



International Cotton Advisory Committee



CSITC

Global - Round Trial 2013 - 1

General Evaluation

Section One: Result Distribution
Section Two: Instrument Evaluation
Section Three: Within Limits Evaluation

Section One: Result Distribution

Content:

Mandatory Parameters

- Summary Table
- Distribution Graphs

Optional Parameters

- Summary Table
- Distribution Graphs

Executed By:
Faserinstitut Bremen e.V., Bremen, Germany*
USDA-AMS, Memphis, TN, USA

System Provided by:
Generation 10 Limited



This report is an outcome of the Project CFC/ICAC/33 – CSITC, which benefitted from support from the Common Fund for Commodities and the European Union, partners in Commodity Development.



* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

Global - Round Trial 2013 - 1

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

| Micronaire | | | | | | | |
|--|--|------|----------|----------|----------|----------|--------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 5.032 | 3.689 | 3.096 | 4.192 | |
| Reference Values for Evaluation | | | 5.032 | 3.689 | 3.096 | 4.192 | |
| Number Of Instruments | | | 113 | 113 | 113 | 113 | 113 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.060 | 0.078 | 0.066 | 0.063 | 0.067 |
| | | CV % | 1.2 | 2.1 | 2.1 | 1.5 | 1.7 |
| | based on 6 tests | SD | 0.068 | 0.083 | 0.072 | 0.067 | 0.072 |
| | | CV % | 1.3 | 2.2 | 2.3 | 1.6 | 1.9 |
| | based on single tests | SD | 0.076 | 0.091 | 0.083 | 0.077 | 0.082 |
| | | CV % | 1.5 | 2.5 | 2.7 | 1.8 | 2.1 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.028 | 0.027 | 0.024 | 0.025 | 0.026 |
| | | CV % | 0.5 | 0.7 | 0.8 | 0.6 | 0.7 |
| | between single tests on one day | SD | 0.037 | 0.039 | 0.035 | 0.035 | 0.036 |
| | | CV % | 0.7 | 1.1 | 1.1 | 0.8 | 0.9 |
| | between all tests on different days | SD | 0.047 | 0.050 | 0.044 | 0.046 | 0.046 |
| | | CV % | 0.9 | 1.3 | 1.4 | 1.1 | 1.2 |

| Strength | | | | | | | |
|--|--|------|----------|----------|----------|----------|--------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 29.497 | 22.917 | 29.268 | 33.971 | |
| Reference Values for Evaluation | | | 29.497 | 22.917 | 29.268 | 33.971 | |
| Number Of Instruments | | | 114 | 114 | 114 | 114 | 114 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.718 | 0.876 | 0.764 | 0.760 | 0.779 |
| | | CV % | 2.4 | 3.8 | 2.6 | 2.2 | 2.8 |
| | based on 6 tests | SD | 0.936 | 0.945 | 0.982 | 0.955 | 0.954 |
| | | CV % | 3.2 | 4.1 | 3.4 | 2.8 | 3.4 |
| | based on single tests | SD | 1.075 | 1.090 | 1.205 | 1.177 | 1.136 |
| | | CV % | 3.6 | 4.8 | 4.1 | 3.5 | 4.0 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.357 | 0.406 | 0.450 | 0.408 | 0.405 |
| | | CV % | 1.2 | 1.8 | 1.5 | 1.2 | 1.4 |
| | between single tests on one day | SD | 0.584 | 0.559 | 0.625 | 0.641 | 0.602 |
| | | CV % | 2.0 | 2.4 | 2.1 | 1.9 | 2.1 |
| | between all tests on different days | SD | 0.664 | 0.668 | 0.745 | 0.766 | 0.711 |
| | | CV % | 2.3 | 2.9 | 2.5 | 2.3 | 2.5 |

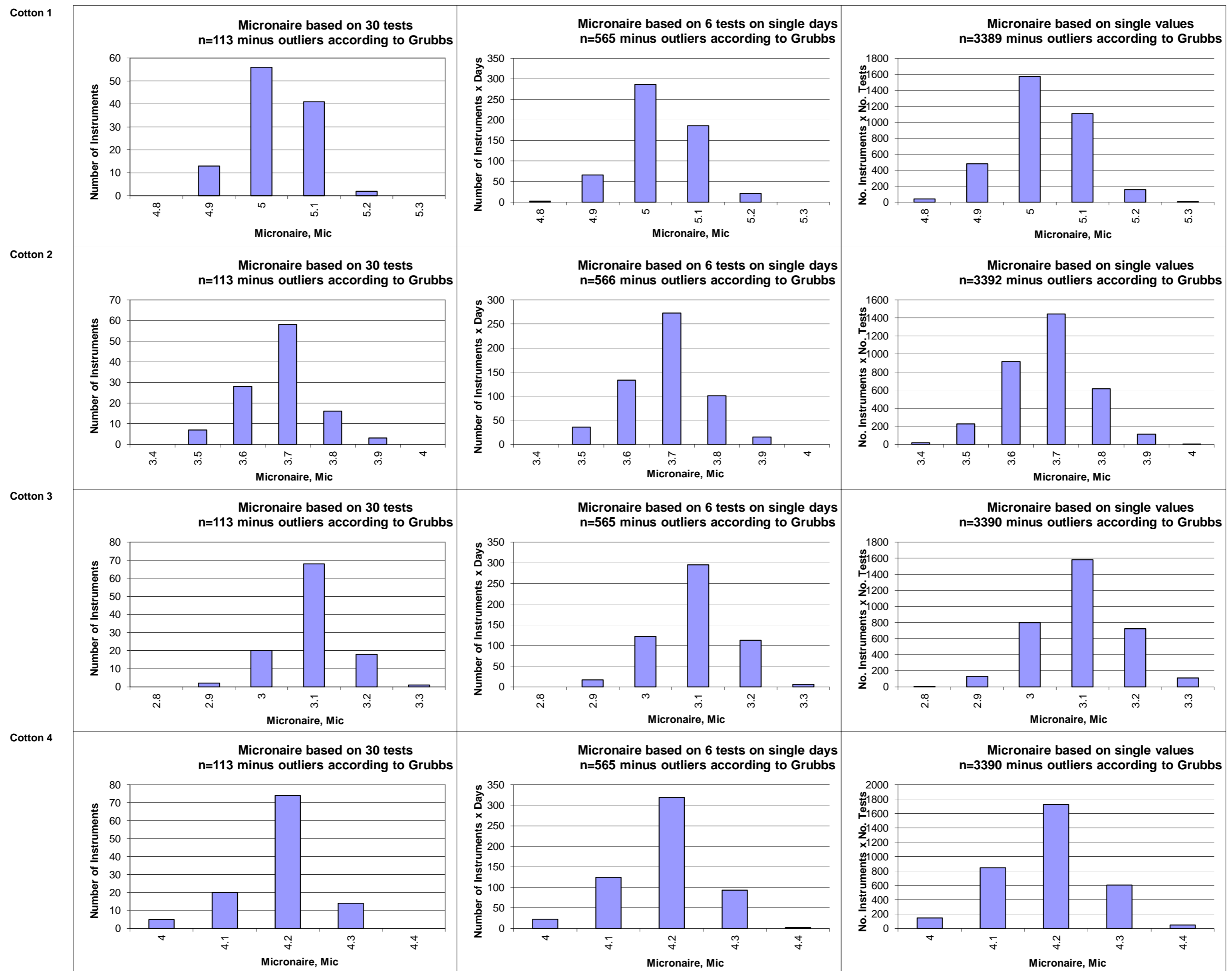
| Length | | | | | | | |
|--|--|------|----------|----------|----------|----------|---------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 1.0788 | 0.9866 | 1.1169 | 1.2102 | |
| Reference Values for Evaluation | | | 1.0788 | 0.9866 | 1.1169 | 1.2102 | |
| Number Of Instruments | | | 114 | 114 | 114 | 114 | 114 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.0086 | 0.0129 | 0.0100 | 0.0101 | 0.0104 |
| | | CV % | 0.8 | 1.3 | 0.9 | 0.8 | 1.0 |
| | based on 6 tests | SD | 0.0103 | 0.0135 | 0.0114 | 0.0112 | 0.0116 |
| | | CV % | 1.0 | 1.4 | 1.0 | 0.9 | 1.1 |
| | based on single tests | SD | 0.0144 | 0.0172 | 0.0158 | 0.0155 | 0.0157 |
| | | CV % | 1.3 | 1.7 | 1.4 | 1.3 | 1.4 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.0061 | 0.0063 | 0.0066 | 0.0062 | 0.0063 |
| | | CV % | 0.6 | 0.6 | 0.6 | 0.5 | 0.6 |
| | between single tests on one day | SD | 0.0091 | 0.0112 | 0.0100 | 0.0092 | 0.0099 |
| | | CV % | 0.8 | 1.1 | 0.9 | 0.8 | 0.9 |
| | between all tests on different days | SD | 0.0108 | 0.0125 | 0.0114 | 0.0105 | 0.0113 |
| | | CV % | 1.0 | 1.3 | 1.0 | 0.9 | 1.0 |

| Uniformity | | | | | | | |
|---|--|------|----------|----------|----------|----------|--------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 83.180 | 78.069 | 81.124 | 84.559 | |
| Reference Values for Evaluation | | | 83.180 | 78.069 | 81.124 | 84.559 | |
| Number Of Instruments | | | 114 | 114 | 114 | 114 | 114 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.660 | 0.754 | 0.443 | 0.450 | 0.577 |
| | | CV % | 0.8 | 1.0 | 0.5 | 0.5 | 0.7 |
| | based on 6 tests | SD | 0.686 | 0.879 | 0.542 | 0.567 | 0.668 |
| | | CV % | 0.8 | 1.1 | 0.7 | 0.7 | 0.8 |
| | based on single tests | SD | 0.852 | 1.068 | 0.769 | 0.782 | 0.868 |
| | | CV % | 1.0 | 1.4 | 0.9 | 0.9 | 1.1 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.277 | 0.311 | 0.282 | 0.298 | 0.292 |
| | | CV % | 0.3 | 0.4 | 0.3 | 0.4 | 0.4 |
| | between single tests on one day | SD | 0.481 | 0.565 | 0.519 | 0.467 | 0.508 |
| | | CV % | 0.6 | 0.7 | 0.6 | 0.6 | 0.6 |
| | between all tests on different days | SD | 0.549 | 0.671 | 0.578 | 0.553 | 0.588 |
| | | CV % | 0.7 | 0.9 | 0.7 | 0.7 | 0.7 |

