75% within limits	99.3	96.6	93.9	99.3	93.8	91.7
% of Instruments ≥50% within limits	99.3	98.0	98.6	100.0	96.6	97.2

Percentage of Results Within Limits						
<b>Instrument</b>	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
GL163-001-01	100	100	100	100	100	100
GL163-001-02	100	100	100	100	100	100
GL163-002-01	100	100	100	100	100	100
GL163-003-01	100	100	100	100	100	100
GL163-004-01	100	100	50	75	100	100
GL163-005-01	100	100	100	100	100	100
GL163-005-02	100	100	100	100	100	100
GL163-005-03	100	100	100	100	100	100
GL163-006-01	100	75	100	100	100	100
GL163-007-05	100		50			
GL163-008-01	100	100	100	100	100	100
GL163-008-02	100	100	100	100	100	100
GL163-009-01	100	100	0	100	100	100
GL163-010-03	100	100	100	100	100	100
GL163-011-09	100	75	75	100	50	75
GL163-011-11	100	75	100	100	50	75
GL163-013-01	100	100	100	100	50	25
GL163-015-01	100	100	100	100	100	100
GL163-016-01	100	75	100	100	100	100
GL163-017-01	100	100	100	100	100	100
GL163-017-02	100	100	100	100	100	100
GL163-019-01	100	100	100	100	100	100
GL163-019-02	100	100	100	100	100	75
GL163-019-03	100	100	100	100	100	50
GL163-019-04	100	100	100	100	100	100
GL163-020-01	100	100	100	100	100	100
GL163-021-01	100	100	100	100	100	100
GL163-022-01	100	75	100	100	100	100
GL163-022-04	100	75	100	100	100	100
GL163-023-53	100	100	100	100	100	100
GL163-023-60	100	100	100	100	100	100
GL163-024-03	100	100	100	100	100	100
GL163-024-06	100	100	100	100	100	100
GL163-025-01	100	100	50	100	100	75
GL163-026-13	100	25	100	100		
GL163-027-28	100	100	100	100	50	50
GL163-028-15	100	100	100	100	100	100
GL163-028-16	100	100	100	100	100	100
GL163-030-01	100	100	50	100	0	100
GL163-031-01	100	100	100	100	100	100

GL163-031-02	100	100	100	100	100	100
GL163-032-01	100	100	100	100	100	100
GL163-033-01	0	100	100	100	0	0
GL163-034-01	100	100	100	100	100	100
GL163-036-03	100	100	100	100	100	100
GL163-038-03	100	25	75	100	75	100
GL163-038-05	100	0	50	100	100	100
GL163-039-04	100	100	100	100	100	100
GL163-040-01	100	100	100	100	100	100
GL163-041-01	100	100	50	100	100	100
GL163-043-12	100	100	100	100	100	100
GL163-043-14	100	100	100	100	100	75
GL163-044-01	100	75	75	100	100	75
GL163-045-01	100	75	75	100	100	100
GL163-045-06	100	75	75	100	100	100
GL163-046-01	100	100	100	100	100	100
GL163-046-03	100	100	100	100	100	100
GL163-047-01	100	75	100	100	100	50
GL163-048-01	100	100	100	100	100	100
GL163-049-02	100	100	100	100	100	100
GL163-049-04	100	100	100	100	0	50
GL163-049-07	100	75	100	100	100	100
GL163-049-08	100	100	100	100	100	100
GL163-051-02	100	100	100	100	100	100
GL163-051-03	100	100	100	100	100	100
GL163-052-20	100	100	100	100	100	100
GL163-052-21	100	100	100	100	100	100
GL163-054-01	100	100	100	100	100	100
GL163-054-02	100	100	100	100	100	100
GL163-055-06	100	75	75	100	100	100
GL163-055-07	100	100	100	100	100	100
GL163-055-08	100	100	100	100	100	100
GL163-056-01	100	100	100	100	100	100
GL163-057-01	100	100	100	100	75	100
GL163-058-01	100	100	100	100	100	75
GL163-059-01	100	75	100	100	100	75
GL163-059-02	100	100	100	100	75	100
GL163-059-05	100	75	100	100	100	75
GL163-059-07	100	75	100	100	100	75
GL163-061-01	100	100	100	100	75	100
GL163-062-01	100	100	100	100	100	100
GL163-062-02	100	100	100	100	100	100
GL163-062-04	100	100	100	100	100	100
GL163-063-03	100	100	100	100	100	100
GL163-063-07	100	100	100	100	100	100
GL163-063-08	100	100	100	100	100	100
GL163-063-09	100	75	100	100	100	100
GL163-063-10	100	100	100	100	100	100
GL163-063-11	100	100	100	100	100	100
GL163-063-12	100	100	100	100	100	100
GL163-063-13	100	100	100	100	100	100
GL163-063-14	100	100	100	100	100	100
GL163-064-02	100	100	100	100	100	100
GL163-065-12	100	100	100	100	100	100
GL163-066-01	100	100	100	100	100	75
GL163-067-01	100	100	100	100	100	100
GL163-067-04	100	100	100	100	100	100
GL163-067-05	100	100	100	100	100	100
GL163-068-01	100	75	100	100	0	0
GL163-069-03	100	100	100	100	100	100