| Color Rd | | | | | | | |
|---|--|------|----------|----------|----------|----------|--------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 73.712 | 77.308 | 75.827 | 77.780 | |
| Reference Values for Evaluation | | | 73.712 | 77.308 | 75.827 | 77.780 | |
| Number Of Instruments | | | 110 | 110 | 110 | 110 | 110 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.721 | 0.878 | 1.051 | 0.920 | 0.892 |
| | | CV % | 1.0 | 1.1 | 1.4 | 1.2 | 1.2 |
| | based on 6 tests | SD | 0.779 | 0.916 | 1.101 | 0.943 | 0.935 |
| | | CV % | 1.1 | 1.2 | 1.5 | 1.2 | 1.2 |
| | based on single tests | SD | 0.834 | 0.936 | 1.122 | 0.979 | 0.968 |
| | | CV % | 1.1 | 1.2 | 1.5 | 1.3 | 1.3 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.218 | 0.237 | 0.229 | 0.187 | 0.218 |
| | | CV % | 0.3 | 0.3 | 0.3 | 0.2 | 0.3 |
| | between single tests on one day | SD | 0.218 | 0.231 | 0.233 | 0.221 | 0.226 |
| | | CV % | 0.3 | 0.3 | 0.3 | 0.3 | 0.3 |
| | between all tests on different days | SD | 0.364 | 0.357 | 0.338 | 0.317 | 0.344 |
| | | CV % | 0.5 | 0.5 | 0.4 | 0.4 | 0.5 |

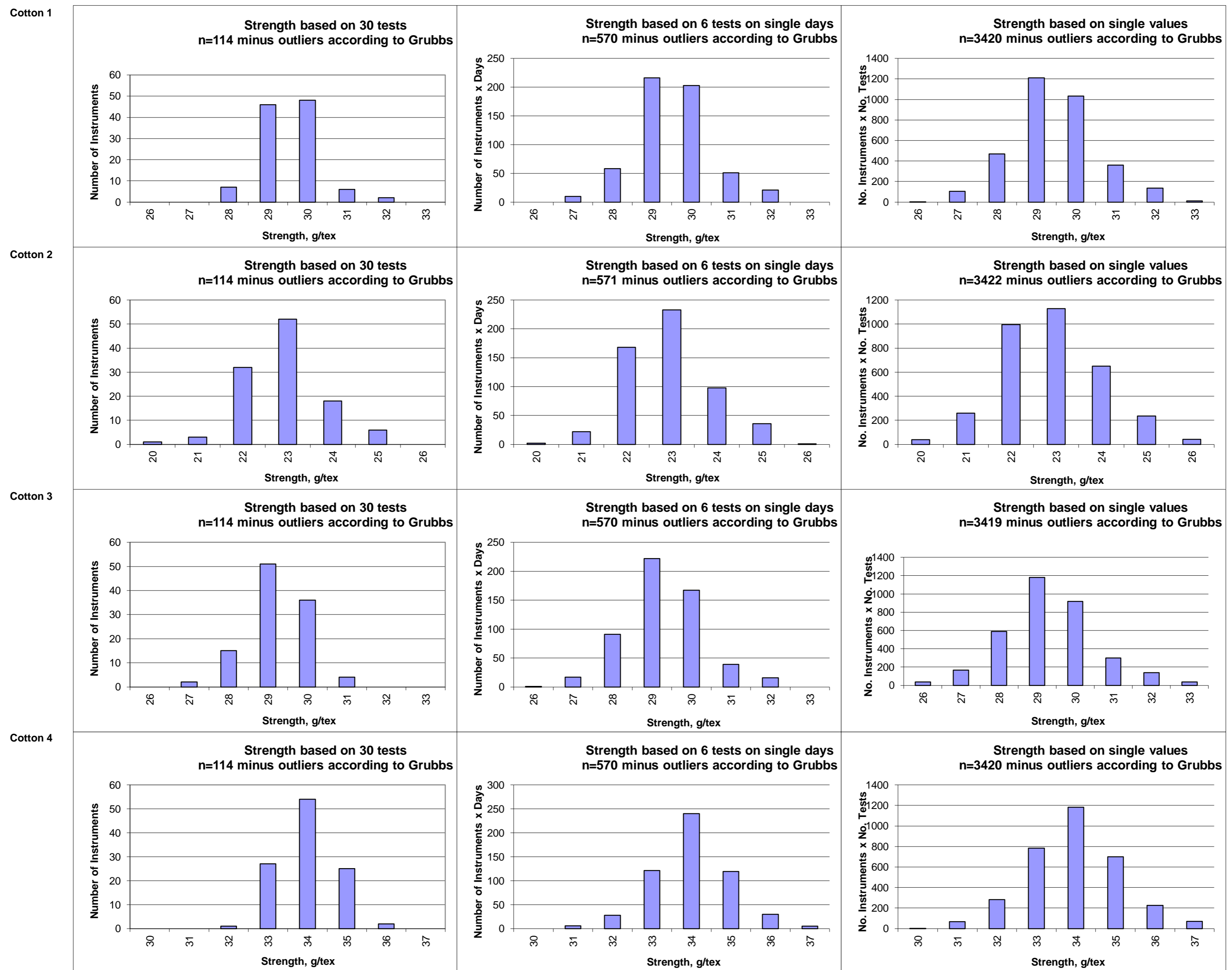
| Color +b | | | | | | | |
|---|--|------|----------|----------|----------|----------|--------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 10.692 | 8.937 | 13.910 | 12.018 | |
| Reference Values for Evaluation | | | 10.692 | 8.937 | 13.910 | 12.018 | |
| Number Of Instruments | | | 110 | 110 | 110 | 110 | 110 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.297 | 0.265 | 0.334 | 0.289 | 0.296 |
| | | CV % | 2.8 | 3.0 | 2.4 | 2.4 | 2.6 |
| | based on 6 tests | SD | 0.324 | 0.281 | 0.353 | 0.319 | 0.319 |
| | | CV % | 3.0 | 3.1 | 2.5 | 2.7 | 2.8 |
| | based on single tests | SD | 0.341 | 0.308 | 0.382 | 0.324 | 0.339 |
| | | CV % | 3.2 | 3.4 | 2.7 | 2.7 | 3.0 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.110 | 0.108 | 0.124 | 0.116 | 0.115 |
| | | CV % | 1.0 | 1.2 | 0.9 | 1.0 | 1.0 |
| | between single tests on one day | SD | 0.108 | 0.111 | 0.116 | 0.101 | 0.109 |
| | | CV % | 1.0 | 1.2 | 0.8 | 0.8 | 1.0 |
| | between all tests on different days | SD | 0.163 | 0.168 | 0.179 | 0.169 | 0.170 |
| | | CV % | 1.5 | 1.9 | 1.3 | 1.4 | 1.5 |

Test Result Distributions
Micronaire



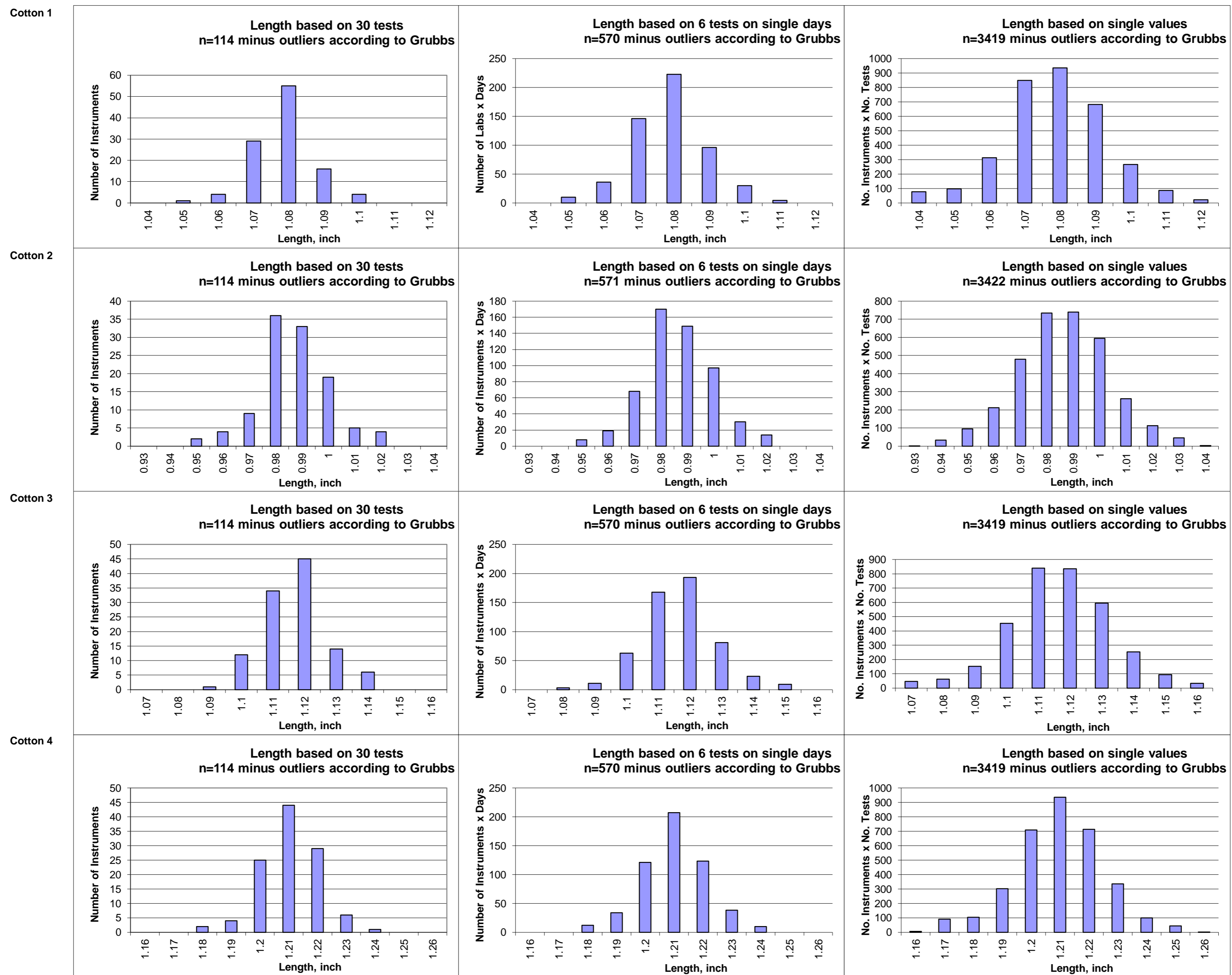
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Strength



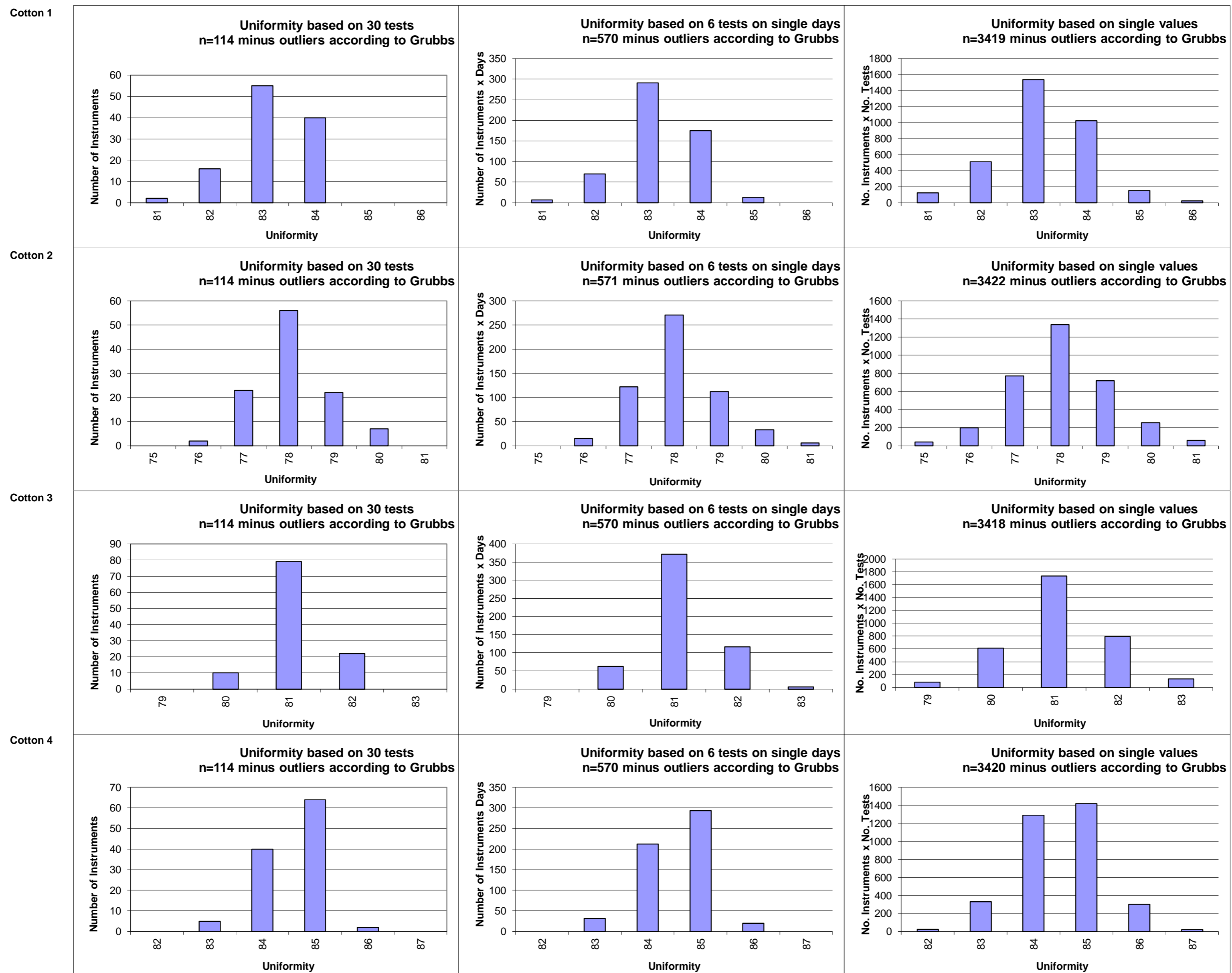
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Length



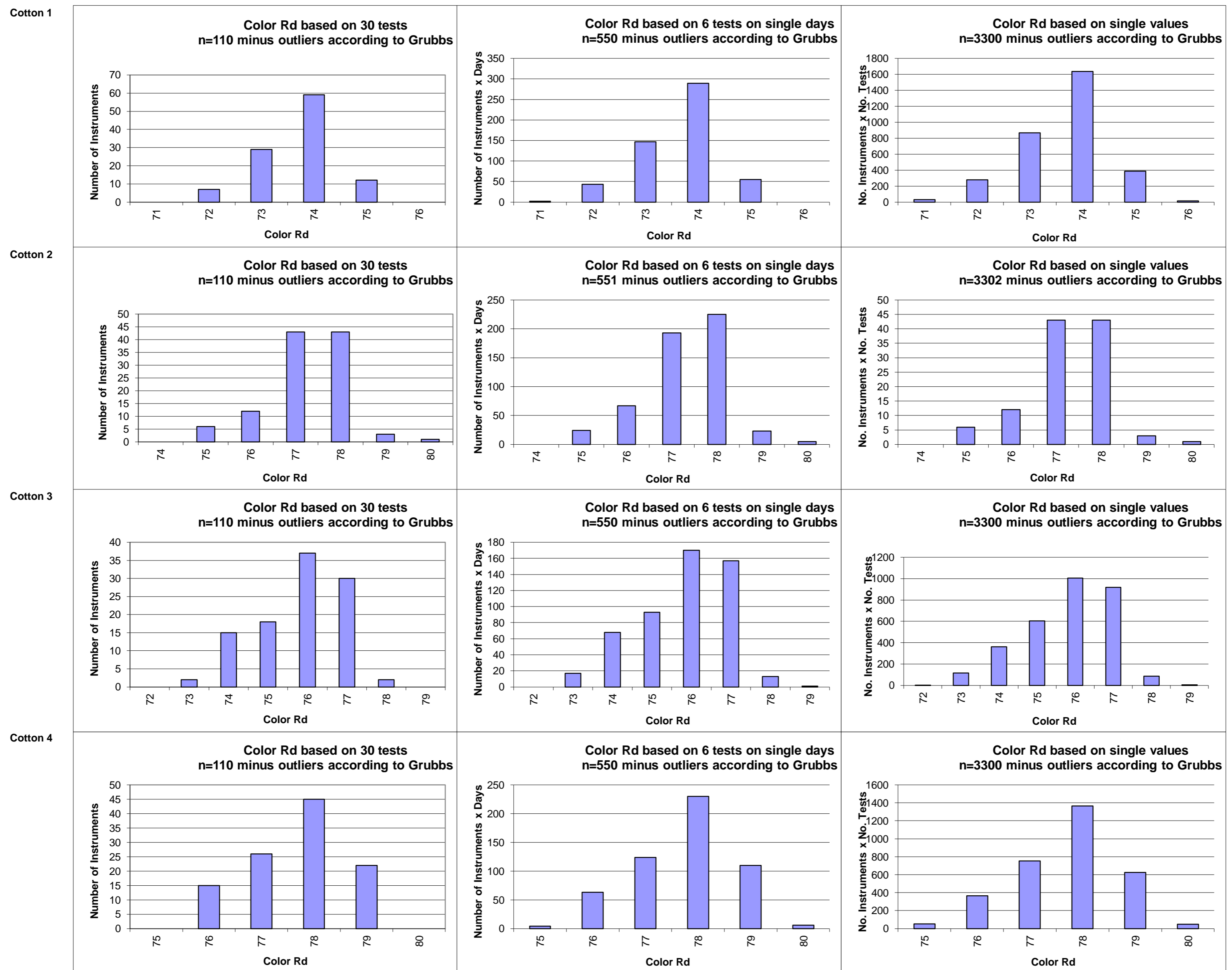
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Uniformity