GL163-070-01	100	50	100	100	25	50
GL163-072-01	100	100	100	100	100	100
GL163-074-01	100	100	100	100	100	75
GL163-074-02	100	100	100	100	100	75
GL163-074-04	100	100	75	100	100	75
GL163-074-05	100	100	100	100	100	75
GL163-075-14	100	100	100	100	100	100
GL163-076-01	100	100	100	100	100	75
GL163-076-02	100	100	100	100	100	100
GL163-077-01	100	100	100	100	100	100
GL163-078-02	100	100	100	100		
GL163-078-03	100	100	100	100	100	100
GL163-080-01	100	100	100	100	100	100
GL163-081-01	100	75	100	100	100	75
GL163-081-02	100	75	100	100	100	75
GL163-084-01	100	100	100	100	75	50
GL163-084-02	100	100	100	100	100	75
GL163-084-03	100	100	100	100	100	100
GL163-084-04	100	100	100	100	100	100
GL163-085-01	100	100	100	100	100	100
GL163-085-02	100	100	100	100	100	100
GL163-085-03	100	100	100	100	100	100
GL163-085-04	100	100	100	100	100	100
GL163-088-01	100	100	100	100	100	100
GL163-090-01	100	100	100	100	100	100
GL163-091-02	100	100	100	100	100	100
GL163-094-06	100	100	100	100	100	100
GL163-095-04	100	100	100	100	100	50
GL163-095-05	100	100	100	100	100	100
GL163-096-01	100	100	75	75	100	100
GL163-097-01	100	100	100	100	100	100
GL163-098-01	100	100	100	100	100	100
GL163-099-02	100	100	100	100	100	100
GL163-099-03	100	100	100	100	100	100
GL163-099-05	100	100	100	100	100	100
GL163-099-06	100	100	100	100	100	100
GL163-101-01	100	100	100	100	100	100
GL163-102-01	100	100	100	100	100	100
GL163-104-01	100	100	100	100	100	100
GL163-104-05	100	100	100	100	100	100
GL163-104-09	100	100	100	100	100	100
GL163-104-11	100	100	100	100	100	100
GL163-104-12	100	100	100	100	100	100
GL163-105-01	100	100	100	100	100	100
GL163-106-01	100	100	100	100	100	75
GL163-107-01	100	50	100	100	75	25
GL163-107-02	100	100	25	50	100	50
GL163-107-03	100	100	50	100	75	75