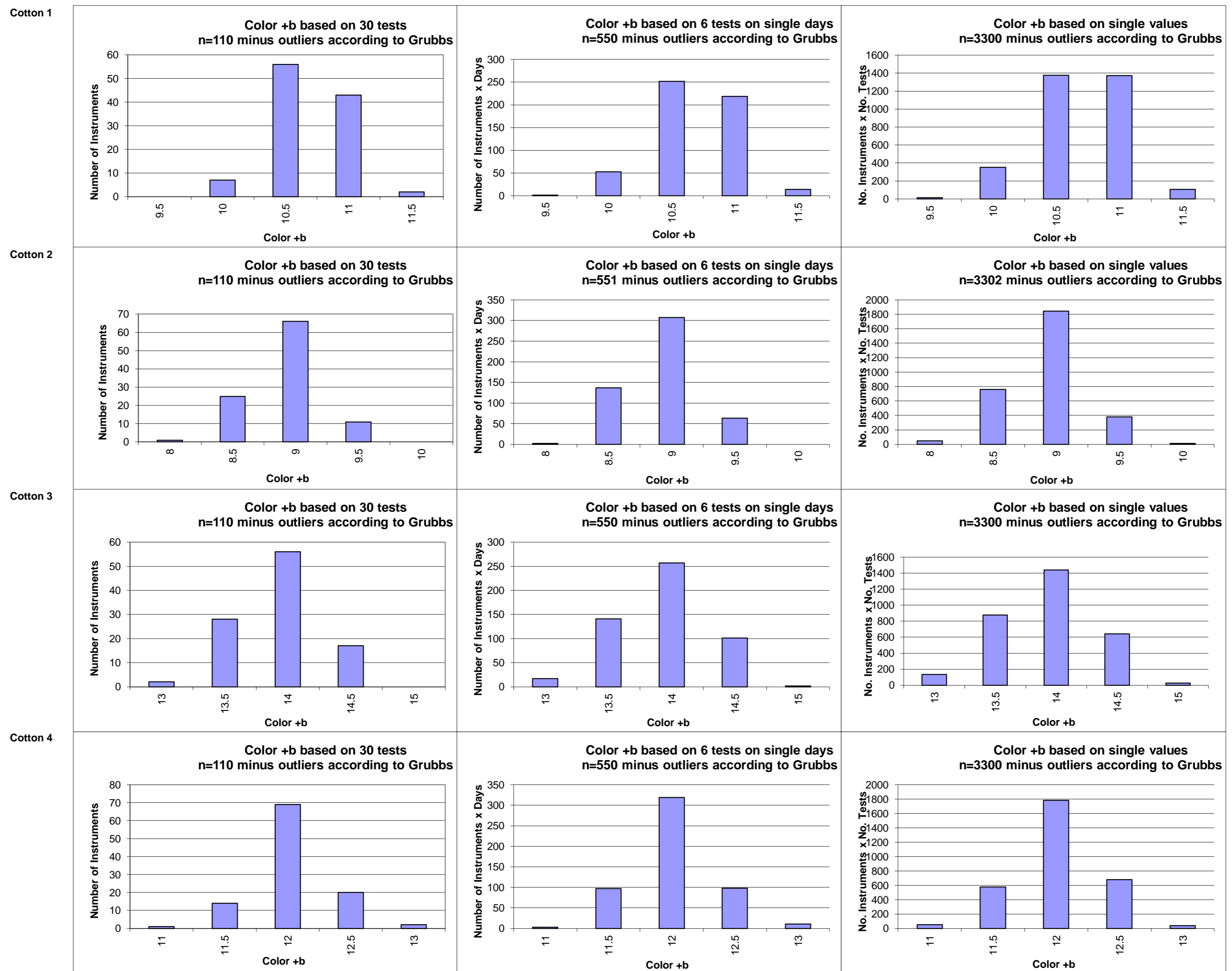
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Color Rd



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Color +b



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Optional Parameters

Inter-Instrument Averages, Inter-Instrument Variations, Typical within-instrument Variations

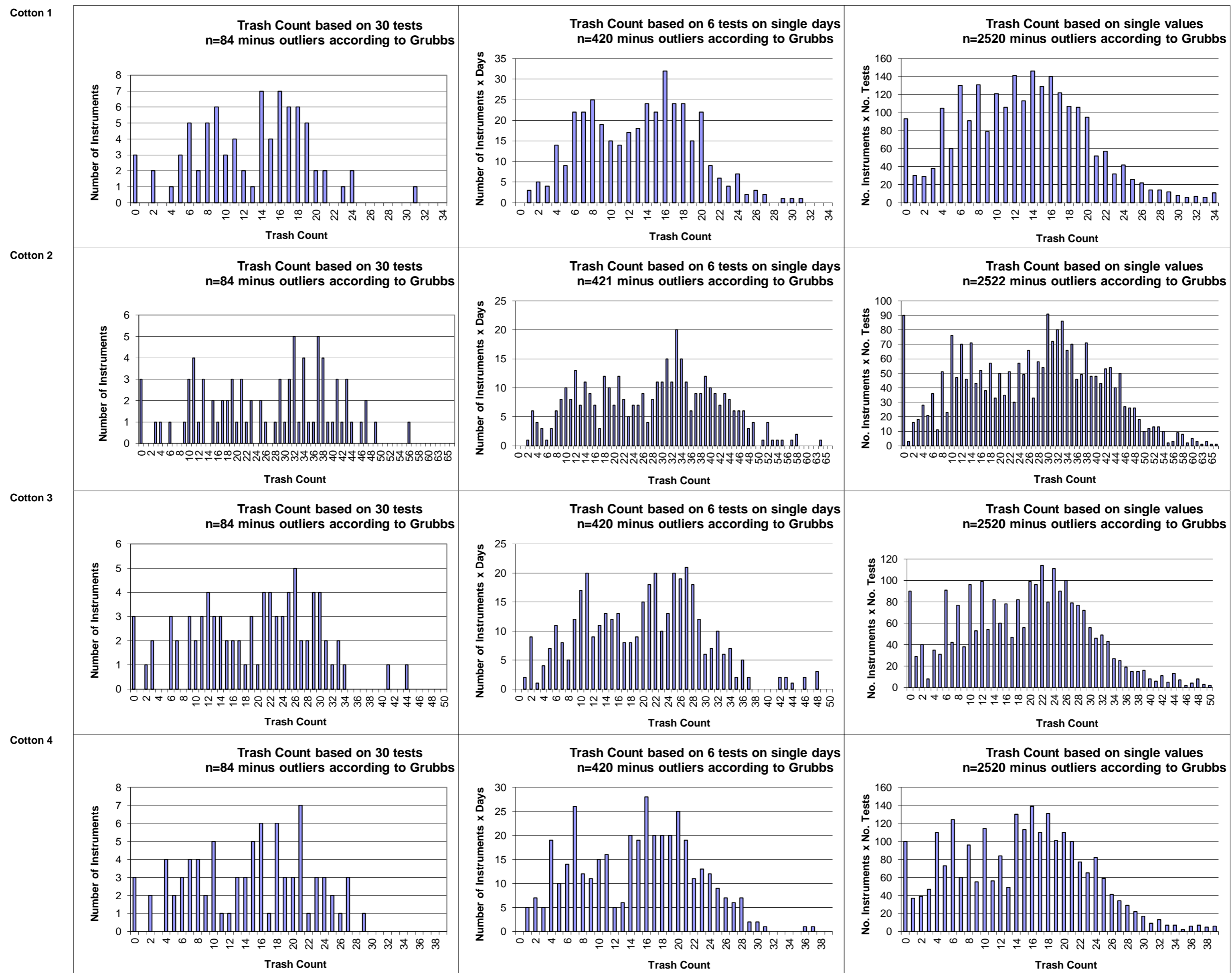
| Trash Count | | | | | | | |
|---|--|------|----------|----------|----------|----------|-------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 12.91 | 26.69 | 19.42 | 14.48 | |
| Reference Values for Evaluation | | | 12.91 | 26.69 | 19.42 | 14.48 | |
| Number Of Instruments | | | 84 | 84 | 84 | 84 | 84 |
| Inter-Instrument Variation | based on 30 tests | SD | 6.15 | 13.20 | 9.76 | 7.46 | 9.14 |
| | | CV % | 47.6 | 49.5 | 50.3 | 51.5 | 49.7 |
| | based on 6 tests | SD | 6.33 | 13.66 | 10.09 | 7.69 | 9.44 |
| | | CV % | 49.0 | 51.2 | 52.0 | 53.2 | 51.3 |
| | based on single tests | SD | 6.95 | 13.98 | 10.35 | 8.18 | 9.87 |
| | | CV % | 53.8 | 52.4 | 53.3 | 56.5 | 54.0 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 1.94 | 2.75 | 2.16 | 1.55 | 2.10 |
| | | CV % | 15.0 | 10.3 | 11.1 | 10.7 | 11.8 |
| | between single tests on one day | SD | 2.26 | 2.89 | 2.38 | 2.15 | 2.42 |
| | | CV % | 17.5 | 10.8 | 12.2 | 14.8 | 13.9 |
| | between all tests on different days | SD | 3.12 | 4.60 | 3.49 | 2.86 | 3.52 |
| | | CV % | 24.1 | 17.2 | 18.0 | 19.8 | 19.8 |

| Trash Area | | | | | | | |
|---|--|------|----------|----------|----------|----------|--------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 0.131 | 0.246 | 0.185 | 0.151 | |
| Reference Values for Evaluation | | | 0.131 | 0.246 | 0.185 | 0.151 | |
| Number Of Instruments | | | 84 | 84 | 84 | 84 | 84 |
| Inter-Instrument Variation | based on 30 tests | SD | 0.044 | 0.098 | 0.066 | 0.061 | 0.068 |
| | | CV % | 34.1 | 39.9 | 35.9 | 40.8 | 37.7 |
| | based on 6 tests | SD | 0.051 | 0.092 | 0.075 | 0.061 | 0.070 |
| | | CV % | 39.0 | 37.5 | 40.7 | 40.2 | 39.4 |
| | based on single tests | SD | 0.058 | 0.101 | 0.083 | 0.066 | 0.077 |
| | | CV % | 44.7 | 41.1 | 45.2 | 43.6 | 43.6 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.022 | 0.031 | 0.025 | 0.023 | 0.025 |
| | | CV % | 17.2 | 12.7 | 13.3 | 15.5 | 14.7 |
| | between single tests on one day | SD | 0.026 | 0.037 | 0.030 | 0.022 | 0.029 |
| | | CV % | 19.7 | 15.1 | 16.0 | 14.7 | 16.4 |
| | between all tests on different days | SD | 0.038 | 0.051 | 0.045 | 0.033 | 0.042 |
| | | CV % | 28.9 | 20.7 | 24.4 | 21.7 | 23.9 |

| Maturity | | | | | | | |
|---|--|------|----------|----------|----------|----------|-------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 87.61 | 82.77 | 81.06 | 86.09 | |
| Reference Values for Evaluation | | | 87.61 | 82.77 | 81.06 | 86.09 | |
| Number Of Instruments | | | 82 | 82 | 82 | 81 | 82 |
| Inter-Instrument Variation | based on 30 tests | SD | 2.82 | 2.98 | 2.59 | 2.26 | 2.66 |
| | | CV % | 3.2 | 3.6 | 3.2 | 2.6 | 3.2 |
| | based on 6 tests | SD | 2.82 | 2.90 | 2.43 | 2.32 | 2.62 |
| | | CV % | 3.2 | 3.5 | 3.0 | 2.7 | 3.1 |
| | based on single tests | SD | 2.89 | 2.97 | 2.48 | 2.34 | 2.67 |
| | | CV % | 3.3 | 3.6 | 3.1 | 2.7 | 3.2 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.23 | 0.24 | 0.26 | 0.24 | 0.24 |
| | | CV % | 0.3 | 0.3 | 0.3 | 0.3 | 0.3 |
| | between single tests on one day | SD | 0.35 | 0.33 | 0.40 | 0.35 | 0.36 |
| | | CV % | 0.4 | 0.4 | 0.5 | 0.4 | 0.4 |
| | between all tests on different days | SD | 0.49 | 0.47 | 0.49 | 0.48 | 0.48 |
| | | CV % | 0.6 | 0.6 | 0.6 | 0.6 | 0.6 |

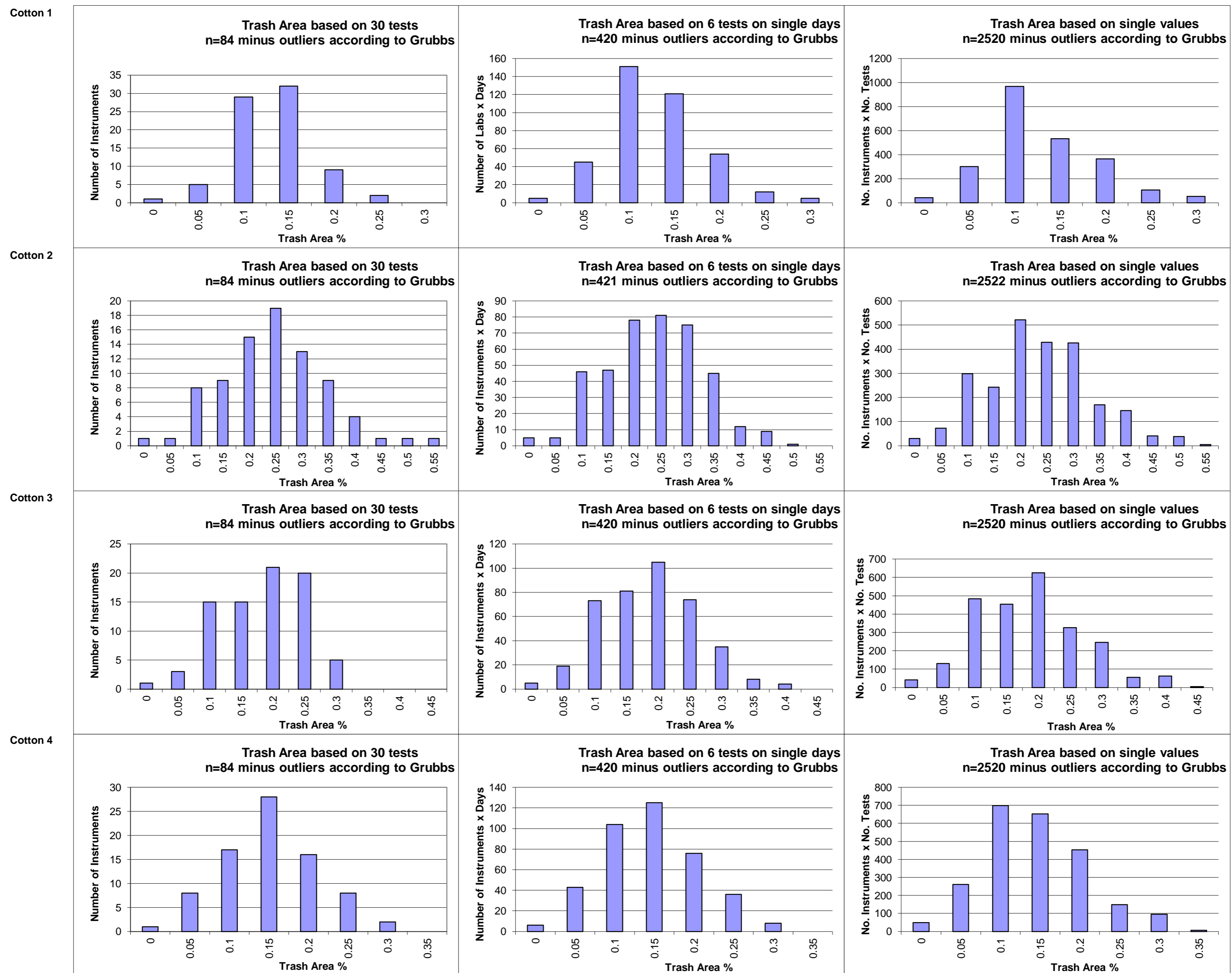
| SFI | | | | | | | |
|---|--|------|----------|----------|----------|----------|-------------|
| | | | Cotton 1 | Cotton 2 | Cotton 3 | Cotton 4 | Average |
| Average of Instruments (Grubbs) | | | 7.60 | 14.66 | 9.55 | 6.59 | |
| Reference Values for Evaluation | | | 7.60 | 14.66 | 9.55 | 6.59 | |
| Number Of Instruments | | | 96 | 95 | 95 | 95 | 95 |
| Inter-Instrument Variation | based on 30 tests | SD | 1.15 | 1.97 | 1.40 | 1.30 | 1.45 |
| | | CV % | 15.2 | 13.4 | 14.6 | 19.7 | 15.7 |
| | based on 6 tests | SD | 1.11 | 1.84 | 1.34 | 1.30 | 1.40 |
| | | CV % | 14.6 | 12.5 | 14.1 | 19.7 | 15.2 |
| | based on single tests | SD | 1.37 | 2.18 | 1.46 | 1.34 | 1.58 |
| | | CV % | 18.0 | 14.9 | 15.2 | 20.3 | 17.1 |
| Typical within-instrument Variation (Median) | between different days with each 6 tests | SD | 0.23 | 0.48 | 0.35 | 0.18 | 0.31 |
| | | CV % | 3.0 | 3.3 | 3.7 | 2.7 | 3.2 |
| | between single tests on one day | SD | 0.39 | 0.81 | 0.56 | 0.27 | 0.51 |
| | | CV % | 5.2 | 5.5 | 5.9 | 4.0 | 5.2 |
| | between all tests on different days | SD | 0.45 | 0.91 | 0.64 | 0.33 | 0.58 |
| | | CV % | 5.9 | 6.2 | 6.7 | 5.0 | 6.0 |

Test Result Distributions
Trash Count



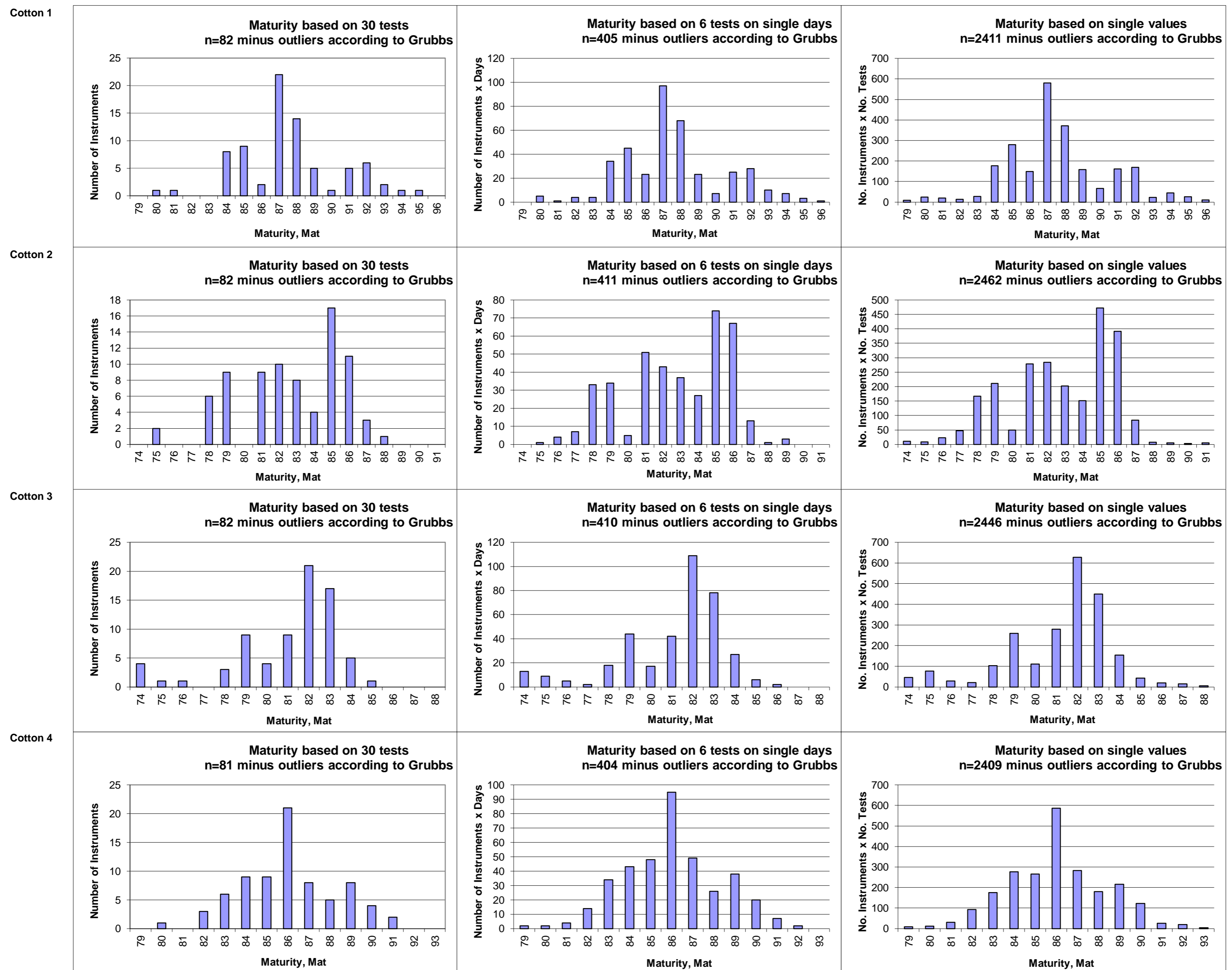
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Trash Area