## Within Limits Evaluation

Based on Single Test Results

	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
Limits	0.20	2.0	0.030	2.0	1.5	0.5
	units	g/tex	inch	%	units	units
Average % Results within Limits	98.3	92.3	93.2	97.4	92.7	87.0
% of Instruments 100% within limits	67.6	36.7	27.0	48.3	65.5	26.2
% of Instruments ≥95% within limits	93.9	68.7	70.9	90.5	83.4	46.9
% of Instruments ≥75% within limits	99.3	92.5	93.2	96.6	90.3	84.1
% of Instruments ≥65% within limits	99.3	95.2	95.3	99.3	91.7	89.7
% of Instruments ≥50% within limits	99.3	98.0	98.6	100.0	93.8	95.2

Percentage of Results Within Limits						
<b>Instrument</b>	<b>Micronaire</b>	<b>Strength</b>	<b>Length</b>	<b>Uniformity</b>	<b>Color Rd</b>	<b>Color +b</b>
GL163-001-01	100	88	93	96	100	98
GL163-001-02	100	88	97	98	99	94
GL163-002-01	100	100	99	100	100	98
GL163-003-01	100	96	95	98	94	86
GL163-004-01	96	91	58	78	78	93
GL163-005-01	99	100	97	100	100	90
GL163-005-02	99	100	97	100	100	90
GL163-005-03	99	100	97	100	100	90
GL163-006-01	100	83	99	100	100	93
GL163-007-05	91		50			
GL163-008-01	99	97	97	99	96	75
GL163-008-02	100	98	96	98	97	71
GL163-009-01	95	100	0	95	100	100
GL163-010-03	100	97	93	100	100	94
GL163-011-09	100	75	84	100	48	86
GL163-011-11	100	75	78	100	43	71
GL163-013-01	99	99	95	99	39	16
GL163-015-01	100	98	93	98	100	92
GL163-016-01	100	75	100	99	100	100
GL163-017-01	100	97	100	100	100	100
GL163-017-02	100	98	100	100	100	99
GL163-019-01	100	100	99	100	100	100
GL163-019-02	100	100	100	100	100	75
GL163-019-03	96	99	98	96	100	52
GL163-019-04	99	100	98	99	100	100
GL163-020-01	100	100	100	100	100	86
GL163-021-01	98	96	98	98	100	97
GL163-022-01	100	75	96	98	100	100
GL163-022-04	100	75	96	98	100	100
GL163-023-53	100	98	95	96	100	100
GL163-023-60	100	98	98	99	100	100
GL163-024-03	99	100	100	100	100	100
GL163-024-06	100	99	100	100	100	100
GL163-025-01	96	88	71	71	100	58
GL163-026-13	91	37	82	98		
GL163-027-28	100	100	95	100	53	51

GL163-028-15	100	98	100	100	100	100
GL163-028-16	100	98	99	100	100	100
GL163-030-01	99	82	42	74	19	78
GL163-031-01	100	100	100	100	100	100
GL163-031-02	100	99	100	97	98	100
GL163-032-01	99	88	100	94	100	100
GL163-033-01	23	97	99	90	6	6
GL163-034-01	100	100	100	100	100	100
GL163-036-03	100	95	100	99	100	99
GL163-038-03	95	34	58	82	75	89
GL163-038-05	100	21	52	84	93	98
GL163-039-04	99	100	98	99	100	85
GL163-040-01	100	100	88	100	100	90
GL163-041-01	84	96	74	97	98	99
GL163-043-12	100	98	100	100	100	95
GL163-043-14	100	96	100	100	95	88
GL163-044-01	100	83	87	98	99	83
GL163-045-01	100	75	78	100	100	99
GL163-045-06	100	75	82	100	100	96
GL163-046-01	100	100	96	95	100	97
GL163-046-03	100	100	96	95	100	97
GL163-047-01	98	63	94	95	90	60
GL163-048-01	100	100	100	100	100	100
GL163-049-02	100	88	99	100	98	70
GL163-049-04	99	84	93	99	0	48
GL163-049-07	100	63	76	98	100	76
GL163-049-08	96	93	94	94	96	93
GL163-051-02	100	100	100	100	100	100
GL163-051-03	100	100	100	100	100	96
GL163-052-20	100	100	100	100	100	100
GL163-052-21	100	98	100	100	100	100
GL163-054-01	100	100	99	100	100	99
GL163-054-02	100	100	100	100	100	98
GL163-055-06	98	85	83	95	100	88
GL163-055-07	98	90	97	100	100	86
GL163-055-08	98	93	90	99	97	86
GL163-056-01	99	98	98	99	98	91
GL163-057-01	86	96	100	100	53	83
GL163-058-01	98	90	93	99	98	86
GL163-059-01	100	72	100	99	100	74
GL163-059-02	96	89	93	100	98	96
GL163-059-05	100	78	98	100	99	75
GL163-059-07	99	73	100	100	99	96
GL163-061-01	100	92	98	99	68	93
GL163-062-01	100	90	98	98	94	86
GL163-062-02	100	94	93	93	99	100
GL163-062-04	100	99	99	100	100	89
GL163-063-03	99	100	98	98	100	100
GL163-063-07	100	100	97	100	100	94
GL163-063-08	100	100	96	100	100	100
GL163-063-09	99	77	99	99	100	100
GL163-063-10	100	88	100	100	100	98
GL163-063-11	100	100	94	99	100	100
GL163-063-12	100	100	98	99	100	100
GL163-063-13	100	99	100	100	100	100
GL163-063-14	100	99	100	99	100	100
GL163-064-02	99	100	97	100	100	90
GL163-065-12	100	99	100	100	100	95
GL163-066-01	100	96	98	98	100	73
GL163-067-01	100	100	100	100	100	100