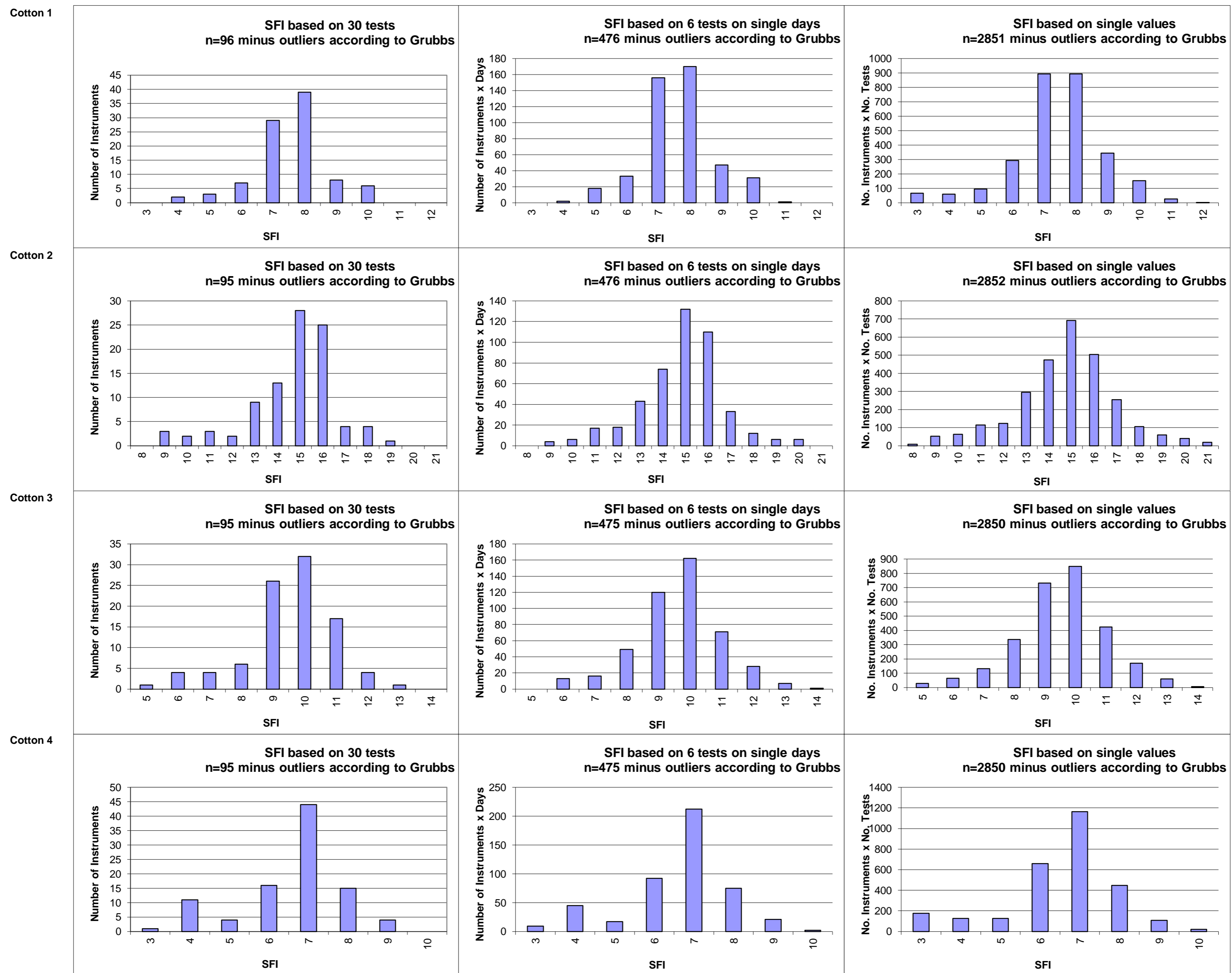
(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
Maturity



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method.)
(classes are defined as > lower limit and <= upper limit)

Test Result Distributions
SFI



(Only results from instruments/days/single tests that are not regarded as outliers according to Grubbs' method)
(classes are defined as > lower limit and <= upper limit)



International Cotton Advisory Committee



CSITC

Global - Round Trial 2013 - 1

General Evaluation

Section One: Result Distribution

Section Two: Instrument Evaluation

Section Three: Within Limits Evaluation

Section Two: Instrument Evaluation

Content:

- Evaluation of Combined Parameters
- Evaluation of Single Parameters

Executed By:

Faserinstitut Bremen e.V., Bremen, Germany*

USDA-AMS, Memphis, TN, USA

System Provided by:

Generation 10 Limited



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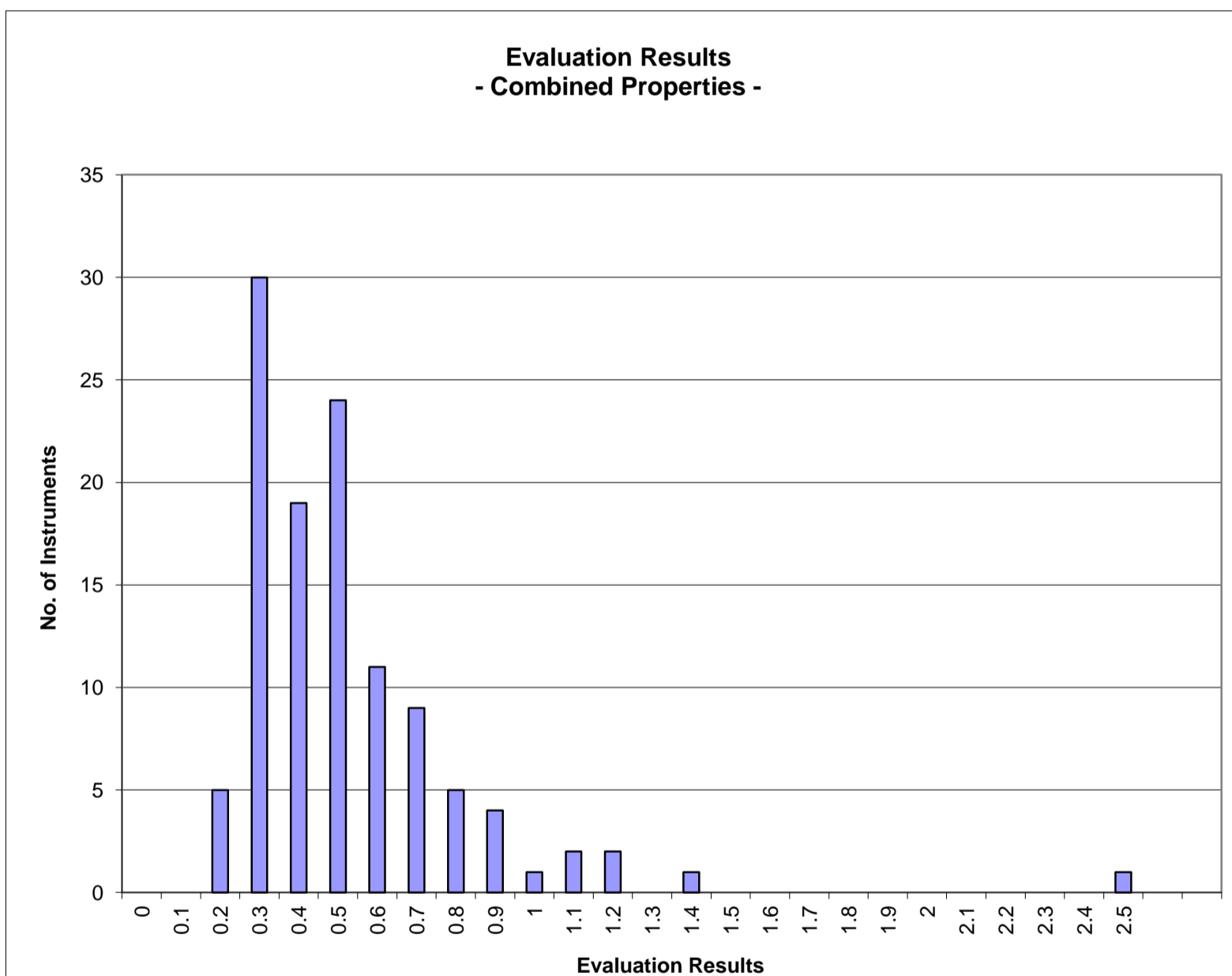
Instrument Evaluation

- Graph of Combined Properties -

According to ICAC CSITC Task Force Recommendations

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| | | Evaluation Combined Prop. |
|-------------------|------------------|------------------------------|
| Statistics | Average | 0.52 |
| | Median | 0.47 |
| | Best Instrument | 0.21 |
| | Worst Instrument | 2.46 |

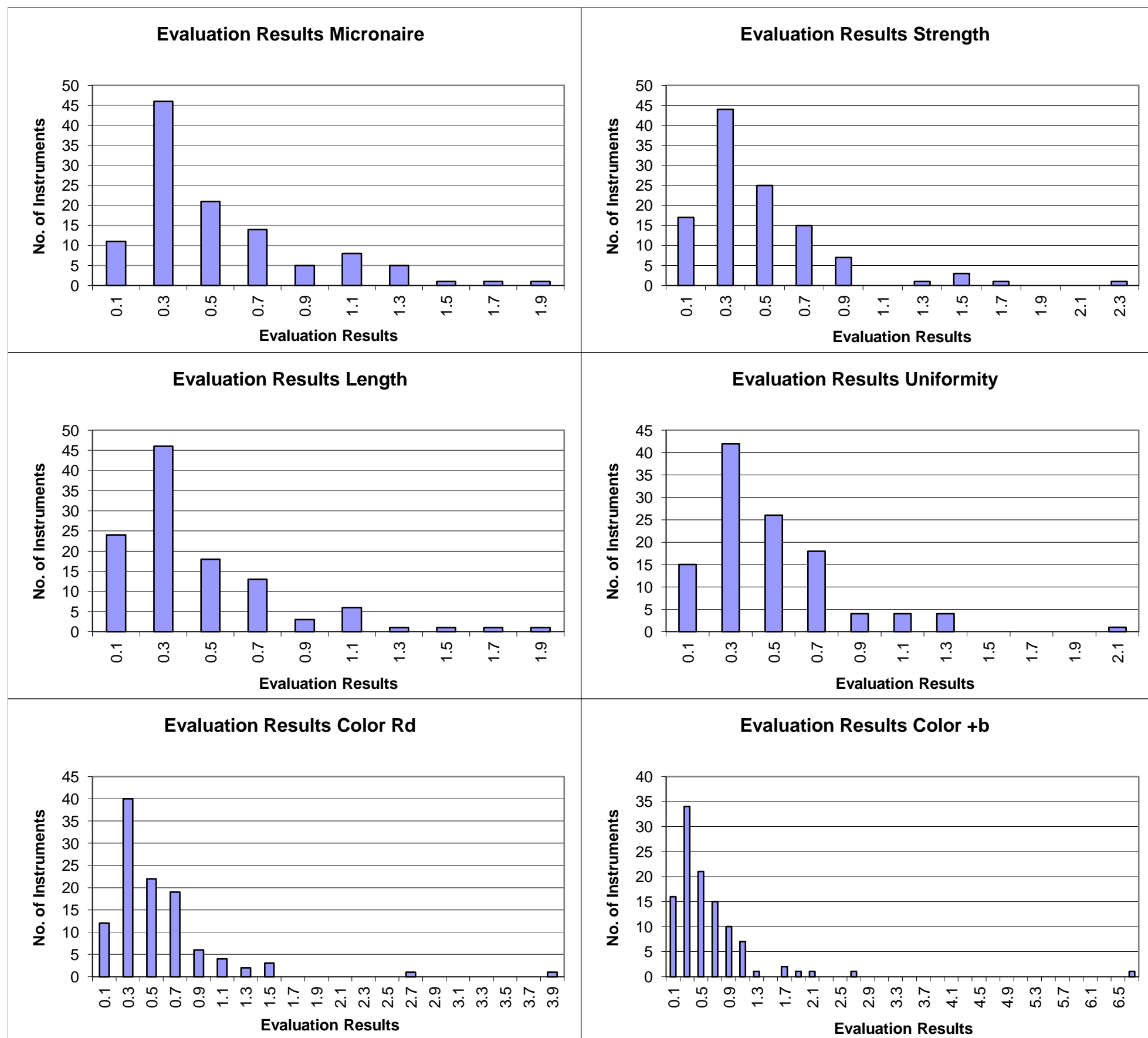


x-Axis shows midpoints of classes

The evaluation results are entered based on the unrounded values
(classes are defined as > lower limit and <= upper limit)

Instrument Evaluation
 - Graph of Single Properties -
 According to ICAC CSITC Task Force Recommendations
 Global - Round Trial 2013 - 1

| | | Evaluation Micronaire | Evaluation Strength | Evaluation Length | Evaluation Uniformity | Evaluation Color Rd | Evaluation Color +b |
|-------------------|--------------|-----------------------|---------------------|-------------------|-----------------------|---------------------|---------------------|
| Statistics | Average | 0.54 | 0.47 | 0.45 | 0.49 | 0.56 | 0.62 |
| | Median | 0.40 | 0.39 | 0.35 | 0.40 | 0.41 | 0.49 |
| | Best Instr. | 0.06 | 0.06 | 0.02 | 0.08 | 0.04 | 0.05 |
| | Worst Instr. | 1.89 | 2.34 | 1.92 | 2.11 | 3.94 | 6.70 |



x-Axis shows midpoints of classes
 The evaluation results are entered based on the unrounded values



International Cotton Advisory Committee



CSITC

Global - Round Trial 2013 - 1

General Evaluation

Section One: Result Distribution
Section Two: Instrument Evaluation
Section Three: Within Limits Evaluation

Section Three: Within Limits Evaluation

Content:

- Based on Average of 30 Test Results
- Based on Single Test Results

Executed By:
Faserinstitut Bremen e.V., Bremen, Germany*
USDA-AMS, Memphis, TN, USA

System Provided by:
Generation 10 Limited



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* Faserinstitut Bremen are a Cooperation Partner with ICA Bremen

Within Limits Evaluation

Based on average of 30 test results for each sample

| | Micronaire | Strength | Length | Uniformity | Color Rd | Color +b |
|--|-------------------|-----------------|---------------|-------------------|-----------------|-----------------|
| Limits | 0.20 | 2.0 | 0.030 | 2.0 | 1.5 | 1.0 |
| | units | g/tex | inch | % | units | units |
| Average % Results within Limits | 98.0 | 94.7 | 96.3 | 98.5 | 88.2 | 95.5 |
| Completely within limits | 94.7 | 87.7 | 89.5 | 95.6 | 76.4 | 89.1 |
| % of Instruments $\geq 75\%$ within limits | 97.3 | 94.7 | 96.5 | 99.1 | 86.4 | 95.5 |
| % of Instruments $\geq 50\%$ within limits | 100.0 | 97.4 | 99.1 | 99.1 | 92.7 | 98.2 |

| Percentage of Results Within Limits | | | | | | |
|-------------------------------------|-------------------|-----------------|---------------|-------------------|-----------------|-----------------|
| Instrument | Micronaire | Strength | Length | Uniformity | Color Rd | Color +b |
| GL131-001-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-001-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-002-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-003-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-004-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-004-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-004-04 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-005-01 | 100 | 75 | 100 | 100 | 100 | 100 |
| GL131-007-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-007-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-007-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-008-01 | 100 | 100 | 25 | 75 | | |
| GL131-010-01 | 100 | 25 | 100 | 100 | 100 | 100 |
| GL131-011-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-012-12 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-013-01 | 100 | 100 | 75 | 100 | 100 | 100 |
| GL131-014-01 | 100 | 100 | 100 | 100 | 50 | 100 |
| GL131-017-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-018-01 | 50 | 100 | 75 | 100 | 50 | 75 |
| GL131-019-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-020-12 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-020-20 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-023-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-024-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-024-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-024-04 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-024-06 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-025-04 | | 75 | 100 | 100 | | |
| GL131-026-01 | 100 | 75 | 100 | 100 | 100 | 100 |
| GL131-028-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-029-01 | 100 | 75 | 100 | 100 | 100 | 100 |
| GL131-029-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-030-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-031-15 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-031-24 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-032-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-033-01 | 75 | 100 | 100 | 100 | 100 | 100 |
| GL131-034-01 | 100 | 100 | 100 | 100 | 50 | 100 |
| GL131-034-02 | 100 | 100 | 100 | 100 | 75 | 100 |

| | | | | | | |
|--------------|-----|-----|-----|-----|-----|-----|
| GL131-035-01 | 100 | 100 | 75 | 100 | 50 | 100 |
| GL131-036-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-037-01 | 100 | 100 | 75 | 100 | 100 | 100 |
| GL131-037-02 | 100 | 100 | 50 | 100 | 100 | 100 |
| GL131-037-03 | 100 | 100 | 50 | 100 | 100 | 100 |
| GL131-037-04 | 100 | 0 | 75 | 100 | 25 | 100 |
| GL131-038-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-040-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-041-01 | 100 | 100 | 100 | 100 | | |
| GL131-041-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-042-01 | 75 | 100 | 100 | 100 | 25 | 75 |
| GL131-043-04 | 100 | 75 | 75 | 100 | 0 | 25 |
| GL131-044-06 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-044-07 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-045-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-046-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-047-24 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-047-25 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-048-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-048-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-049-01 | 100 | 100 | 100 | 25 | 100 | 100 |
| GL131-049-03 | 100 | 50 | 100 | 100 | 100 | 100 |
| GL131-051-01 | 100 | 100 | 100 | 75 | 100 | 100 |
| GL131-054-01 | 100 | 100 | 100 | 100 | 0 | 50 |
| GL131-055-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-055-02 | 100 | 100 | 75 | 100 | 100 | 100 |
| GL131-056-01 | 100 | 75 | 100 | 100 | 100 | 100 |
| GL131-056-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-056-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-059-14 | 100 | 100 | 100 | 100 | 100 | 75 |
| GL131-060-11 | 100 | 100 | 100 | 100 | 50 | 100 |
| GL131-060-22 | 100 | 100 | 100 | 100 | 50 | 100 |
| GL131-061-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-061-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-061-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-061-04 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-062-01 | 100 | 100 | 75 | 100 | 100 | 50 |
| GL131-064-01 | 100 | 75 | 100 | 100 | 100 | 75 |
| GL131-064-03 | 100 | 50 | 100 | 100 | 75 | 100 |
| GL131-065-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-065-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-065-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-065-04 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-067-01 | 100 | 100 | 100 | 75 | 100 | 100 |
| GL131-068-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-069-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-069-04 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-070-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-070-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-071-01 | 50 | 100 | 100 | 100 | 25 | 75 |
| GL131-072-01 | 100 | 50 | 50 | 75 | 0 | 0 |
| GL131-074-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-075-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-075-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-076-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-078-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-079-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-081-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-082-02 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-082-04 | 100 | 25 | 100 | 100 | 50 | 100 |

| | | | | | | |
|--------------|-----|-----|-----|-----|-----|-----|
| GL131-082-07 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-083-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-084-02 | 75 | 100 | 100 | 100 | 25 | 75 |
| GL131-084-06 | 50 | 100 | 100 | 100 | 25 | 75 |
| GL131-085-01 | 100 | 100 | 100 | 100 | 100 | 50 |
| GL131-086-01 | 100 | 75 | 100 | 100 | | |
| GL131-088-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-089-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-090-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-091-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-092-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-093-01 | 100 | 100 | 100 | 100 | 75 | 100 |
| GL131-094-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-095-47 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-095-48 | 100 | 100 | 100 | 100 | 100 | 100 |
| | | | | | | |