GL163-067-04	100	100	99	100	100	100
GL163-067-05	100	100	100	100	100	100
GL163-068-01	91	83	85	93	15	0
GL163-069-03	100	100	97	100	97	93
GL163-070-01	98	58	98	99	10	35
GL163-072-01	100	100	100	99	100	81
GL163-074-01	100	98	90	99	96	78
GL163-074-02	100	100	94	98	86	69
GL163-074-04	100	100	73	100	96	56
GL163-074-05	100	97	92	100	98	83
GL163-075-14	100	99	99	99	100	90
GL163-076-01	98	100	97	100	100	71
GL163-076-02	99	100	98	100	100	93
GL163-077-01	100	100	95	100	100	85
GL163-078-02	100	93	100	98		
GL163-078-03	100	91	100	100	100	98
GL163-080-01	100	100	87	98	97	62
GL163-081-01	100	75	96	99	100	78
GL163-081-02	100	73	94	99	100	78
GL163-084-01	89	90	92	95	57	43
GL163-084-02	97	98	88	98	92	60
GL163-084-03	96	100	98	99	100	99
GL163-084-04	96	99	98	99	100	99
GL163-085-01	92	100	99	99	100	100
GL163-085-02	100	100	97	99	100	100
GL163-085-03	100	98	98	100	100	99
GL163-085-04	100	100	94	98	100	97
GL163-088-01	100	100	100	100	100	100
GL163-090-01	100	100	100	100	100	97
GL163-091-02	100	96	98	100	97	92
GL163-094-06	98	100	98	100	94	82
GL163-095-04	99	97	98	98	100	68
GL163-095-05	100	95	96	95	98	86
GL163-096-01	100	100	79	66	99	99
GL163-097-01	100	99	100	100	98	79
GL163-098-01	100	98	99	99	100	100
GL163-099-02	100	100	98	100	100	99
GL163-099-03	100	100	100	100	100	94
GL163-099-05	100	100	99	100	100	100
GL163-099-06	100	100	100	100	100	94
GL163-101-01	100	97	99	100	100	98
GL163-102-01	100	94	98	99	100	100
GL163-104-01	100	96	100	100	100	94
GL163-104-05	100	96	98	98	99	98
GL163-104-09	100	98	99	100	100	94
GL163-104-11	100	98	99	100	100	94
GL163-104-12	100	95	99	100	100	97
GL163-105-01	98	100	100	100	100	92
GL163-106-01	100	100	96	99	100	77
GL163-107-01	99	57	78	70	44	23
GL163-107-02	100	96	56	58	73	59
GL163-107-03	88	69	86	89	85	80