Within Limits Evaluation

Based on Single Test Results

| | Micronaire | Strength | Length | Uniformity | Color Rd | Color +b |
|-------------------------------------|-------------------|-----------------|---------------|-------------------|-----------------|-----------------|
| Limits | 0.20 | 2.0 | 0.030 | 2.0 | 1.5 | 1.0 |
| | units | g/tex | inch | % | units | units |
| Average % Results within Limits | 97.1 | 89.4 | 93.4 | 95.3 | 84.7 | 94.8 |
| % of Instruments 100% within limits | 61.9 | 21.9 | 34.2 | 41.2 | 31.8 | 71.8 |
| % of Instruments ≥95% within limits | 86.7 | 53.5 | 71.9 | 78.1 | 50.0 | 85.5 |
| % of Instruments ≥75% within limits | 98.2 | 87.7 | 91.2 | 96.5 | 76.4 | 92.7 |
| % of Instruments ≥65% within limits | 100.0 | 93.0 | 97.4 | 99.1 | 84.5 | 95.5 |
| % of Instruments ≥50% within limits | 100.0 | 94.7 | 99.1 | 99.1 | 90.0 | 96.4 |

| Percentage of Results Within Limits | | | | | | |
|-------------------------------------|-------------------|-----------------|---------------|-------------------|-----------------|-----------------|
| Instrument | Micronaire | Strength | Length | Uniformity | Color Rd | Color +b |
| GL131-001-01 | 100 | 98 | 99 | 100 | 97 | 100 |
| GL131-001-02 | 100 | 100 | 100 | 98 | 97 | 100 |
| GL131-002-01 | 100 | 97 | 100 | 100 | 100 | 100 |
| GL131-003-02 | 97 | 93 | 98 | 100 | 98 | 100 |
| GL131-004-01 | 100 | 96 | 98 | 91 | 64 | 98 |
| GL131-004-02 | 100 | 93 | 97 | 100 | 100 | 100 |
| GL131-004-04 | 100 | 98 | 99 | 100 | 93 | 100 |
| GL131-005-01 | 100 | 78 | 100 | 100 | 87 | 100 |
| GL131-007-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-007-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-007-03 | 100 | 100 | 100 | 99 | 100 | 100 |
| GL131-008-01 | 98 | 93 | 23 | 71 | | |
| GL131-010-01 | 100 | 37 | 98 | 98 | 78 | 98 |
| GL131-011-01 | 100 | 93 | 96 | 96 | 100 | 100 |
| GL131-012-12 | 100 | 99 | 97 | 98 | 98 | 100 |
| GL131-013-01 | 99 | 82 | 78 | 97 | 68 | 100 |
| GL131-014-01 | 98 | 94 | 100 | 100 | 57 | 100 |
| GL131-017-01 | 100 | 98 | 100 | 99 | 93 | 100 |
| GL131-018-01 | 80 | 41 | 80 | 90 | 51 | 90 |
| GL131-019-01 | 100 | 95 | 96 | 96 | 100 | 100 |
| GL131-020-12 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-020-20 | 100 | 100 | 100 | 100 | 99 | 100 |
| GL131-023-01 | 86 | 82 | 88 | 97 | 78 | 80 |
| GL131-024-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-024-03 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-024-04 | 99 | 100 | 100 | 100 | 100 | 100 |
| GL131-024-06 | 100 | 98 | 100 | 100 | 100 | 100 |
| GL131-025-04 | | 41 | 80 | 73 | | |
| GL131-026-01 | 100 | 74 | 81 | 98 | 100 | 100 |
| GL131-028-01 | 100 | 86 | 98 | 97 | 89 | 100 |
| GL131-029-01 | 100 | 78 | 98 | 100 | 100 | 100 |
| GL131-029-03 | 100 | 88 | 98 | 94 | 89 | 100 |
| GL131-030-01 | 99 | 94 | 100 | 100 | 100 | 100 |
| GL131-031-15 | 100 | 97 | 99 | 99 | 100 | 100 |
| GL131-031-24 | 100 | 88 | 85 | 100 | 99 | 99 |
| GL131-032-01 | 100 | 100 | 100 | 100 | 100 | 100 |

| | | | | | | |
|--------------|-----|-----|-----|-----|-----|-----|
| GL131-033-01 | 94 | 96 | 90 | 98 | 87 | 93 |
| GL131-034-01 | 100 | 95 | 97 | 100 | 48 | 100 |
| GL131-034-02 | 96 | 89 | 99 | 98 | 63 | 100 |
| GL131-035-01 | 83 | 90 | 73 | 92 | 39 | 100 |
| GL131-036-01 | 97 | 86 | 99 | 100 | 93 | 100 |
| GL131-037-01 | 91 | 80 | 72 | 88 | 92 | 100 |
| GL131-037-02 | 98 | 94 | 73 | 98 | 76 | 100 |
| GL131-037-03 | 96 | 84 | 58 | 89 | 94 | 99 |
| GL131-037-04 | 96 | 18 | 79 | 88 | 44 | 94 |
| GL131-038-01 | 95 | 96 | 98 | 99 | 65 | 100 |
| GL131-040-01 | 100 | 96 | 98 | 96 | 100 | 100 |
| GL131-041-01 | 100 | 90 | 84 | 100 | | |
| GL131-041-02 | 98 | 93 | 94 | 86 | 90 | 100 |
| GL131-042-01 | 77 | 100 | 100 | 100 | 38 | 75 |
| GL131-043-04 | 99 | 73 | 72 | 83 | 5 | 29 |
| GL131-044-06 | 100 | 94 | 100 | 98 | 65 | 100 |
| GL131-044-07 | 100 | 98 | 98 | 100 | 97 | 100 |
| GL131-045-01 | 100 | 98 | 100 | 98 | 100 | 96 |
| GL131-046-01 | 97 | 68 | 92 | 96 | 87 | 100 |
| GL131-047-24 | 99 | 96 | 100 | 100 | 100 | 100 |
| GL131-047-25 | 100 | 99 | 100 | 100 | 98 | 100 |
| GL131-048-01 | 100 | 94 | 99 | 99 | 100 | 100 |
| GL131-048-02 | 100 | 97 | 99 | 99 | 100 | 100 |
| GL131-049-01 | 99 | 99 | 91 | 38 | 86 | 91 |
| GL131-049-03 | 100 | 58 | 97 | 84 | 98 | 100 |
| GL131-051-01 | 100 | 91 | 98 | 78 | 96 | 100 |
| GL131-054-01 | 100 | 98 | 93 | 97 | 11 | 50 |
| GL131-055-01 | 98 | 98 | 76 | 90 | 98 | 100 |
| GL131-055-02 | 99 | 81 | 67 | 75 | 94 | 95 |
| GL131-056-01 | 97 | 75 | 93 | 97 | 98 | 100 |
| GL131-056-02 | 100 | 78 | 98 | 100 | 99 | 99 |
| GL131-056-03 | 100 | 98 | 100 | 100 | 99 | 100 |
| GL131-059-14 | 97 | 94 | 94 | 88 | 83 | 81 |
| GL131-060-11 | 100 | 95 | 100 | 100 | 58 | 100 |
| GL131-060-22 | 100 | 82 | 100 | 98 | 49 | 100 |
| GL131-061-01 | 100 | 100 | 100 | 100 | 99 | 100 |
| GL131-061-02 | 99 | 100 | 100 | 100 | 100 | 100 |
| GL131-061-03 | 100 | 100 | 100 | 100 | 99 | 100 |
| GL131-061-04 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-062-01 | 88 | 98 | 96 | 99 | 100 | 49 |
| GL131-064-01 | 83 | 73 | 92 | 96 | 83 | 73 |
| GL131-064-03 | 100 | 45 | 78 | 86 | 66 | 100 |
| GL131-065-01 | 100 | 98 | 98 | 100 | 100 | 100 |
| GL131-065-02 | 100 | 98 | 98 | 85 | 100 | 100 |
| GL131-065-03 | 100 | 100 | 99 | 98 | 100 | 100 |
| GL131-065-04 | 100 | 98 | 98 | 100 | 100 | 100 |
| GL131-067-01 | 100 | 99 | 91 | 79 | 86 | 95 |
| GL131-068-01 | 100 | 88 | 99 | 98 | 73 | 95 |
| GL131-069-01 | 99 | 100 | 99 | 100 | 100 | 100 |
| GL131-069-04 | 98 | 94 | 95 | 95 | 75 | 98 |
| GL131-070-01 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-070-02 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-071-01 | 68 | 85 | 100 | 95 | 45 | 69 |
| GL131-072-01 | 100 | 53 | 54 | 73 | 0 | 0 |
| GL131-074-01 | 99 | 96 | 99 | 100 | 66 | 98 |
| GL131-075-01 | 100 | 99 | 90 | 97 | 72 | 100 |
| GL131-075-02 | 100 | 98 | 98 | 99 | 89 | 98 |
| GL131-076-01 | 100 | 97 | 97 | 99 | 89 | 100 |
| GL131-078-01 | 100 | 100 | 100 | 100 | 80 | 100 |
| GL131-079-01 | 100 | 97 | 98 | 98 | 99 | 100 |

| | | | | | | |
|--------------|-----|-----|-----|-----|-----|-----|
| GL131-081-01 | 83 | 90 | 94 | 97 | 83 | 100 |
| GL131-082-02 | 89 | 91 | 95 | 98 | 68 | 99 |
| GL131-082-04 | 95 | 37 | 95 | 96 | 63 | 100 |
| GL131-082-07 | 100 | 99 | 98 | 100 | 99 | 100 |
| GL131-083-01 | 100 | 74 | 73 | 77 | 69 | 100 |
| GL131-084-02 | 86 | 87 | 100 | 94 | 41 | 77 |
| GL131-084-06 | 68 | 85 | 100 | 95 | 45 | 69 |
| GL131-085-01 | 78 | 93 | 100 | 98 | 98 | 48 |
| GL131-086-01 | 85 | 65 | 71 | 84 | | |
| GL131-088-01 | 100 | 100 | 100 | 100 | 94 | 98 |
| GL131-089-01 | 100 | 99 | 96 | 99 | 94 | 99 |
| GL131-090-01 | 100 | 85 | 98 | 96 | 87 | 100 |
| GL131-091-03 | 99 | 92 | 98 | 94 | 100 | 100 |
| GL131-092-01 | 100 | 96 | 92 | 100 | 83 | 100 |
| GL131-093-01 | 95 | 100 | 99 | 100 | 84 | 100 |
| GL131-094-03 | 100 | 100 | 100 | 100 | 98 | 100 |
| GL131-095-47 | 100 | 100 | 100 | 100 | 100 | 100 |
| GL131-095-48 | 100 | 100 | 100 | 100 | 100 | 100 |
| | | | | | | |